HYDRAULIC FILTRATION
PRODUCTS

LOW & MEDIUM PRESSURE FILTERS

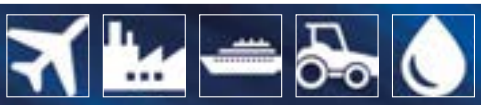
PASSION TO PERFORM

MP FILTRI®

A WORLDWIDE LEADER IN THE FIELD OF HYDRAULIC FILTRATION EQUIPMENT.

Our company started life in 1964, when Bruno Pasotto decided to attempt to cater for the requests of a market still to be fully explored, with the study, design, development, production and marketing of a vast range of filters for hydraulic equipment, capable of satisfying the needs of manufacturers in all sectors. The quality of our products, our extreme competitiveness compared with major international producers and our constant activities of research, design and development has made us a worldwide leader in the field of hydraulic circuit filtering.
Present for over 50 years in the market, we have played a truly decisive role in defining our sector, and by now we are a group capable of controlling our entire chain of production, monitoring all manufacturing processes to guarantee superior quality standards and to provide concrete solutions for the rapidly evolving needs of customers and the market.

MARKET **LEADER**



Our work is based on a skillful interaction between advanced technology and fine workmanship, **customizing products according to specific market requests**, focusing strongly on innovation and quality, and following every step in the manufacturing of both standard and special products, fully respecting customer expectations.

Our customer-oriented philosophy, which enables us to satisfy all customer requests **rapidly** and **with personalized products**, makes us a **dynamic and flexible enterprise**. The possibility of constantly controlling and monitoring the entire production process is essential to allow us to guarantee the quality of our products.

WORLDWIDE PRESENCE

Our foreign Branches enable us to offer a diversified range of products that allow us to successfully face the aggressive challenge of international competition, and also to maintain a stable presence at a local level.

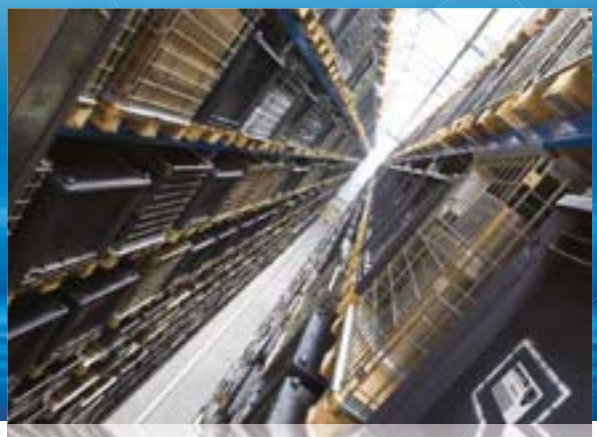
The Group boasts **8** **business branches**

TECHNOLOGY

Our constant **quest for excellence in quality and technological innovation** allows us to offer only the best solutions and services for applications in many fields, including general industry, test rigs, lubrication, heavy engineering, renewable energies, naval engineering, offshore engineering, aviation systems, emerging technologies and mobile plant (i.e. tractors, excavators, concrete pumps, platforms).

AND PRODUCTION

Our high level of technological expertise means **we can rely entirely on our own resources, without resorting to external providers.** This in turn enables us to satisfy a growing number of customer requests, also exploiting our constantly updated range of machines and equipment, featuring **fully-automated workstations** capable of **24-hour production**.



SUCTION FILTERS

Flow rates
up to 875 l/min

Mounting:
- Tank immersed
- In-Line
- In tank with shut off valve
- In tank with flooded suction

RETURN FILTERS

Flow rates
up to 3000 l/min

Pressure
up to 20 bar

Mounting:
- In-Line
- Tank top
- In single and duplex designs

RETURN / SUCTION FILTERS

Flow rates
up to 300 l/min

Pressure
up to 80 bar

Mounting:
- In-Line
- Tank top

SPIN-ON FILTERS

Flow rates
up to 365 l/min

Pressure
up to 35 bar

Mounting:
- In-Line
- Tank top

LOW & MEDIUM PRESSURE FILTERS

Flow rates
up to 3000 l/min

Pressure
up to 80 bar

Mounting:
- In-Line
- Parallel manifold version
- In single and duplex designs

HIGH PRESSURE FILTERS

Flow rates
up to 750 l/min

Pressure from 110 bar
up to 560 bar

Mounting:
- In-Line
- Manifold
- In single and duplex designs

PRODUCT RANGE

MP Filtri can offer a vast and articulated range of products for the global market, suitable for all industrial sectors using hydraulic equipment.

This includes filters (suction, return, return/suction, spin-on, pressure, stainless steel pressure) and structural components (motor/pump bell-housings, transmission couplings, damping rings, foot brackets, aluminium tanks, cleaning covers).

We can provide all the skills and solutions required by the modern hydraulics industry to monitor contamination levels and other fluid conditions.

Mobile filtration units and a full range of accessories allow us to supply everything necessary for a complete service in the hydraulic circuits.

STAINLESS STEEL HIGH PRESSURE FILTERS

Flow rates up to 150 l/min
Pressure from 320 bar
up to 1000 bar

Mounting:
- In-Line
- Manifold
- In single and duplex designs

CONTAMINATION MONITORING PRODUCTS

- Online, in-line particle counters
- Off-line Bottle sampling products
- Fully calibrated using relevant ISO standards
- A wide range of variants to support fluid types and communication protocols

MOBILE FILTRATION UNITS

Flow rates from 15 l/min
up to 200 l/min

POWER TRANSMISSION PRODUCTS

- Aluminium bell-housings for motors from 0.12 kW to 400 kW
- Couplings in Aluminium Cast Iron - Steel
- Damping rings
- Foot bracket
- Aluminium tanks
- Cleaning covers

ACCESSORIES

- Oil filler and air breather plugs
- Optical and electrical level gauges
- Pressure gauge valve selectors
- Pipe fixing brackets
- Pressure gauges

HYDRAULIC FILTRATION PRODUCTS

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CONTAMINATION MANAGEMENT

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1 HYDRAULIC FLUIDS

The fluid is the vector that transmits power, energy within an oleodynamic circuit. In addition to transmitting energy through the circuit, it also performs additional functions such as lubrication, protection and cooling of the surfaces.
The classification of fluids used in hydraulic systems is coded in many regulatory references, different Standards.

The most popular classification criterion divides them into the following families:
- MINERAL OILS
  Commonly used oil deriving fluids.

- FIRE RESISTANT FLUIDS
  Fluids with intrinsic characteristics of incombustibility or high flash point.

- SYNTHETIC FLUIDS
  Modified chemical products to obtain specific optimized features.

- ECOLOGICAL FLUIDS
  Synthetic or vegetable origin fluids with high biodegradability characteristics.

The choice of fluid for an hydraulic system must take into account several parameters.
These parameters can adversely affect the performance of an hydraulic system, causing delay in the controls, pump cavitation, excessive absorption, excessive temperature rise, efficiency reduction, increased drainage, wear, jam/block or air intake in the plant.

The main properties that characterize hydraulic fluids and affect their choice are:
- DYNAMIC VISCOSITY
  It identifies the fluid's resistance to sliding due to the impact of the particles forming it.

- CINEMATIC VISCOSITY
  It is a widespread formal dimension in the hydraulic field.
  It is calculated with the ratio between the dynamic viscosity and the fluid density.
  Cinematic viscosity varies with temperature and pressure variations.

- VISCOSITY INDEX
  This value expresses the ability of a fluid to maintain viscosity when the temperature changes.
  A high viscosity index indicates the fluid's ability to limit viscosity variations by varying the temperature.

- FILTERABILITY INDEX
  It is the value that indicates the ability of a fluid to cross the filter materials.
  A low filterability index could cause premature clogging of the filter material.

- WORKING TEMPERATURE
  Working temperature affects the fundamental characteristics of the fluid.
  As already seen, some fluid characteristics, such as cinematic viscosity, vary with the temperature variation.
  When choosing a hydraulic oil, must therefore be taken into account of the environmental conditions in which the machine will operate.

- COMPRESSIBILITY MODULE
  Every fluid subjected to a pressure contracts, increasing its density.
  The compressibility module identifies the increase in pressure required to cause a corresponding increase in density.

- HYDROLYTIC STABILITY
  It is the characteristic that prevents galvanic pairs that can cause wear in the plant/system.

- ANTIOXIDANT STABILITY AND WEAR PROTECTION
  These features translate into the capacity of a hydraulic oil to avoid corrosion of metal elements inside the system.

- HEAT TRANSFER CAPACITY
  It is the characteristic that indicates the capacity of hydraulic oil to exchange heat with the surfaces and then cool them.

2 FLUID CONTAMINATION

Whatever the nature and properties of fluids, they are inevitably subject to contamination. Fluid contamination can have two origins:

- INITIAL CONTAMINATION
  Caused by the introduction of contaminated fluid into the circuit, or by incorrect storage, transport or transfer operations.

- PROGRESSIVE CONTAMINATION
  Caused by factors related to the operation of the system, such as metal surface wear, sealing wear, oxidation or degradation of the fluid, the introduction of contaminants during maintenance, corrosion due to chemical or electrochemical action between fluid and components, cavitation.
  The contamination of hydraulic systems can be of different nature:

- SOLID CONTAMINATION
  For example rust, slag, metal particles, fibers, rubber particles, paint particles
- or additives

- LIQUID CONTAMINATION
  For example, the presence of water due to condensation or external infiltration or acids

- GASEOUS CONTAMINATION
  For example, the presence of air due to inadequate oil level in the tank, drainage in suction ducts, incorrect sizing of tubes or tanks.

3 EFFECTS OF CONTAMINATION ON HYDRAULIC COMPONENTS

Solid contamination is recognized as the main cause of malfunction, failure and early degradation in hydraulic systems. It is impossible to delete it completely, but it can be effectively controlled by appropriate devices.

CONTAMINATION IN PRESENCE OF LARGE TOLERANCES

CONTAMINATION IN PRESENCE OF NARROW TOLERANCES

Solid contamination mainly causes surface damage and component wear.

- ABRASION OF SURFACES
  Cause of leakage through mechanical seals, reduction of system performance, failures.

- SURFACE EROSION
  Cause of leakage through mechanical seals, reduction of system performance, variation in adjustment of control components, failures.

- ADHESION OF MOVING PARTS
  Cause of failure due to lack of lubrication.

- DAMAGES DUE TO FATIGUE
  Cause of breakdowns and components breakdown.

ABRASION

EROSION

ADHESION

FATIGUE

Liquid contamination mainly results in decay of lubrication performance and protection of fluid surfaces.

DISSOLVED WATER

- INCREASING FLUID ACIDITY
  Cause of surface corrosion and premature fluid oxidation

- GALVANIC COUPLE AT HIGH TEMPERATURES
  Cause of corrosion

FREE WATER - ADDITIONAL EFFECTS

- DECAY OF LUBRICANT PERFORMANCE
  Cause of rust and sludge formation, metal corrosion and increased solid contamination

- BATTERY COLONY CREATION
  Cause of worsening in the filterability feature

- ICE CREATION AT LOW TEMPERATURES
  Cause damage to the surface

- ADDITIVE DEPLETION
  Free water retains polar additives

Gaseous contamination mainly results in decay of system performance.

- CUSHION SUSPENSION
  Cause of increased noise and cavitation.

- FLUID OXIDATION
  Cause of corrosion acceleration of metal parts.

- MODIFICATION OF FLUID PROPERTIES
  (COMPRESSIBILITY MODULE, DENSITY, VISCOSITY)
  Cause of system's reduction of efficiency and of control.
  It is easy to understand how a system without proper contamination management is subject to higher costs than a system that is provided.

- MAINTENANCE
  Maintenance activities, spare parts, machine stop costs

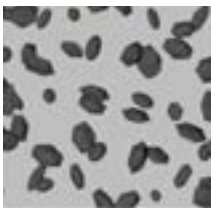
- ENERGY AND EFFICIENCY
  Efficiency and performance reduction due to friction, drainage, cavitation.

4 MEASURING THE SOLID CONTAMINATION LEVEL

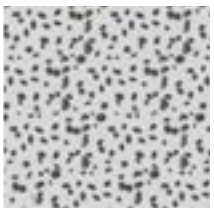
The level of contamination of a system identifies the amount of contaminant contained in a fluid.
This parameter refers to a unit volume of fluid.
The level of contamination may be different at different points in the system.
From the information in the previous paragraphs it is also apparent that the level of contamination is heavily influenced by the working conditions of the system, by its working years and by the environmental conditions.

What is the size of the contaminating particles that we must handle in our hydraulic circuit?

HUMAN HAIR
(75 µm)



MINIMUM DIMENSION VISIBLE HUMAN EYES
(40 µm)



TYPICAL CONTAMINANT DIMENSION IN A HYDRAULIC CIRCUIT
(4÷14 µm)

Contamination level analysis is significant only if performed with a uniform and repeatable method, conducted with standard test methods and suitably calibrated equipment.
To this end, ISO has issued a set of standards that allow tests to be conducted and express the measured values in the following ways.

- GRAVIMETRIC LEVEL - ISO 4405

The level of contamination is defined by checking the weight of particles collected by a laboratory membrane. The membrane must be cleaned, dried and desiccated, with fluid and conditions defined by the Standard.
The volume of fluid is filtered through the membrane by using a suitable suction system. The weight of the contaminant is determined by checking the weight of the membrane before and after the fluid filtration.

CLEAN
MEMBRANE

CONTAMINATED
MEMBRANE

- CUMULATIVE DISTRIBUTION OF THE PARTICLES SIZE - ISO 4406

The level of contamination is defined by counting the number of particles of certain dimensions per unit of volume of fluid. Measurement is performed by Automatic Particle Counters (APC).
Following the count, the contamination classes are determined, corresponding to the number of particles detected in the unit of fluid.
The most common classification methods follow ISO 4406 and SAE AS 4059 (Aerospace Sector) regulations.
NAS 1638 is still used although obsolete.

Classification example according to ISO 4406

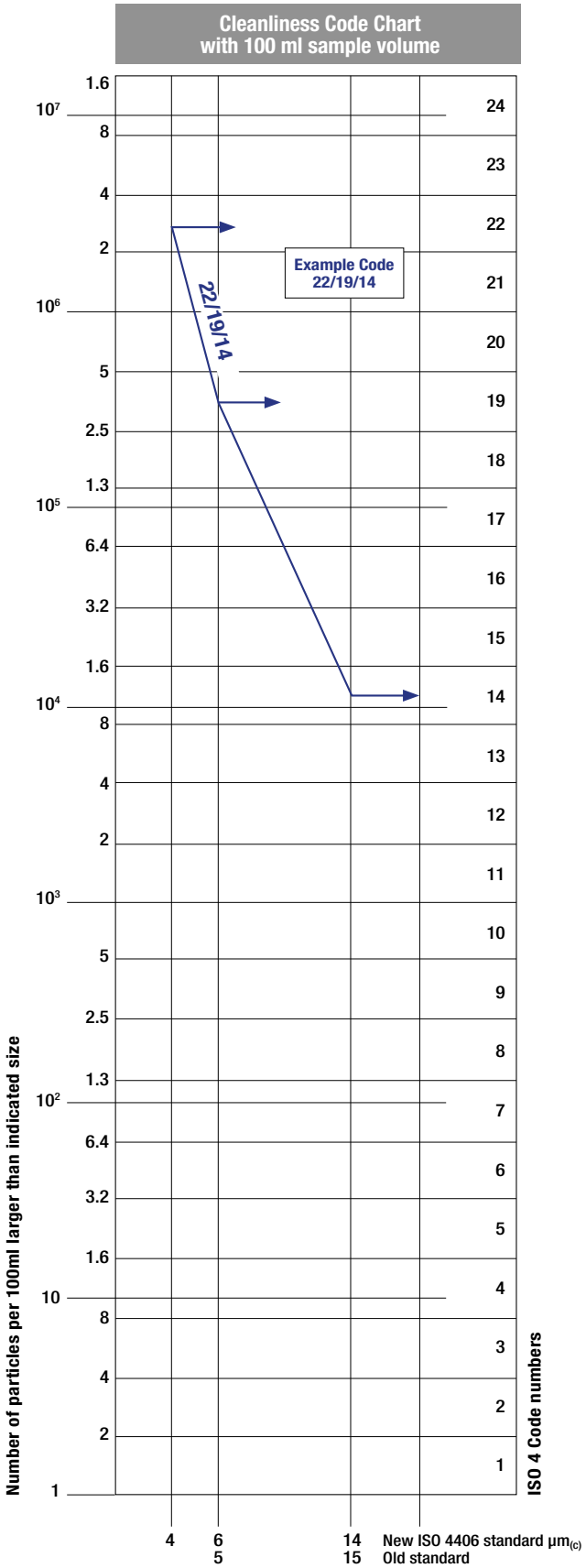
The code refers to the number of particles of the same size or greater than 4, 6 or 14 µm in a 1 ml fluid.

Class	Number of particles per ml	
	Over	Up to
28	1 300 000	2 500 000
27	640 000	1 300 000
26	320 000	640 000
25	160 000	320 000
24	80 000	160 000
23	40 000	80 000
22	20 000	40 000
21	10 000	20 000
20	5 000	10 000
19	2 500	5 000
18	1 300	2 500
17	640	1 300
16	320	640
15	160	320
14	80	160
13	40	80
12	20	40
11	10	20
10	5	10
9	2.5	5
8	1.3	2.5
7	0.64	1.3
6	0.32	0.64
5	0.16	0.32
4	0.08	0.16
3	0.04	0.08
2	0.02	0.04
1	0.01	0.02
0	0	0.01

> 4 $\mu m_{(c)}$ = 350 particles
> 6 $\mu m_{(c)}$ = 100 particles
> 14 $\mu m_{(c)}$ = 25 particles
16 / 14 / 12

ISO 4406:2017 Cleanliness Code System

Microscope counting examines the particles differently to APCs and the code is given with two scale numbers only.
These are at 5 µm and 15 µm equivalent to the 6 $\mu m_{(c)}$ and 14 $\mu m_{(c)}$ of APCs.



- CUMULATIVE DISTRIBUTION OF THE PARTICLES SIZE - SAE AS 4059-1 and SAE AS 4059-2

Classification example according to SAE AS 4059-1 and SAE AS 4059-2

The code, prepared for the aerospace industry, is based on the size, quantity, and particle spacing in a 100 ml fluid sample. The contamination classes are defined by numeric codes, the size of the contaminant is identified by letters (A-F).

It can be made a differential measurement (Table 1) or a cumulative measurement (Table 2)

Table 1 - Class for differential measurement

Class	Dimension of contaminant				
	6÷14 µm(c)	14÷21 µm(c)	21÷38 µm(c)	38÷70 µm(c)	>70 µm(c)
00	125	22	4	1	0
0	250	44	8	2	0
1	500	89	16	3	1
2	1 000	178	32	6	1
3	2 000	356	63	11	2
4	4 000	712	126	22	4
5	8 000	1 425	253	45	8
6	16 000	2 850	506	90	16
7	32 000	5 700	1 012	180	32
8	64 000	11 400	2 025	360	64
9	128 000	22 800	4 050	720	128
10	256 000	45 600	8 100	1 440	256
11	512 000	91 200	16 200	2 880	512
12	1 024 000	182 400	32 400	5 760	1 024

6÷14 µm(c) = 15 000 particles
14÷21 µm(c) = 2 200 particles
21÷38 µm(c) = 200 particles
38÷70 µm(c) = 35 particles
> 70 µm(c) = 3 particles
Class 6

Table 2 - Class for cumulative measurement

Class	Dimension of contaminant					
	>4 µm(c) A	>6 µm(c) B	>14 µm(c) C	>21 µm(c) D	>38 µm(c) E	>70 µm(c) F
000	195	76	14	3	1	0
00	390	152	27	5	1	0
0	780	304	54	10	2	0
1	1 560	609	109	20	4	1
2	3 120	1 217	217	39	7	1
3	6 250	2 432	432	76	13	2
4	12 500	4 864	864	152	26	4
5	25 000	9 731	1 731	306	53	8
6	50 000	19 462	3 462	612	106	16
7	100 000	38 924	6 924	1 224	212	32
8	200 000	77 849	13 849	2 449	424	64
9	400 000	155 698	27 698	4 898	848	128
10	800 000	311 396	55 396	9 796	1 696	256
11	1 600 000	622 792	110 792	19 592	3 392	512
12	3 200 000	1 245 584	221 584	39 184	6 784	1 024

> 4 µm(c) = 45 000 particles
> 6 µm(c) = 15 000 particles
> 14 µm(c) = 1 500 particles
> 21 µm(c) = 250 particles
> 38 µm(c) = 15 particles
> 70 µm(c) = 3 particle
Class from 2F to 4E

- CLASSES OF CONTAMINATION ACCORDING TO NAS 1638 (January 1964)

The NAS system was originally developed in 1964 to define contamination classes for the contamination contained within aircraft components.
The application of this standard was extended to industrial hydraulic systems simply because nothing else existed at the time.
The coding system defines the maximum numbers permitted of 100ml volume at various size intervals (differential counts) rather than using cumulative counts as in ISO 4406:1999. Although there is no guidance given in the standard on how to quote the levels, most industrial users quote a single code which is the highest recorded in all sizes and this convention is used on MP Filtri APC's.

The contamination classes are defined by a number (from 00 to 12) which indicates the maximum number of particles per 100 ml, counted on a differential basis, in a given size bracket.

Size Range Classes (in microns)

Maximum Contamination Limits per 100 ml					
Class	5÷15	15÷25	25÷50	50÷100	>100
00	125	22	4	1	0
0	250	44	8	2	0
1	500	89	16	3	1
2	1 000	178	32	6	1
3	2 000	356	63	11	2
4	4 000	712	126	22	4
5	8 000	1 425	253	45	8
6	16 000	2 850	506	90	16
7	32 000	5 700	1 012	180	32
8	64 000	11 400	2 025	360	64
9	128 000	22 800	4 050	720	128
10	256 000	45 600	8 100	1 440	256
11	512 000	91 200	16 200	2 880	512
12	1 024 000	182 400	32 400	5 760	1 024

5÷15 µm(c) = 42 000 particles
15÷25 µm(c) = 2 200 particles
25÷50 µm(c) = 150 particles
50÷100 µm(c) = 18 particles
> 100 µm(c) = 3 particles
Class NAS 8

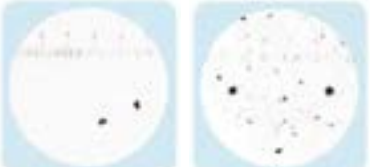
- CUMULATIVE DISTRIBUTION OF THE PARTICLES SIZE - ISO 4407

The level of contamination is defined by counting the number of particles collected by a laboratory membrane per unit of fluid volume. The measurement is done by a microscope.
The membrane must be cleaned, dried and desiccated, with fluid and conditions defined by the Standard. The fluid volume is filtered through the membrane, using a suitable suction system.
The level of contamination is identified by dividing the membrane into a predefined number of areas and by counting the contaminant particles using a suitable laboratory microscope.

MICROSCOPE CONTROL AND MEASUREMENT

COMPARISON PHOTOGRAPH'S

1 graduation = 10µm



ISO 4406:1999	Class 16/14/11	Class 22/20/17
SAE AS4059E Table 1	Class 5	Class 11
NAS 1638	Class 5	Class 11
SAE AS4059E Table 2	Class 6A/5B/5C	Class 12A/11B/11C

- CLEANLINESS CODE COMPARISON

Although ISO 4406:2017 standard is being used extensively within the hydraulics industry other standards are occasionally required and a comparison may be requested. The table below gives a very general comparison but often no direct comparison is possible due to the different classes and sizes involved.

ISO 4406:2017	SAE AS4059 Table 2	SAE AS4059 Table 1	NAS 1638
> 4 $\mu m_{(c)}$ 6 $\mu m_{(c)}$ 14 $\mu m_{(c)}$	> 4 $\mu m_{(c)}$ 6 $\mu m_{(c)}$ 14 $\mu m_{(c)}$	4-6 6-14 14-21 21-38 38-70 >70	5-15 15-25 25-50 50-100 >100
23 / 21 / 18	13A / 12B / 12C	12	12
22 / 20 / 17	12A / 11B / 11C	11	11
21 / 19 / 16	11A / 10B / 10C	10	10
20 / 18 / 15	10A / 9B / 9B	9	9
19 / 17 / 14	9A / 8B / 8C	8	8
18 / 16 / 13	8A / 7B / 7C	7	7
17 / 15 / 12	7A / 6B / 6C	6	6
16 / 14 / 11	6A / 5B / 5C	5	5
15 / 13 / 10	5A / 4B / 4C	4	4
14 / 12 / 09	4A / 3B / 3C	3	3

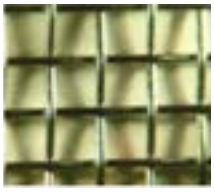
5 FILTRATION TECHNOLOGIES

Various mechanisms such as mechanical stoppage, magnetism, gravimetric deposit, or centrifugal separation can be used to reduce the level of contamination.
The mechanical stoppage method is most effective and can take place in two ways:

- SURFACE FILTRATION
  It is by direct interception. The filter prevents particles larger than the pores from continuing in the plant / system. Surface filters are generally manufactured with metal canvases or meshes.

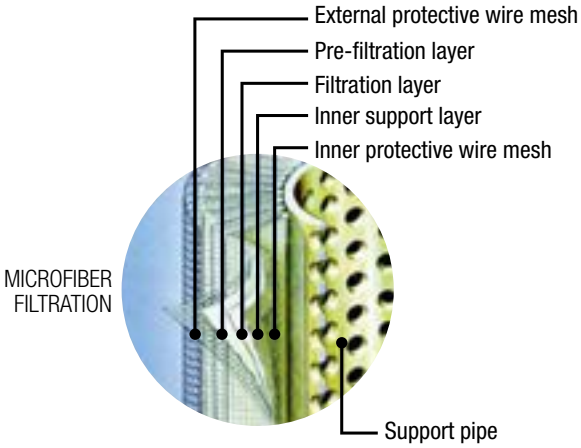
- DEPTH FILTERING
  Filters are constructed by fiber interlacing. Such wraps form pathways of different shapes and sizes in which the particles remain trapped when they find smaller apertures than their diameter.
  Depth filters are generally produced with papers impregnated with phenolic resins, metal fibers or inorganic fibers.
  In inorganic fiber filtration, commonly called microfibre, the filtering layers are often overlapped in order to increase the ability to retain the contaminant.

WIRE MESH FILTRATION



PAPER FILTRATION

MICROFIBER FILTRATION



The filtration efficiency of metallic mesh filtrations is defined as the maximum particle size that can pass through the meshes of the filtering grid.
The efficiency of microfibre and paper filtration ($\beta_{x(c)}$) is defined through a lab test called Multipass Test. The efficiency value ($\beta_{x(c)}$) is defined as the ratio between the number of particles of certain dimensions detected upstream and downstream of the filter.

$$\frac{\text{Upstream particles number} > X\ \mu m_{(c)}}{\text{Downstream particles number} > X\ \mu m_{(c)}} = \beta_{x(c)}$$

Value ($\beta_{x(c)}$)	2	10	75	100	200	1000
Efficiency	50%	90%	98.7%	99%	99.5%	99.9%

Test conditions, such as type of fluid to be used (MIL-H-5606), type of contaminant to be used (ISO MTD), fluid viscosity, test temperature, are determined by ISO 16889.
In addition to the filtration efficiency value during the Multipass test, other important features, such as filtration stability (β stability) and dirt holding capacity (DHC), are also tested.
Poor filtration stability is the cause of the filtering quality worsening as the filter life rises. Low dirt holding capacity causes a reduction in the life of the filter.

Filtration ISO Standard Comparison		
$\beta_{x(c)}$ > 1000 ISO 16889	β_x > 200 ISO 4572	MP Filtri Filter media code
5 $\mu m_{(c)}$	3 µm	A03
7 $\mu m_{(c)}$	6 µm	A06
10 $\mu m_{(c)}$	10 µm	A10
16 $\mu m_{(c)}$	18 µm	A16
21 $\mu m_{(c)}$	25 µm	A25

6 RECOMMENDED CONTAMINATION CLASSES

Any are the nature and the properties of fluids, they are inevitably subject to contamination. The level of contamination can be managed by using special components called filters.
Hydraulic components builders, knowing the problem of contamination, recommend the filtration level appropriate to the use of their products.

Example of recommended contamination levels for pressures below 140 bar.

Piston pumps with fixed flow rate	•					
Piston pumps with variable flow rate			•			
Vane pumps with fixed flow rate		•				
Vane pumps with variable flow			•			
Engines	•					
Hydraulic cylinders	•					
Actuators					•	
Test benches						•
Check valve	•					
Directional valves	•					
Flow regulating valves	•					
Proportional valves				•		
Servo-valves					•	
Flat bearings			•			
Ball bearings				•		
ISO 4406 CODE	20/18/15	19/17/14	18/16/13	17/15/12	16/14/11	15/13/10
Recommended filtration $\beta_{x(c)} \geq 1.000$	$\beta_{20(c)}$ >1000	$\beta_{15(c)}$ >1000	$\beta_{10(c)}$ >1000	$\beta_{7(c)}$ >1000	$\beta_{7(c)}$ >1000	$\beta_{5(c)}$ >1000

The common classification of filters is determined by their position in the plant.

7 TYPES OF FILTERS

Suction filters
They are positioned before the pump and are responsible for protecting the pump from dirty contaminants. It also provides additional flow guidance to the pump suction line.
Being subject to negligible working pressures are manufactured with simple and lightweight construction.
They are mainly produced with gross grade surface filtrations, mainly 60 ÷ 125 µm.
They can be equipped with a magnetic column for retaining ferrous particles.
They are generally placed under the fluid head to take advantage of the piezometric thrust of the fluid and reduce the risk of cavitation.

There are two types of suction filters:
- IMMERSION FILTERS
  Simple filter element screwed on the suction pipe

- FILTERS WITH CONTAINER
  Container filters that are more bulky, but provide easier maintenance of the tank

Delivery (or Pressure) filters
They are positioned between the pump and most sensitive regulating and controlling components, such as servo valves or proportional valves, and are designed to ensure the class of contamination required by the components used in the circuit.
Being subjected to high working pressures are manufactured with more robust and articulated construction. In particular situations of corrosive environments or aggressive fluids can be made of stainless steel.
They are mainly produced with filtering depths of 3 ÷ 25 µm.
They can be manufactured with in-line connections, with plate or flange connections or directly integrated into the circuit control blocks / manifolds.
They can also be manufactured in duplex configuration to allow the contaminated section to be maintained even when the plant / system is in operation without interruption of the working cycle.

Return filters
They are positioned on the return line to the tank and perform the task of filtering the fluid from particles entering the system from the outside or generated by the wear of the components.
They are generally fixed to the reservoir (for this reason also called top tank mounted), positioned semi-immersed or completely immersed.
The positioning of the return filters must guarantee in all operating conditions that the fluid drainage takes place in immersed condition; this is to avoid creating foams in the tank that can cause malfunctions or cavitation in the pumps.
For the sizing of the return filters, account must be taken of the presence of accumulators or cylinders that can make the return flow considerably greater than the pump suction flow rate.
Being subject to contained working pressures are manufactured with simple and lightweight construction.
Normally it is possible to extract the filter element without disconnecting the filter from the rest of the system.

Combined filters
They are designed to be applied to systems with two or more circuits. They are commonly used in hydrostatic transmission machines where they have a dual filtration function of the return line and suction line of the hydrostatic transmission pump.
The filter is equipped with a valve that keeps the 0.5 bar pressure inside the filter. A portion of the fluid that returns to the tank is filtered by the return filter element, generally produced with absolute filtration, and returns to the transmission booster pump.
Only excess fluid returns to the tank through the valve.
The internal pressure of the filter and the absolute filtration help to avoid the cavitation phenomenon inside the pump.

Off-line filters
They are generally used in very large systems / plants, placed in a closed circuit independent from the main circuit. They remain in operation regardless of the operation of the main circuit and are crossed by a constant flow rate.
They can also be manufactured in duplex configuration to allow the contaminated section to be maintained even when the unit is in operation without interruption of the work cycle.

Venting filters
During the operation of the plants, the fluid level present in the reservoir changes continuously.
The result of this continuous fluctuation is an exchange of air with the outside environment.
The venting filter function, positioned on the tank, is to filter the air that enters the tank to compensate for fluid level variations.

8 FILTER SIZING PARAMETERS

The choice of the filter system for an hydraulic system is influenced by several factors.
It is necessary to consider the characteristics of the various components present in the plant and their sensitivity to contamination.

It is also necessary to consider all the tasks that the filter will have to do within the plant:
- FLUID PROTECTION FROM CONTAMINATION
- PROTECTION OF OLEODYNAMIC COMPONENTS SENSITIVE TO CONTAMINATION
- PROTECTION OF OLEODYNAMIC PLANTS FROM ENVIRONMENTAL WASTE
- PROTECTION OF OLEODYNAMIC PLANTS FROM CONTAMINATION CAUSED BY COMPONENTS' FAILURES

The advantages of proper positioning and sizing of the filters are
- MORE RELIABILITY OF THE SYSTEM
- LONGER LIFE OF THE FLUID COMPONENTS
- REDUCTION OF STOP TIME
- REDUCTION OF FAILURE CASUALITIES

Each hydraulic filter is described by general features that identify the possibility of use in different applications.

- *MAXIMUM WORKING PRESSURE (Pmax)*
  The maximum working pressure of the filter must be greater than or equal to the pressure of the circuit section in which it will be installed.

- *PRESSURE DROP (ΔP)*
  The pressure drop depends on a number of factors, such as the working circuit temperature, the fluid viscosity, the filter element cleaning condition.

- *WORKING TEMPERATURE (T)*
  The working temperature deeply affect the choice of materials. Excessively high or low temperatures may adversely affect the strength of the materials or the characteristics of the seals.

- *FILTRATION EFFICIENCY (%) / FILTRATION RATIO ($\beta_{x(c)}$)*
  Filtration efficiency is the most important parameter to consider when selecting a filter.
  When choosing the filtration performances, the needs of the most sensitive components in the system must be considered.

- *FLUID TYPE*
  The type of fluid influences the choice of filters in terms of compatibility and viscosity. It is always mandatory to check the filterability.

- *PLACEMENT IN THE PLANT*
  The position of the filter in the system conditions the efficiency of all filter performances.

9 APPLICABLE STANDARDS FOR FILTER DEVELOPMENT

In order to obtain unique criteria for development and verification of the filters performance, specific regulations for the filters and filter elements testing have been issued by ISO. These norms describe the target, the methodology, the conditions and the presentation methods for the test results.

ISO 2941

Hydraulic fluid power -- Filter elements -- Verification of collapse/burst pressure rating

This Standard describes the method for testing the collapse / burst resistance of the filter elements.
The test is performed by crossing the contaminated fluid filter element at a predefined flow rate. The progressive clogging of the filter element, determined by contamination, causes an increase in differential pressure.

ISO 2942

Hydraulic fluid power -- Filter elements -- Verification of fabrication integrity and determination of the first bubble point

This Standard describes the method to verify the integrity of the assembled filter elements.
It can be used to verify the quality of the production process or the quality of the materials by verifying the pressure value of the first bubble point.

ISO 2943

Hydraulic fluid power -- Filter elements -- Verification of material compatibility with fluids

This Standard describes the method to verify the compatibility of materials with certain hydraulic fluids.
The test is carried out by keeping the element (the material sample) immersed in the fluid under high or low temperature conditions for a given period of time and verifying the retention of the characteristics.

ISO 3723

Hydraulic fluid power -- Filter elements -- Method for end load test

This Standard describes the method for verifying the axial load resistance of the filter elements.
After performing the procedure described in ISO 2943, the designed axial load is applied to the filter element. To verify the test results, then the test described in ISO 2941 is performed.

ISO 3968

Hydraulic fluid power -- Filters -- Evaluation of differential pressure versus flow characteristics

This Standard describes the method for checking the pressure drop across the filter.
The test is carried out by crossing the filter from a given fluid and by detecting upstream and downstream pressures.
Some of the parameters defined by the Standard are the fluid, the test temperature, the size of the tubes, the position of the pressure detection points.

ISO 16889

Hydraulic fluid power -- Filters -- Multi-pass method for evaluating filtration performance of a filter element

This Standard describes the method to check the filtration characteristics of the filter elements.
The test is performed by constant introduction of contaminant (ISO MTD).
The characteristics observed during the test are the filtration efficiency and the dirty holding capacity related to the differential pressure.

ISO 23181

Hydraulic fluid power -- Filter elements -- Determination of resistance to flow fatigue using high viscosity fluid

This Standard describes the method for testing the fatigue resistance of the filter elements.
The test is carried out by subjecting the filter to continuous flow variations, thus differential pressure, using a high viscosity fluid.

ISO 11170

Hydraulic fluid power -- Sequence of tests for verifying performance characteristics of filter elements

The Standard describes the method for testing the performance of filter elements. The protocol described by the regulations provides the sequence of all the tests described above in order to verify all the working characteristics (mechanical, hydraulic and filtration).

ISO 10771-1

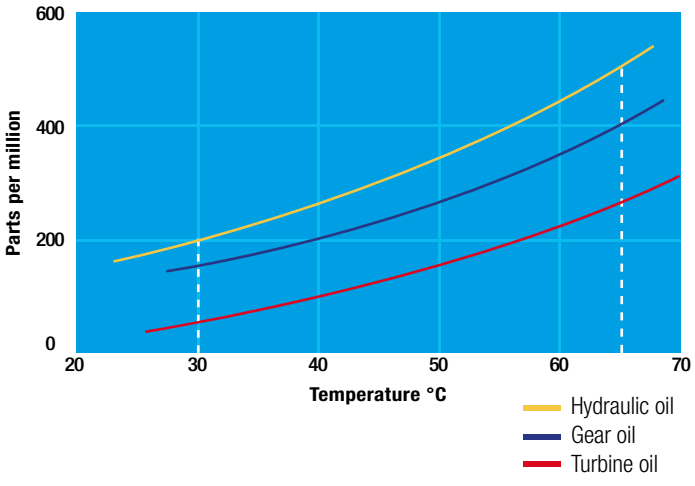
Hydraulic fluid power -- Fatigue pressure testing of metal pressure-containing envelopes -- Test method

This Standard describes the method to check the resistance of the hydraulic components with pulsing pressure.
It can be applied to all metal components (excluding tubes) subject to cyclic pressure used in the hydraulic field.

10 WATER IN HYDRAULIC AND LUBRICATING FLUIDS

Water Content

In mineral oils and non aqueous resistant fluids water is undesirable. Mineral oil usually has a water content of 50-300 ppm (@40°C) which it can support without adverse consequences.
Once the water content exceeds about 300ppm the oil starts to appear hazy. Above this level there is a danger of free water accumulating in the system in areas of low flow. This can lead to corrosion and accelerated wear.
Similarly, fire resistant fluids have a natural water which may be different to mineral oil.

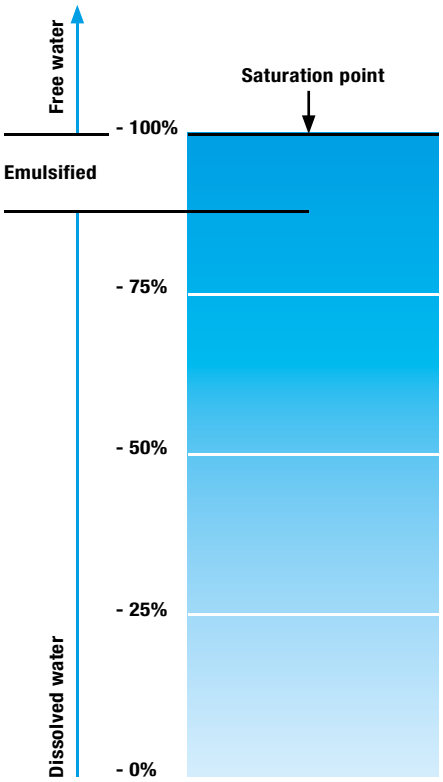


Saturation Levels

Since the effects of free (also emulsified) water is more harmful than those of dissolved water, water levels should remain well below the saturation point.

However, even water in solution can cause damage and therefore every reasonable effort should be made to keep saturation levels as low as possible. There is no such thing as too little water. As a guideline, we recommend maintaining saturation levels below 50% in all equipment.

TYPICAL WATER SATURATION LEVEL FOR NEW OILS
Examples:
Hydraulic oil @ 30°C = 200ppm = 100% saturation
Hydraulic oil @ 65°C = 500ppm = 100% saturation



Water absorber

Water is present everywhere, during storage, handling and servicing.

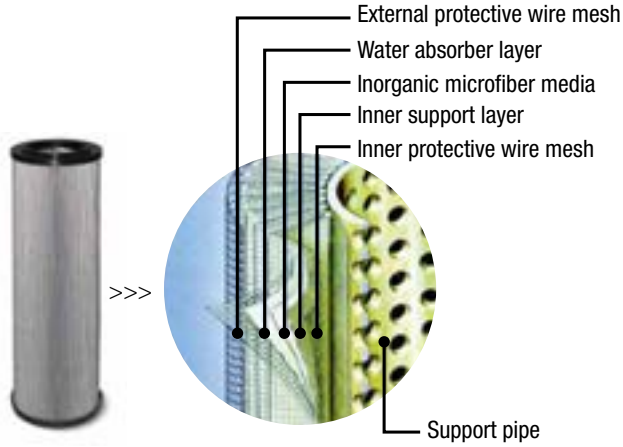
MP Filtri filter elements feature an absorbent media which protects hydraulic systems from both particulate and water contamination.
MP Filtri's filter element technology is available with inorganic microfiber media with a filtration rating 25 µm (therefore identified with media designation WA025, providing absolute filtration of solid particles to $\beta_{x(c)} = 1000$.
Absorbent media is made by water absorbent fibres which increase in size during the absorption process.
Free water is thus bonded to the filter media and completely removed from the system (it cannot even be squeezed out).

Filter Media

Fabric that absorbs water

Absorber media layer

The Filter Media has absorbed water



By removing water from your fluid power system, you can prevent such key problems as:
- corrosion (metal etching)
- loss of lubricant power
- accelerated abrasive wear in hydraulic components
- valve-locking
- bearing fatigue
- viscosity variance (reduction in lubricating properties)
- additive precipitation and oil oxidation
- increase in acidity level
- increased electrical conductivity (loss of dielectric strength)
- slow/weak response of control systems

Product availability:
LOW & MEDIUM PRESSURE FILTERS - LMP Series

LMP 210	LMP 900
LMP 211	LMP 901
LMP 400	LMP 902
LMP 401	LMP 903
LMP 430	LMP 950
LMP 431	LMP 951

FILTER SIZING

INDEX

THE CORRECT FILTER SIZING HAVE TO BE BASED ON THE TOTAL PRESSURE DROP DEPENDING BY THE APPLICATION.
FOR EXAMPLE, THE MAXIMUM TOTAL PRESSURE DROP ALLOWED BY A NEW AND CLEAN RETURN FILTER HAVE TO BE IN THE RANGE 0.4 ÷ 0.6 bar.

The pressure drop calculation is performed by adding together the value of the housing with the value of the filter element. The pressure drop Δpc of the housing is proportional to the fluid density (kg/dm³); all the graphs in the catalogue are referred to mineral oil with density of 0.86 kg/dm³.
The filter element pressure drop Δpe is proportional to its viscosity (mm²/s), the corrective factor Y have to be used in case of an oil viscosity different than 30 mm²/s (cSt).

Sizing data for single filter element, head at top

Δpc = Filter housing pressure drop [bar]
Δpe = Filter element pressure drop [bar]
Y = Corrective factor Y (see correspondent table), depending on the filter type, on the filter element size, on the filter element length and on the filter media
Q = flow rate (l/min)
V1 reference oil viscosity = 30 mm²/s (cSt)
V2 = operating oil viscosity in mm²/s (cSt)

Filter element pressure drop calculation with an oil viscosity different than 30 mm²/s (cSt)

Δpe = Y : 1000 x Q x (V2:V1)
Δp Tot. = Δpc + Δpe

Verification formula

Δp Tot. ≤ Δp max allowed

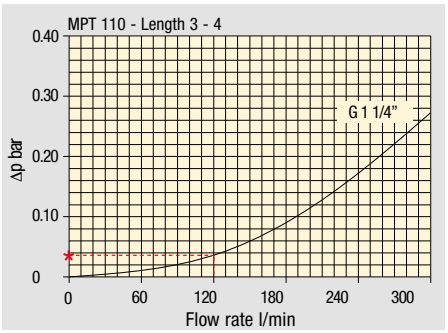
Maximum total pressure drop (Δp max) allowed by a new and clean filter

Application	Range (bar)
Suction filters	0.08 ÷ 0.10
Return filters	0.4 ÷ 0.6
Low & Medium Pressure filters	0.4 ÷ 0.6 return lines
	0.3 ÷ 0.5 lubrication lines
	0.3 ÷ 0.4 off-line in power systems
	0.1 ÷ 0.3 off-line in test benches
	0.4 ÷ 0.6 over-boost
High Pressure filters	0.8 ÷ 1.5
Stainless Steel filters	0.8 ÷ 1.5

Generic filter calculation example

Application data:
Tank top return filter
Pressure Pmax = 10 bar
Flow rate Q = 120 l/min
Viscosity V2 = 46 mm²/s (cSt)
Oil density = 0.86 kg/dm³
Required filtration efficiency = 25 µm with absolute filtration
With bypass valve and G 1 1/4" inlet connection

Calculation:
Δpc = 0.03 bar (see graphic below)



Filter housings Δp pressure drop.
The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968.
Δp varies proportionally with density.

Δpe = (2.00 : 1000) x 120 x (46 : 30) = 0.37 bar

Filter element		Absolute filtration H Series					Nominal filtration N Series		
Type		A03	A06	A10	A16	A25	P10	P25	M25 M60 M90
Return filters		74.00	50.08	20.00	16.00	9.00	6.43	5.51	4.40
MF 020	2	29.20	24.12	8.00	7.22	5.00	3.33	2.85	2.00
	3	22.00	19.00	6.56	5.33	4.33	1.68	1.44	1.30
MF 030 MFX 030	1	74.00	50.08	20.00	16.00	9.00	6.43	5.51	3.40
MF 100 MFX 100	1	28.20	24.40	8.67	8.17	6.88	4.62	3.96	1.25
	2	17.33	12.50	6.86	5.70	4.00	3.05	2.47	1.10
	3	10.25	9.00	3.65	3.33	2.50	1.63	1.32	0.96
	4	6.10	5.40	2.30	2.20	2.00	1.19	0.96	0.82

Δp Tot. = 0.03 + 0.37 = 0.4 bar

The selection is correct because the total pressure drop value is inside the admissible range for top tank return filters.
In case the allowed max total pressure drop is not verified, it is necessary to repeat the calculation changing the filter length/size.

FILTER SIZING Corrective factor

Corrective factor Y to be used for the filter element pressure drop calculation. The values depend to the filter size and length and to the filter media.
Reference oil viscosity 30 mm²/s

Return filters

Filter element		Absolute filtration H Series					Nominal filtration N Series		
Type		A03	A06	A10	A16	A25	P10	P25	M25 M60 M90
MF 020	1	74.00	50.08	20.00	16.00	9.00	6.43	5.51	4.40
	2	29.20	24.12	8.00	7.22	5.00	3.33	2.85	2.00
	3	22.00	19.00	6.56	5.33	4.33	1.68	1.44	1.30
MF 030 MFX 030	1	74.00	50.08	20.00	16.00	9.00	6.43	5.51	3.40
MF 100 MFX 100	1	28.20	24.40	8.67	8.17	6.88	4.62	3.96	1.25
	2	17.33	12.50	6.86	5.70	4.00	3.05	2.47	1.10
	3	10.25	9.00	3.65	3.33	2.50	1.63	1.32	0.96
	4	6.10	5.40	2.30	2.20	2.00	1.19	0.96	0.82
MF 180 MFX 180	1	3.67	3.05	1.64	1.56	1.24	1.18	1.06	0.26
	2	1.69	1.37	0.68	0.54	0.51	0.43	0.39	0.12
MF 190 MFX 190	2	1.69	1.37	0.60	0.49	0.44	0.35	0.31	0.11
MF 400 MFX 400	1	3.20	2.75	1.39	1.33	1.06	0.96	0.87	0.22
	2	2.00	1.87	0.88	0.85	0.55	0.49	0.45	0.13
	3	1.90	1.60	0.63	0.51	0.49	0.39	0.35	0.11
MF 750 MFX 750	1	1.08	0.84	0.49	0.36	0.26	0.21	0.19	0.06
									M25
MLX 250	2	3.00	3.04	1.46	1.25	1.17	-	-	0.20
									M25
MLX 660	2	1.29	1.26	0.52	0.44	0.38	-	-	0.10
CU 025		78.00	48.00	28.00	24.00	9.33	9.33	8.51	1.25
CU 040		25.88	20.88	10.44	10.00	3.78	3.78	3.30	1.25
CU 100		15.20	14.53	5.14	4.95	2.00	2.00	0.17	1.10
CU 250		3.25	2.55	1.55	1.35	0.71	0.71	0.59	0.25
CU 630		1.96	1.68	0.85	0.72	0.42	0.42	0.36	0.09
CU 850		1.06	0.84	0.42	0.33	0.17	0.17	0.13	0.04
MR 100	1	19.00	17.00	6.90	6.30	4.60	2.94	2.52	1.60
	2	11.70	10.80	4.40	4.30	3.00	2.94	2.52	1.37
	3	7.80	6.87	3.70	3.10	2.70	2.14	1.84	1.34
	4	5.50	4.97	2.60	2.40	2.18	1.72	1.47	1.34
	5	4.20	3.84	2.36	2.15	1.90	1.60	1.37	1.34
MR 250	1	5.35	4.85	2.32	1.92	1.50	1.38	1.20	0.15
	2	4.00	3.28	1.44	1.10	1.07	0.96	0.83	0.13
	3	2.60	2.20	1.08	1.00	0.86	0.77	0.64	0.12
	4	1.84	1.56	0.68	0.56	0.44	0.37	0.23	0.11
MR 630	1	3.10	2.48	1.32	1.14	0.92	0.83	0.73	0.09
	2	2.06	1.92	0.82	0.76	0.38	0.33	0.27	0.08
	3	1.48	1.30	0.60	0.56	0.26	0.22	0.17	0.08
	4	1.30	1.20	0.48	0.40	0.25	0.21	0.16	0.08
	5	0.74	0.65	0.30	0.28	0.13	0.10	0.08	0.04
MR 850	1	0.60	0.43	0.34	0.25	0.13	0.12	0.09	0.03
	2	0.37	0.26	0.23	0.21	0.11	0.08	0.07	0.03
	3	0.27	0.18	0.17	0.17	0.05	0.04	0.04	0.02
	4	0.23	0.16	0.13	0.12	0.04	0.03	0.03	0.02

Return / Suction filters

Filter element		Absolute filtration		
Type		A10	A16	A25
RSX 116	1	5.12	4.33	3.85
	2	2.22	1.87	1.22
RSX 165	1	2.06	1.75	1.46
	2	1.24	1.05	0.96
	3	0.94	0.86	0.61

Filter element		Absolute filtration N Series							
Type		A03	A06	A10	A16	A25	P10	P25	M25 M60 M90
CU 110	1	16.25	15.16	8.75	8.14	5.87	2.86	2.65	0.14
	2	12.62	10.44	6.11	6.02	4.16	1.60	1.49	0.12
	3	8.57	7.95	5.07	4.07	2.40	1.24	1.15	0.11
	4	5.76	4.05	2.80	2.36	1.14	0.91	0.85	0.05

Low & Medium pressure filters

Filter element		Absolute filtration N-W Series					Nominal filtration N Series		
Type		A03	A06	A10	A16	A25	P10	P25	M25
CU 110	1	16.25	15.16	8.75	8.14	5.87	2.86	2.65	0.14
	2	12.62	10.44	6.11	6.02	4.15	1.60	1.49	0.12
	3	8.57	7.95	5.07	4.07	2.40	1.24	1.15	0.11
	4	5.76	4.05	2.80	2.36	1.14	0.91	0.85	0.05
CU 210	1	5.30	4.80	2.00	1.66	1.32	0.56	0.43	0.12
	2	3.44	2.95	1.24	1.09	0.70	0.42	0.35	0.09
	3	2.40	1.70	0.94	0.84	0.54	0.33	0.23	0.05
DN	016	7.95	7.20	3.00	2.49	1.98	0.84	0.65	0.18
	025	5.00	4.53	1.89	1.57	1.25	0.53	0.41	0.11
	040	3.13	2.66	1.12	0.98	0.63	0.38	0.32	0.08
CU 400	2	3.13	2.55	1.46	1.22	0.78	0.75	0.64	0.19
	3	2.15	1.70	0.94	0.78	0.50	0.40	0.34	0.10
	4	1.60	1.28	0.71	0.61	0.40	0.34	0.27	0.08
	5	1.00	0.83	0.47	0.34	0.20	0.24	0.19	0.06
	6	0.82	0.58	0.30	0.27	0.17	0.22	0.18	0.05
CU 900	1	0.86	0.63	0.32	0.30	0.21	-	-	0.05
CU 950	2	1.03	0.80	0.59	0.40	0.26	-	-	0.05
	3	0.44	0.40	0.27	0.18	0.15	-	-	0.02
MR 630	7	0.88	0.78	0.36	0.34	0.16	0.12	0.96	0.47

Corrective factor Y to be used for the filter element pressure drop calculation. The values depend to the filter size and length and to the filter media.
Reference oil viscosity 30 mm²/s

High pressure filters

Filter element		Absolute filtration N - R Series					Nominal filtration N Series
Type		A03	A06	A10	A16	A25	M25
HP 011	1	332.71	250.07	184.32	152.36	128.36	-
	2	220.28	165.56	74.08	59.13	37.05	-
	3	123.24	92.68	41.48	33.08	20.72	-
	4	77.76	58.52	28.37	22.67	16.17	-
HP 039	2	70.66	53.20	25.77	20.57	14.67	4.90
	3	36.57	32.28	18.00	13.38	8.00	2.90
	4	26.57	23.27	12.46	8.80	5.58	2.20
HP 050	1	31.75	30.30	13.16	12.3	7.29	1.60
	2	24.25	21.26	11.70	9.09	4.90	1.40
	3	17.37	16.25	8.90	7.18	3.63	1.25
	4	12.12	10.75	6.10	5.75	3.08	1.07
	5	7.00	6.56	3.60	3.10	2.25	0.80
HP 065	1	58.50	43.46	23.16	19.66	10.71	1.28
	2	42.60	25.64	16.22	13.88	7.32	1.11
	3	20.50	15.88	8.18	6.81	3.91	0.58
HP 135	1	20.33	18.80	9.71	8.66	4.78	2.78
	2	11.14	10.16	6.60	6.38	2.22	1.11
	3	6.48	6.33	3.38	3.16	2.14	1.01
HP 150	1	17.53	15.91	7.48	6.96	5.94	1.07
	2	8.60	8.37	3.54	3.38	3.15	0.58
	3	6.53	5.90	2.93	2.79	2.12	0.49
HP 320	1	10.88	9.73	5.02	3.73	2.54	1.04
	2	4.40	3.83	1.75	1.48	0.88	0.71
	3	2.75	2.11	1.05	0.87	0.77	0.61
	4	2.12	1.77	0.98	0.78	0.55	0.47
HP 500	1	4.44	3.67	2.30	2.10	1.65	0.15
	2	3.37	2.77	1.78	1.68	1.24	0.10
	3	2.22	1.98	1.11	1.09	0.75	0.08
	4	1.81	1.33	0.93	0.86	0.68	0.05
	5	1.33	1.15	0.77	0.68	0.48	0.04

Filter element		Absolute filtration N Series					Nominal filtration N Series
Type		A03	A06	A10	A16	A25	M25
HF 320	1	3.65	2.95	2.80	1.80	0.90	0.38
	2	2.03	1.73	1.61	1.35	0.85	0.36
	3	1.84	1.42	1.32	1.22	0.80	0.35

Suction filters

Filter element	Nominal filtration N Series	
Type	P10	P25
SF 250	65	21

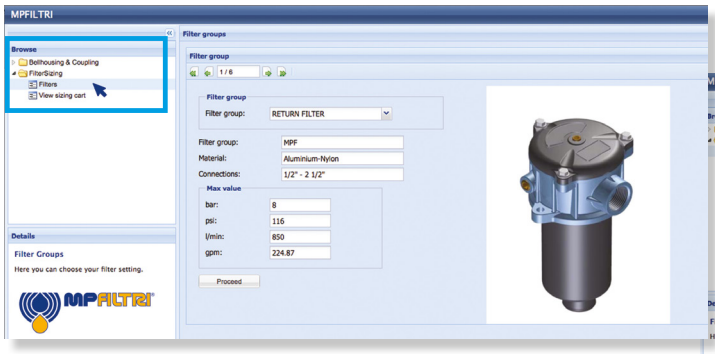
Stainless steel high pressure filters

Filter element		Absolute filtration N Series				
Type		A03	A06	A10	A16	A25
HP 011	1	332.71	250.07	184.32	152.36	128.36
	2	220.28	165.56	74.08	59.13	37.05
	3	123.24	92.68	41.48	33.08	20.72
	4	77.76	58.52	28.37	22.67	16.17
HP 039	2	70.66	53.20	25.77	20.57	14.67
	3	36.57	32.28	18.00	13.38	8.00
	4	26.57	23.27	12.46	8.80	5.58
HP 050	1	31.75	30.30	13.16	12.3	7.29
	2	24.25	21.26	11.70	9.09	4.90
	3	17.37	16.25	8.90	7.18	3.63
	4	12.12	10.75	6.10	5.75	3.08
	5	7.00	6.56	3.60	3.10	2.25
HP 135	1	20.33	18.80	9.71	8.66	4.78
	2	11.14	10.16	6.60	6.38	2.22
	3	6.48	6.33	3.38	3.16	2.14

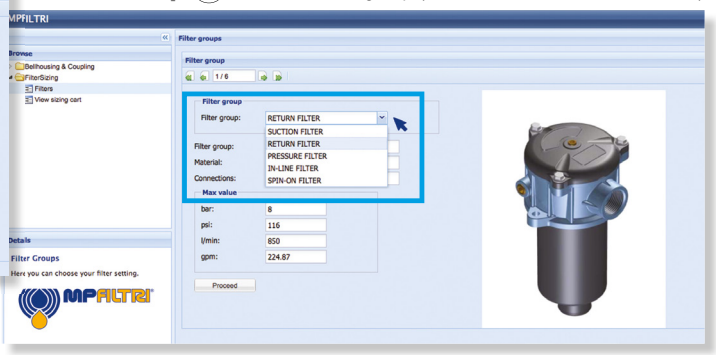
Filter element		Absolute filtration H - U Series				
Type		A03	A06	A10	A16	A25
HP 011	1	424.58	319.74	235.17	194.44	163.78
	2	281.06	211.25	94.53	75.45	47.26
	3	130.14	97.50	43.63	34.82	21.81
	4	109.39	82.25	36.79	29.37	18.40
HP 039	2	73.00	57.00	28.00	24.00	17.20
	3	40.90	36.33	21.88	18.80	11.20
	4	31.50	28.22	17.22	9.30	6.70
HP 050	1	47.33	34.25	21.50	20.50	14.71
	2	29.10	25.95	14.04	10.90	5.88
	3	20.85	19.50	10.68	8.61	4.36
	4	14.55	12.90	7.32	6.90	3.69
	5	9.86	9.34	6.40	4.80	2.50
HP 135	1	29.16	25.33	13.00	12.47	5.92
	2	14.28	11.04	7.86	7.60	4.44
	3	8.96	7.46	4.89	4.16	3.07

FILTER SIZING Selection Software

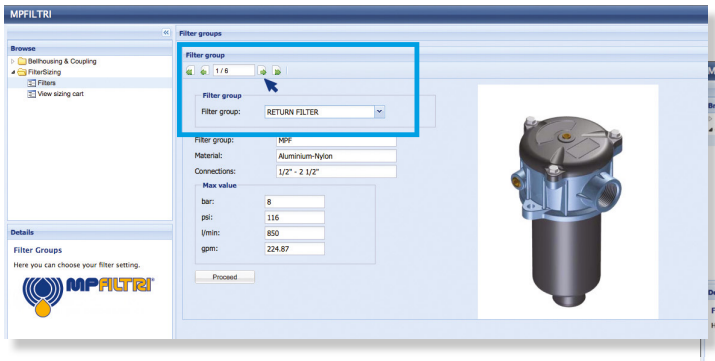
Step 1 Select “FILTERS”



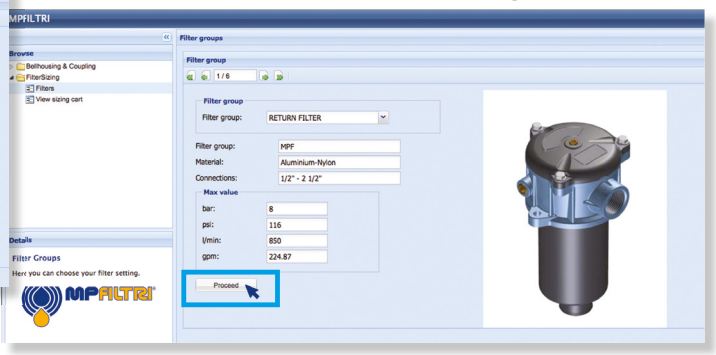
Step 2 Choose filter group (Return Filter, Pressure Filter, etc.)

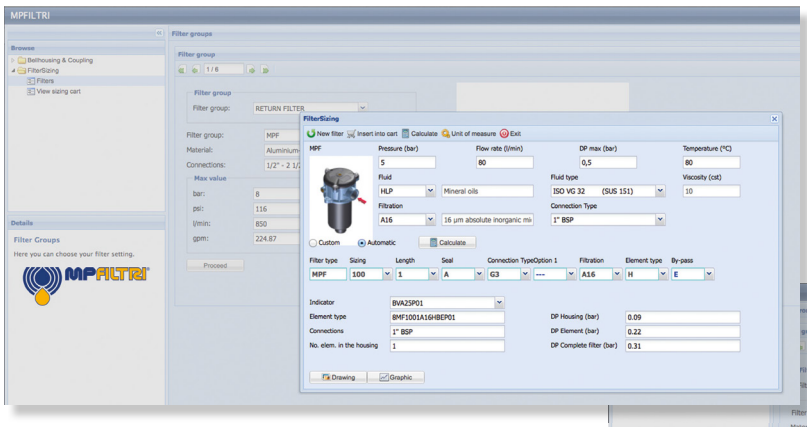


Step 3 Choose filter type (MPF, MPT, etc.) in function of the max working pressure and the max flow rate



Step 4 Push “PROCEED”

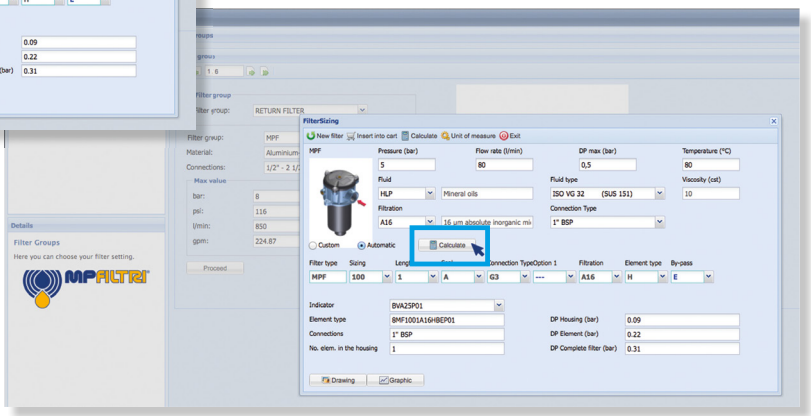




Step 5

Insert all application data to calculate the filter size following the sequence:

- working pressure
- working flow rate
- working pressure drop
- working temperature
- fluid material and fluid type
- filtration media
- connection type



Step 6

Push “CALCULATE” to have result; in case of any mistake, the system will advice which parameter is out of range to allow to modify/adjust the selection

Step 7

Download PDF Datasheet “Report.aspx” pushing the button “Drawing”

LMP - low and medium pressure filters are used as process filters to protect pumps, pressure reducers and hydraulic circuits from damage due to oil contamination as per ISO 4406.

LMP series is available in 5 different sizes: 100, 200, 400, 900 and 950 and a wide range of versions.

LMP filters are available with several working pressures suitable for all hydraulic circuits as:

- **return filters in external tank mounting construction for medium and high flow rates in single and duplex versions**
- **in-line filters for low and medium pressures for off-line applications**
- **in-line process filters for medium pressures, for example, for forced lubrication applications, in single or duplex versions**
- **in-line filters for medium pressures for filtering hydraulic boost circuits**
- **in-line filters as high holding capacity filters on test beds**

LMP filters are thus specifically designed to be suitable for a wide range of application: from steel plants to mobile equipments, from test benches to naval application, providing the right solution for filtering requirements in all sectors.

LMP filters are available in single, manifold and duplex versions (LMD series).

FILTER SIZING

For the proper corrective factor Y see chapter at page 24

Low & Medium Pressure filters

LMP 110-120-123 series
MULTIPORT

Maximum working pressure up to 8 MPa (80 bar) - Flow rate up to 200 l/min

Description

Low & Medium Pressure filters

Maximum working pressure up to 8 MPa (80 bar)
Flow rate up to 200 l/min

LMP110 is a range of versatile low pressure filter for transmission, protection of sensitive components in low pressure hydraulic systems and filtration of the coolant into the machine tools.
They are directly connected to the lines of the system through the hydraulic fittings.

Available features:
- Female threaded connections up to 1", for a maximum return flow rate of 200 l/min
- Fine filtration rating, to get a good cleanliness level into the system
- Bypass valve, to relieve excessive pressure drop across the filter media
- Visual, electrical and electronic differential clogging indicators
- Multiport and multifunction schemes, to meet any type of application.
- LMP112: 3/4" additional input port
- LMP116: 3/4" additional output port
- LMP118: 3/4" bypass port, to send the bypass flow to the reservoir instead of the system
- LMP119: 3/4" relief port, to relief the input pressure in the filter, protecting the components downstream the filter against back pressure caused by the pressure drop (cold starts)
- LMP120: connections placed in the same side
- LMP122: connections placed in the same side and 1" additional output port
- LMP123: 2 and 3 bar integrated relief valve

Common applications:
Delivery lines, in any low pressure industrial equipment or mobile machines

Technical data

Filter housing materials
- Head: Aluminium
- Housing: Cataphoresis - Painted Steel
- Bypass valve: Brass - Aluminium

Pressure
- Test pressure: 12 MPa (120 bar)
- Burst pressure:
  LMP 110: 29 MPa (290 bar)
  LMP 120/130: 38 MPa (380 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 8 MPa (80 bar)

Bypass valve
- Opening pressure 350 kPa (3.5 bar) ±10%
- Other opening pressures on request.

Δp element type
- Microfibre filter elements - series N - W: 20 bar
- Wire mesh filter elements - series N: 20 bar
- Fluid flow through the filter element from OUT to IN

Seals
- Standard NBR series A
- Optional FPM series V

Temperature
From -25 °C to +110 °C

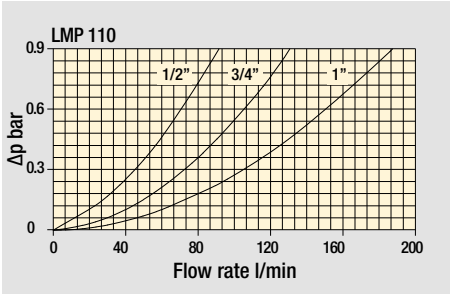
Note
LMP MULTIPORT filters are provided for vertical mounting

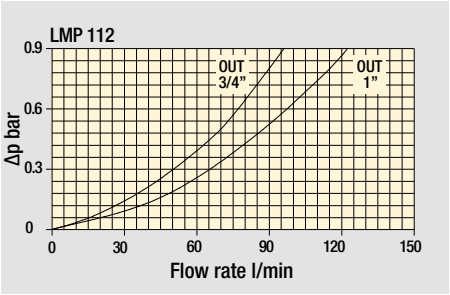
Weights [kg] and volumes [dm³]

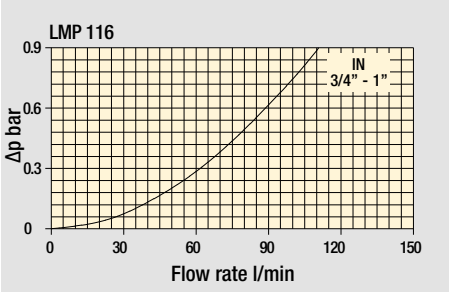
Filter series	Weights [kg]				Volumes [dm³]			
Length	1	2	3	4	1	2	3	4
LMP 110-112-116-118-119	1.60	1.80	2.10	2.60	0.75	0.81	1.11	1.53
LMP 120-122	1.90	2.10	2.40	2.90	0.75	0.81	1.11	1.53
LMP 123	1.70	1.90	2.20	2.70	0.75	0.81	1.11	1.53

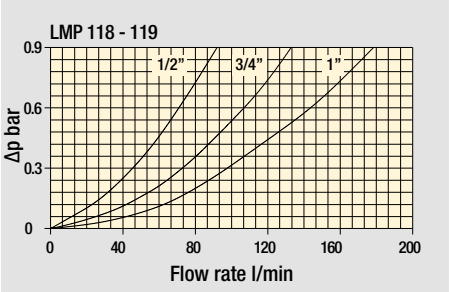
Pressure drop

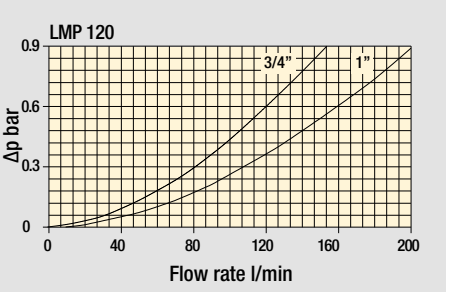
Filter housings Δp pressure drop

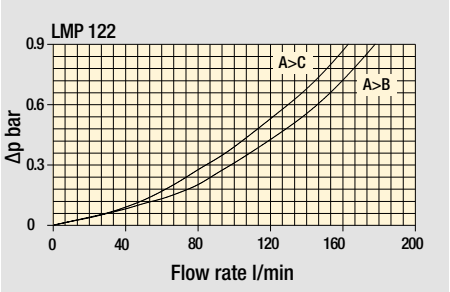


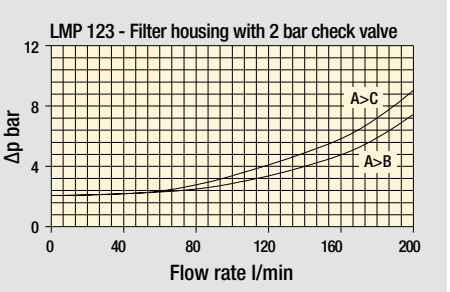


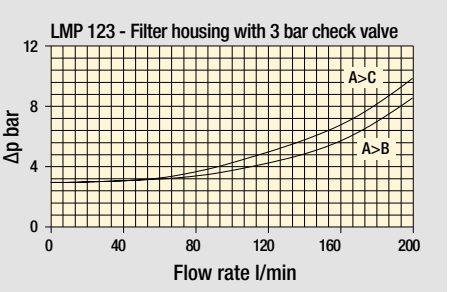




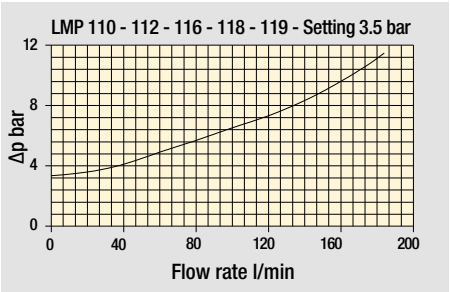


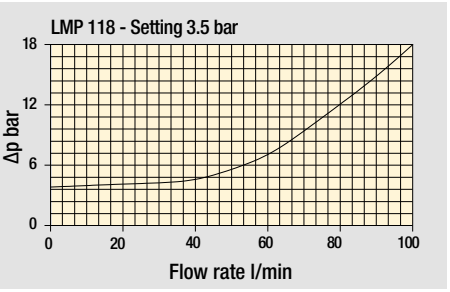


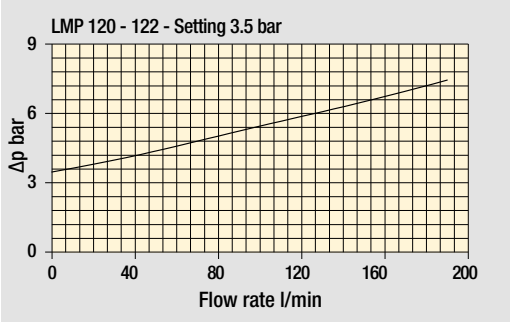




Bypass valve pressure drop







The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968.
Δp varies proportionally with density.

Flow rates [l/min]

Filter series	Length	Filter element design - N Series							
		A03	A06	A10	A16	A25	M25 M60 M90 M250	P10	P25
LMP 110	**1**	40	42	65	69	85	163	117	120
	2	49	57	83	83	101	163	136	138
	3	66	70	92	102	124	164	142	144
	4	86	102	118	124	144	165	148	149
LMP 112	**1**	36	38	55	57	67	105	84	86
	2	44	49	66	66	76	105	93	94
	3	56	58	71	77	87	106	96	97
	4	67	77	85	88	97	106	99	99
LMP 116	**1**	36	38	54	56	64	96	79	80
	2	43	49	63	64	72	96	86	87
	3	54	57	68	73	82	96	88	89
	4	65	73	79	82	89	96	91	91
LMP 118	**1**	40	42	65	69	85	163	117	120
	2	49	57	83	83	101	163	136	138
	3	66	70	92	102	124	164	142	144
	4	86	102	118	124	144	165	148	149
LMP 120	**1**	40	43	66	70	87	172	121	125
	2	50	58	85	85	104	172	142	144
	3	67	71	94	105	129	173	149	151
	4	88	106	122	129	151	174	155	157
LMP 122	**1**	39	42	64	67	81	146	109	111
	2	49	56	80	80	96	146	124	126
	3	65	68	88	96	114	146	129	130
	4	82	97	110	115	131	147	134	135

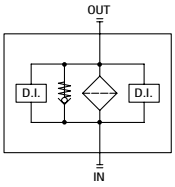
Maximum flow rate for a complete low and medium pressure filter with a pressure drop Δp = 0.7 bar.
The reference fluid has a kinematic viscosity of 30 mm^2/s (cSt) and a density of 0.86 kg/dm^3.
For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.
Please, contact our Sales Department for further additional information.

Filter series	Length	Filter element design - N Series							
		A03	A06	A10	A16	A25	M25 M60 M90	P10	P25
LMP 123	**1**	35	37	50	52	59	83	70	71
	2	41	46	58	58	65	83	76	76
	3	51	53	62	65	72	83	77	78
	4	59	65	70	72	78	83	79	79

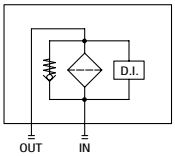
Maximum flow rate for a complete low and medium pressure filter with a pressure drop Δp = 2.7 bar.
The reference fluid has a kinematic viscosity of 30 mm^2/s (cSt) and a density of 0.86 kg/dm^3.
For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.
Please, contact our Sales Department for further additional information.

Hydraulic symbols - Multiport styles

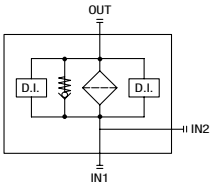
LMP 110 — In-Line filter



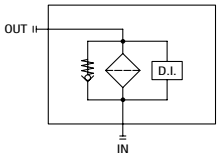
LMP 120 — Port IN-OUT on the same side



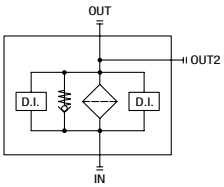
LMP 112 — Double IN port



LMP 122 — Lateral OUT port high flow



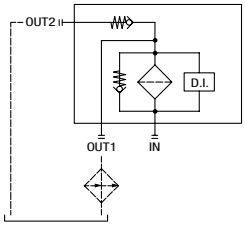
LMP 116 — Double OUT port



LMP 123 — Bypass valve

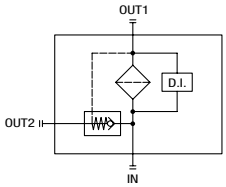
Type 1

for heat exchanger high flow

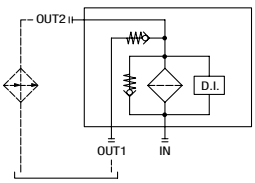


LMP 118 — Bypass lateral

Always cleaning fluid in OUT port

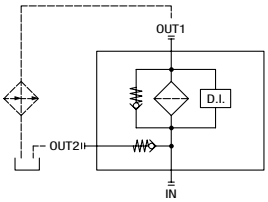


Type 2



LMP 119 — Safety valve 6 bar

for heat exchanger



Designation & Ordering code

COMPLETE FILTER

Configuration example: LMP112 | 4 | B | A | D | 1 | A10 | N | P01

Series and size
LMP110 | LMP112 | LMP116

Length
1 | 2 | 3 | 4

Bypass valve

S	Without bypass	**B**	3.5 bar

Seals and treatments

		Filtration rating Axx	Mxx	Pxx
A	NBR	•	•	•
V	FPM	•	•	•
W	NBR compatible with fluids HFA-HFB-HFC	•	•	

Connections

		Aux (only LMP 112 - 116)
A	G 3/4”	G 3/4”
B	G 1”	G 3/4”
C	3/4” NPT	3/4” NPT
D	1” NPT	3/4” NPT
E	SAE 12 - 1 1/16” - 12 UN	SAE 12 - 1 1/16” - 12 UN
F	SAE 16 - 1 5/16” - 12 UN	SAE 12 - 1 1/16” - 12 UN

Connection for differential indicator

1	Without
2	With standard connection
3	With connection on the opposite side
6	With two connections on both sides

Filtration rating (filter media)

A03	Inorganic microfiber 3 µm	**M25**	Wire mesh 25 µm
A06	Inorganic microfiber 6 µm	**M60**	Wire mesh 60 µm
A10	Inorganic microfiber 10 µm	**M90**	Wire mesh 90 µm
A16	Inorganic microfiber 16 µm	**P10**	Resin impregnated paper 10 µm
A25	Inorganic microfiber 25 µm	**P25**	Resin impregnated paper 25 µm

Element Δp

N	20 bar

Execution

P01	MP Filtri standard
Pxx	Customized

FILTER ELEMENT

Configuration example: CU110 | 4 | A10 | A | N | P01

Element series and size
CU110

Element length
1 | 2 | 3 | 4

Filtration rating (filter media)

A03	Inorganic microfiber 3 µm	**M25**	Wire mesh 25 µm
A06	Inorganic microfiber 6 µm	**M60**	Wire mesh 60 µm
A10	Inorganic microfiber 10 µm	**M90**	Wire mesh 90 µm
A16	Inorganic microfiber 16 µm	**P10**	Resin impregnated paper 10 µm
A25	Inorganic microfiber 25 µm	**P25**	Resin impregnated paper 25 µm

Seals

		Filtration rating Axx	Mxx	Pxx
A	NBR	•	•	•
V	FPM	•	•	•
W	NBR compatible with fluids HFA-HFB-HFC	•	•	

Element Δp

N	20 bar

Execution

P01	MP Filtri standard
Pxx	Customized

ACCESSORIES

Differential indicators

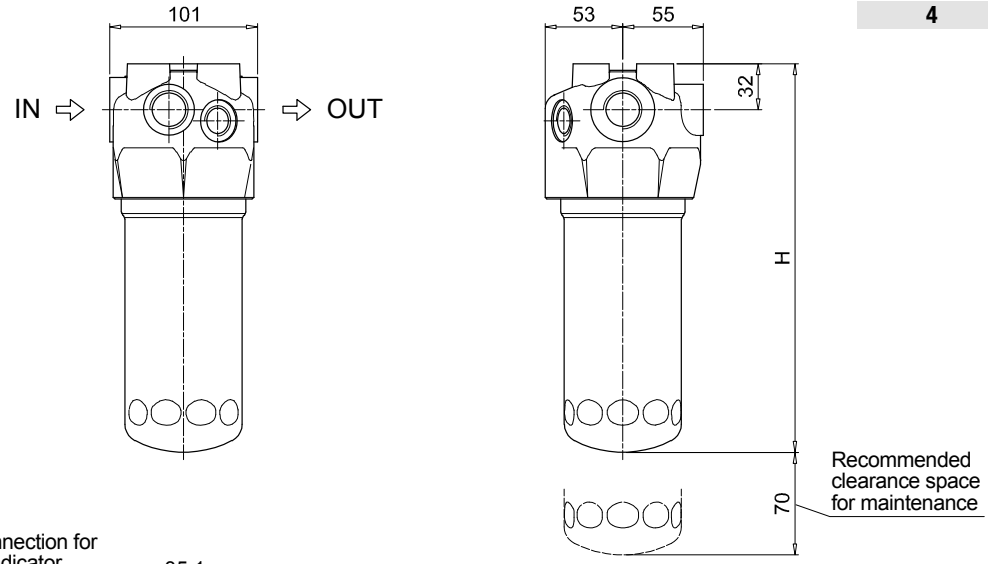
		page
DEA	Electrical differential indicator	445
DEM	Electrical differential indicator	445-446
DLA	Electrical / visual differential indicator	446-447
DLE	Electrical / visual differential indicator	447
DTA	Electronic differential indicator	448
DVA	Visual differential indicator	448
DVM	Visual differential indicator	448

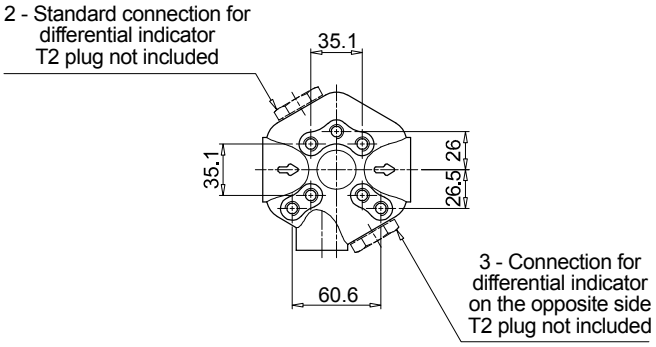
Additional features

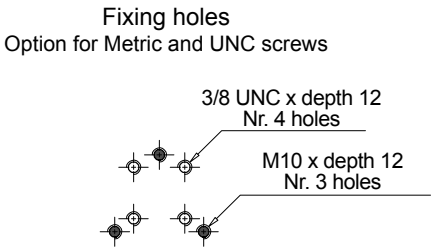
		page
T2	Plug	449

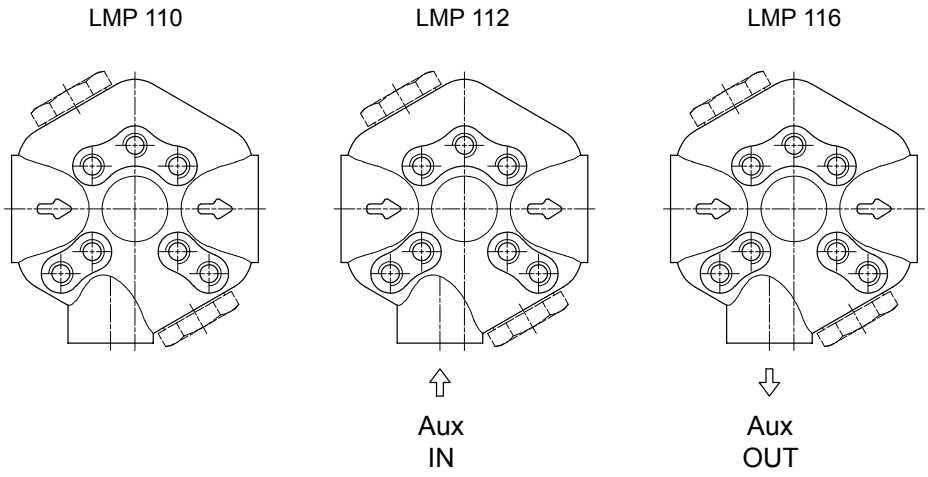
LMP110 - LMP112 LMP116

Filter length	H [mm]
1	182
2	215
3	265
4	365









Designation & Ordering code

COMPLETE FILTER

Configuration example: LMP118 | 4 | B | A | D | 1 | A10 | N | P01

Series and size
LMP118 | **LMP119**

Length
1 | **2** | **3** | **4**

Bypass valve
B 3.5 bar

Seals and treatments

		Filtration rating Axx	Mxx	Pxx
A	NBR	•	•	•
V	FPM	•	•	•
W	NBR compatible with fluids HFA-HFB-HFC	•	•	

Connections

		Aux OUT
A	G 3/4”	G 3/4”
B	G 1”	G 3/4”
C	3/4” NPT	3/4” NPT
D	1” NPT	3/4” NPT
E	SAE 12 - 1 1/16” - 12 UN	SAE 12 - 1 1/16” - 12 UN
F	SAE 16 - 1 5/16” - 12 UN	SAE 12 - 1 1/16” - 12 UN

Connection for differential indicator
1 Without
2 With standard connection

Filtration rating (filter media)

A03	Inorganic microfiber 3 µm	**M25**	Wire mesh 25 µm
A06	Inorganic microfiber 6 µm	**M60**	Wire mesh 60 µm
A10	Inorganic microfiber 10 µm	**M90**	Wire mesh 90 µm
A16	Inorganic microfiber 16 µm	**P10**	Resin impregnated paper 10 µm
A25	Inorganic microfiber 25 µm	**P25**	Resin impregnated paper 25 µm

Element Δp
N 20 bar

Execution
P01 MP Filtri standard
Pxx Customized

FILTER ELEMENT

Configuration example: CU110 | 4 | A10 | A | N | P01

Element series and size
CU110

Element length
1 | **2** | **3** | **4**

Filtration rating (filter media)

A03	Inorganic microfiber 3 µm	**M25**	Wire mesh 25 µm
A06	Inorganic microfiber 6 µm	**M60**	Wire mesh 60 µm
A10	Inorganic microfiber 10 µm	**M90**	Wire mesh 90 µm
A16	Inorganic microfiber 16 µm	**P10**	Resin impregnated paper 10 µm
A25	Inorganic microfiber 25 µm	**P25**	Resin impregnated paper 25 µm

Seals

		Filtration rating Axx	Mxx	Pxx
A	NBR	•	•	•
V	FPM	•	•	•
W	NBR compatible with fluids HFA-HFB-HFC	•	•	

Element Δp
N 20 bar

Execution
P01 MP Filtri standard
Pxx Customized

ACCESSORIES

Differential indicators

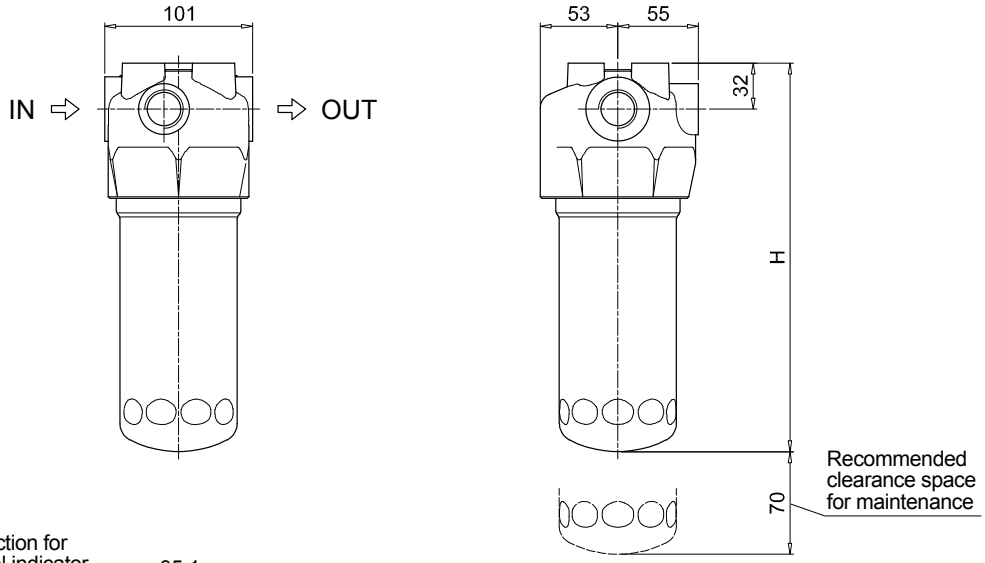
		page
DEA	Electrical differential indicator	445
DEM	Electrical differential indicator	445-446
DLA	Electrical / visual differential indicator	446-447
DLE	Electrical / visual differential indicator	447
DTA	Electronic differential indicator	448
DVA	Visual differential indicator	448
DVM	Visual differential indicator	448

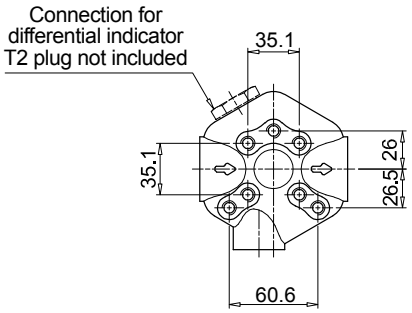
Additional features

		page
T2	Plug	449

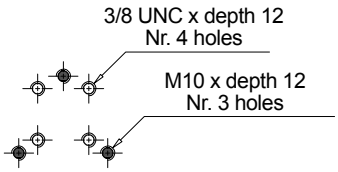
LMP118 - LMP119

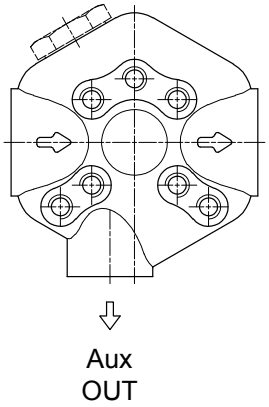
Filter length	H [mm]
1	182
2	215
3	265
4	365





Fixing holes
Option for Metric and UNC screws





Designation & Ordering code

COMPLETE FILTER

Configuration example: LMP120 | 4 | B | A | D | 1 | A10 | N | P01

Series and size
LMP120 | **LMP122**

Length
1 | **2** | **3** | **4**

Bypass valve
S Without bypass
B 3.5 bar

Seals and treatments — Filtration rating: Axx | Mxx | Pxx
A NBR • • •
V FPM • • •
W NBR compatible with fluids HFA-HFB-HFC • •

Connections

		LMP120	LMP122
A	G 3/4"	•	
B	G 1"	•	•
C	3/4" NPT	•	
D	1" NPT	•	•
E	SAE 12 - 1 1/16" - 12 UN	•	
F	SAE 16 - 1 5/16" - 12 UN	•	•

Connection for differential indicator
1 Without
2 With standard connection

Filtration rating (filter media)

A03	Inorganic microfiber 3 µm	**M25**	Wire mesh 25 µm
A06	Inorganic microfiber 6 µm	**M60**	Wire mesh 60 µm
A10	Inorganic microfiber 10 µm	**M90**	Wire mesh 90 µm
A16	Inorganic microfiber 16 µm	**P10**	Resin impregnated paper 10 µm
A25	Inorganic microfiber 25 µm	**P25**	Resin impregnated paper 25 µm

Element Δp
N 20 bar

Execution
P01 MP Filtri standard
Pxx Customized

FILTER ELEMENT

Configuration example: CU110 | 4 | A10 | A | N | P01

Element series and size
CU110

Element length
1 | **2** | **3** | **4**

Filtration rating (filter media)

A03	Inorganic microfiber 3 µm	**M25**	Wire mesh 25 µm
A06	Inorganic microfiber 6 µm	**M60**	Wire mesh 60 µm
A10	Inorganic microfiber 10 µm	**M90**	Wire mesh 90 µm
A16	Inorganic microfiber 16 µm	**P10**	Resin impregnated paper 10 µm
A25	Inorganic microfiber 25 µm	**P25**	Resin impregnated paper 25 µm

Seals — Filtration rating: Axx | Mxx | Pxx
A NBR • • •
V FPM • • •
W NBR compatible with fluids HFA-HFB-HFC • •

Element Δp
N 20 bar

Execution
P01 MP Filtri standard
Pxx Customized

ACCESSORIES

Differential indicators

		page
DEA	Electrical differential indicator	445
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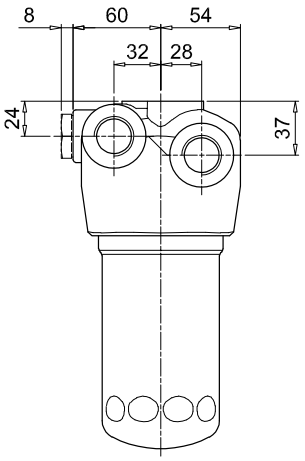
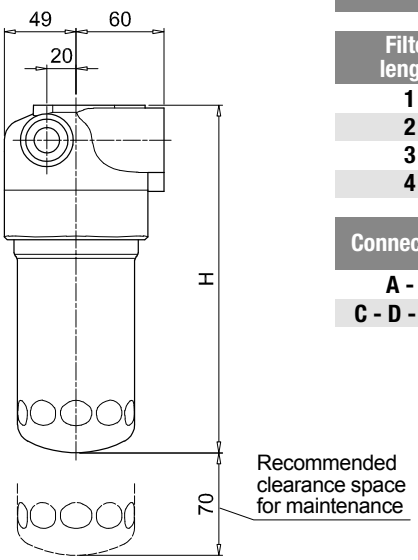
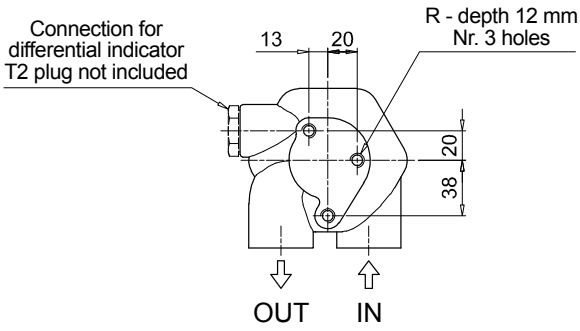
DLA	Electrical / visual differential indicator	446-447
DLE	Electrical / visual differential indicator	447
DTA	Electronic differential indicator	448
DVA	Visual differential indicator	448
DVM	Visual differential indicator	448

Additional features

		page
T2	Plug	449



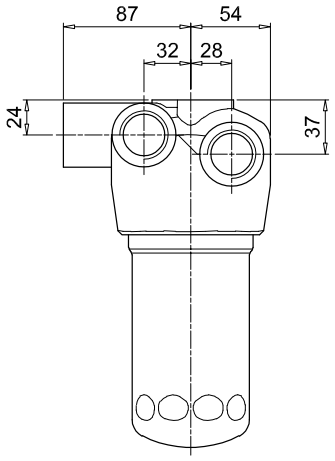


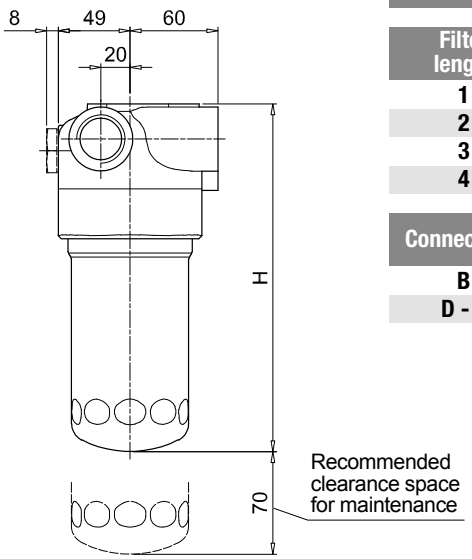


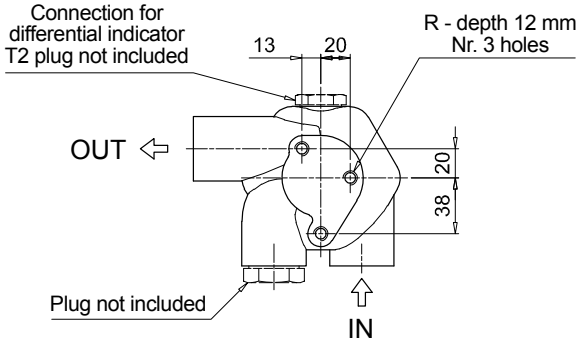
LMP120

Filter length	H [mm]
1	182
2	215
3	265
4	365

Connections	R
A - B	M10
C - D - E - F	3/8" UNC







LMP122

Filter length	H [mm]
1	182
2	215
3	265
4	365

Connections	R
B	M10
D - F	3/8" UNC

Designation & Ordering code

COMPLETE FILTER

Configuration example: LMP123 | 4 | R | A | F | 1 | A10 | N | P01

Series and size

LMP123

Length

1 | **2** | **3** | **4**

Valves	Bypass	OUT to cooler	Check valve
C	without	front	2 bar
D			3 bar
G		side	2 bar
H			3 bar
M	3.5 bar	front	2 bar
N			3 bar
Q		side	2 bar
R			3 bar

Seals and treatments		Filtration rating Axx	Mxx	Pxx
A	NBR	•	•	•
V	FPM	•	•	•
W	NBR compatible with fluids HFA-HFB-HFC	•	•	

Connections

B G 1”

F SAE 16 - 1 5/16” - 12 UN

Connection for differential indicator

1 Without

2 With standard connection

Filtration rating (filter media)

A03	Inorganic microfiber 3 µm	**M25**	Wire mesh 25 µm
A06	Inorganic microfiber 6 µm	**M60**	Wire mesh 60 µm
A10	Inorganic microfiber 10 µm	**M90**	Wire mesh 90 µm
A16	Inorganic microfiber 16 µm	**P10**	Resin impregnated paper 10 µm
A25	Inorganic microfiber 25 µm	**P25**	Resin impregnated paper 25 µm

Element Δp

N 20 bar

Execution

P01 MP Filtri standard

Pxx Customized

FILTER ELEMENT

Configuration example: CU110 | 4 | A10 | A | N | P01

Element series and size

CU110

Element length

1 | **2** | **3** | **4**

Filtration rating (filter media)

A03	Inorganic microfiber 3 µm	**M25**	Wire mesh 25 µm
A06	Inorganic microfiber 6 µm	**M60**	Wire mesh 60 µm
A10	Inorganic microfiber 10 µm	**M90**	Wire mesh 90 µm
A16	Inorganic microfiber 16 µm	**P10**	Resin impregnated paper 10 µm
A25	Inorganic microfiber 25 µm	**P25**	Resin impregnated paper 25 µm

Seals		Filtration rating Axx	Mxx	Pxx
A	NBR	•	•	•
V	FPM	•	•	•
W	NBR compatible with fluids HFA-HFB-HFC	•	•	

Element Δp

N 20 bar

Execution

P01 MP Filtri standard

Pxx Customized

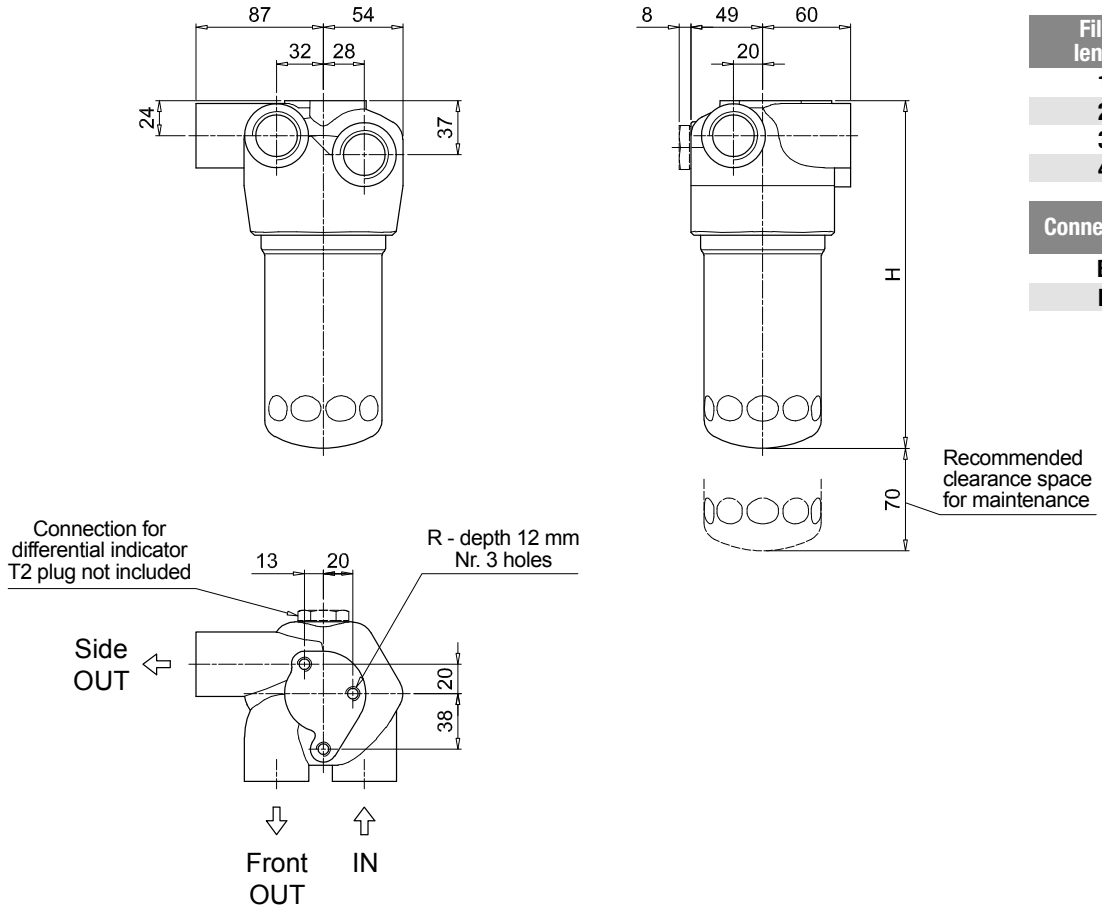
ACCESSORIES

Differential indicators		page
DEA	Electrical differential indicator	445
DEM	Electrical differential indicator	445-446
DLA	Electrical / visual differential indicator	446-447
DLE	Electrical / visual differential indicator	447

		page
DTA	Electronic differential indicator	448
DVA	Visual differential indicator	448
DVM	Visual differential indicator	448

Additional features		page
T2	Plug	449

Dimensions

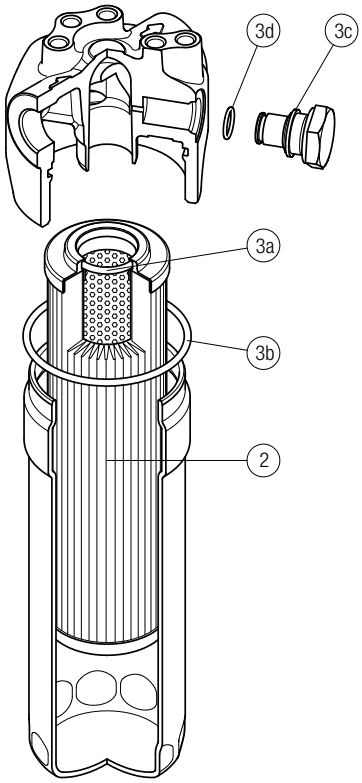


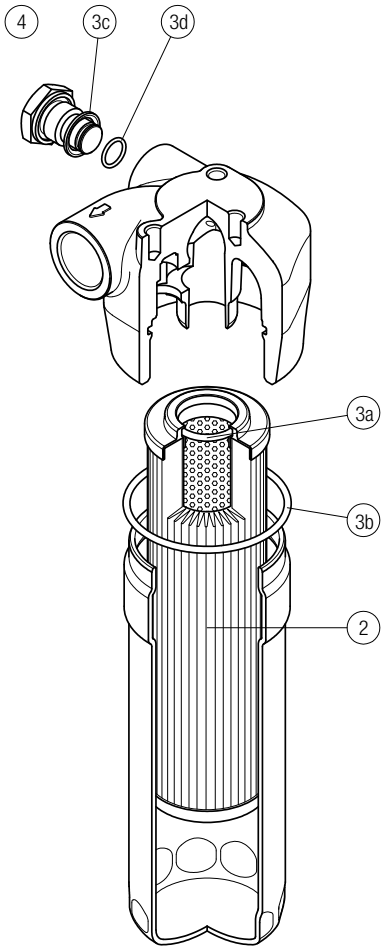
LMP123	
Filter length	**H [mm]**
1	182
2	215
3	265
4	365

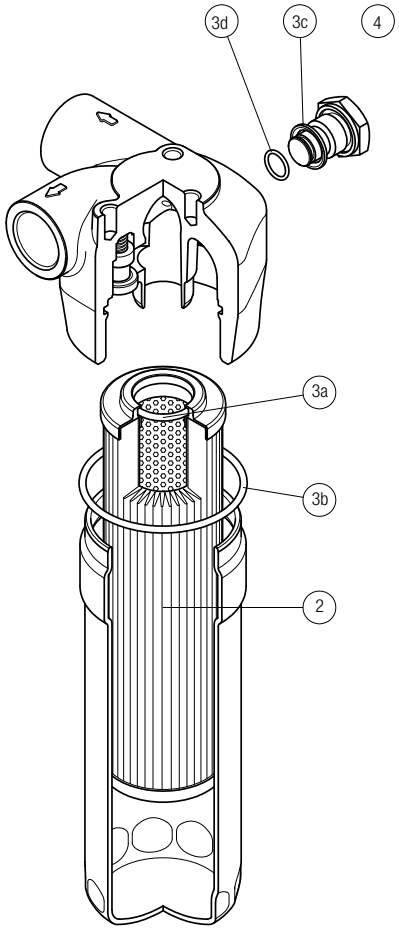
Connections	**R**
B	M10
F	3/8" UNC

Order number for spare parts

LMP 110 - 112 - 116 - 118 - 119	LMP 120	LMP 122 - 123







Item:	Q.ty: 1 pc. 2	Q.ty: 1 pc. 3 (3a ÷ 3d)		Q.ty: 1 pc. 4	
Filter series	Filter element	Seal Kit code number NBR	FPM	Indicator connection plug NBR	FPM
LMP 110-112-116 -118-119	See order table	02050478	02050479	T2H	T2V
LMP 120					
LMP 122-123					

LMP 210-211

Maximum working pressure up to 6 MPa (60 bar) - Flow rate up to 330 l/min

LMP 210-211 GENERAL INFORMATION

Description

Low & Medium Pressure filters

Maximum working pressure up to 6 MPa (60 bar)
Flow rate up to 330 l/min

LMP210 is a range of versatile low pressure filter for transmission, protection of sensitive components in low pressure hydraulic systems and filtration of the coolant into the machine tools.
They are also suitable for the off-line filtration of small reservoirs.
They are directly connected to the lines of the system through the hydraulic fittings.

Available features:
- Flanged connections up to 1 1/2", for a maximum flow rate of 330 l/min (LMP210)
- Female threaded connections up to 1 1/2", for a maximum return flow rate of 330 l/min (LMP211)
- Fine filtration rating, to get a good cleanliness level into the system
- Water removal elements, to remove the free water from the hydraulic fluid
- Bypass valve, to relieve excessive pressure drop across the filter media
- Visual, electrical and electronic differential clogging indicators

Common applications:
Delivery lines, in any low pressure industrial equipment or mobile machines

Technical data

Filter housing materials
- Head: Aluminium
- Bowl: Cataphoretic Painted Steel
- Bypass valve: AISI 304 - Nylon

Pressure
- Test pressure: 9 MPa (90 bar)
- Burst pressure: 21 MPa (210 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 6 MPa (60 bar)

Bypass valve
- Opening pressure 350 kPa (3.5 bar) ±10%
- Other opening pressures on request.

Δp element type
- Microfibre filter elements - series N: 20 bar
- Fluid flow through the filter element from OUT to IN

Seals
- Standard NBR series A
- Optional FPM series V

Temperature
From -25 °C to +110 °C

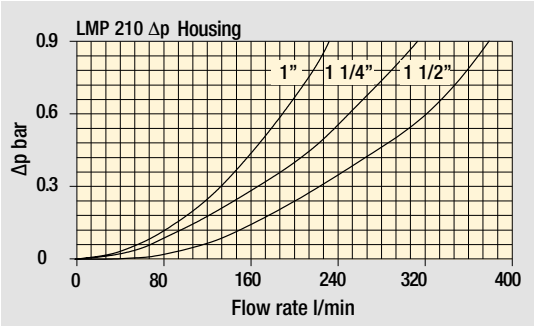
Connections
Inlet/Outlet In-Line

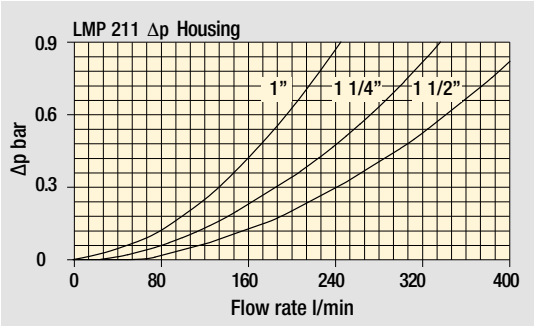
Note
LMP 210 - 211 filters are provided for vertical mounting

Weights [kg] and volumes [dm³]

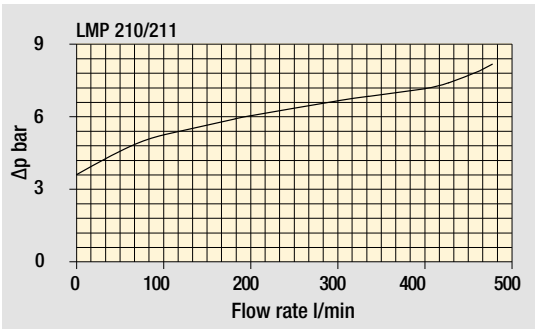
Filter series	Weights [kg]				Volumes [dm³]			
	Length	1	2	3	Length	1	2	3
LMP 210-211		3.10	4.80	6.40		1.60	2.10	2.80

Pressure drop





Filter housings Δp pressure drop



Bypass valve pressure drop

The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968.
Δp varies proportionally with density.

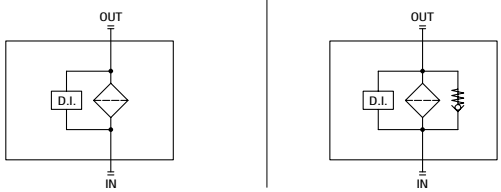
Flow rates [l/min]

		Filter element design - N Series										
Filter series	Length	A03	A06	A10	A16	A25	M25	M60	M90	M250	P10	P25
	1	106	130	190	200	221	286	287	287	288	261	265
LMP 210	**2**	153	175	220	237	249	288	289	290	290	265	269
	3	204	214	248	260	265	289	290	291	291	277	281
	1	118	149	227	240	269	358	359	360	361	324	330
LMP 211	**2**	178	207	268	292	307	361	362	363	364	329	335
	3	247	260	306	323	329	362	363	364	365	345	351

Maximum flow rate for a complete low and medium pressure filter with a pressure drop Δp = 0.7 bar.
The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.
For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.
Please, contact our Sales Department for further additional information.

Hydraulic symbols

Filter series	Execution S	Execution B
LMP 210-211	•	•



LMP 210

Designation & Ordering code

COMPLETE FILTER

Configuration example: LMP210 | 3 | B | A | F1 | A10 | N | P01

Series and size

LMP210

Length

1 | **2** | **3**

Bypass valve

S Without bypass

B 3.5 bar

Seals and treatments		Filtration rating Axx	Mxx	Pxx
A	NBR	•	•	•
V	FPM	•	•	•
W	NBR compatible with fluids HFA-HFB-HFC	•	•	

Connections

F1 1" SAE 3000 psi/M
F2 1 1/4" SAE 3000 psi/M
F3 1 1/2" SAE 3000 psi/M
F4 1" SAE 3000 psi/UNC
F5 1 1/4" SAE 3000 psi/UNC
F6 1 1/2" SAE 3000 psi/UNC

Filtration rating (filter media)

A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm
M25 Wire mesh 25 µm
M60 Wire mesh 60 µm
M90 Wire mesh 90 µm
P10 Resin impregnated paper 10 µm
P25 Resin impregnated paper 25 µm

WA025 Water absorber inorganic microfiber 25 µm

Element Δp

N 20 bar

Execution

P01 MP Filtri standard
Pxx Customized

FILTER ELEMENT

Configuration example: CU210 | 3 | A10 | A | N | P01

Element series and size

CU210

Element length

1 | **2** | **3**

Filtration rating (filter media)

A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm
M25 Wire mesh 25 µm
M60 Wire mesh 60 µm
M90 Wire mesh 90 µm
P10 Resin impregnated paper 10 µm
P25 Resin impregnated paper 25 µm

WA025 Water absorber inorganic microfiber 25 µm

Seals		Filtration rating Axx	Mxx	Pxx
A	NBR	•	•	•
V	FPM	•	•	•
W	NBR compatible with fluids HFA-HFB-HFC	•	•	

Element Δp

N 20 bar

Execution

P01 MP Filtri standard
Pxx Customized

ACCESSORIES

Differential indicators		page
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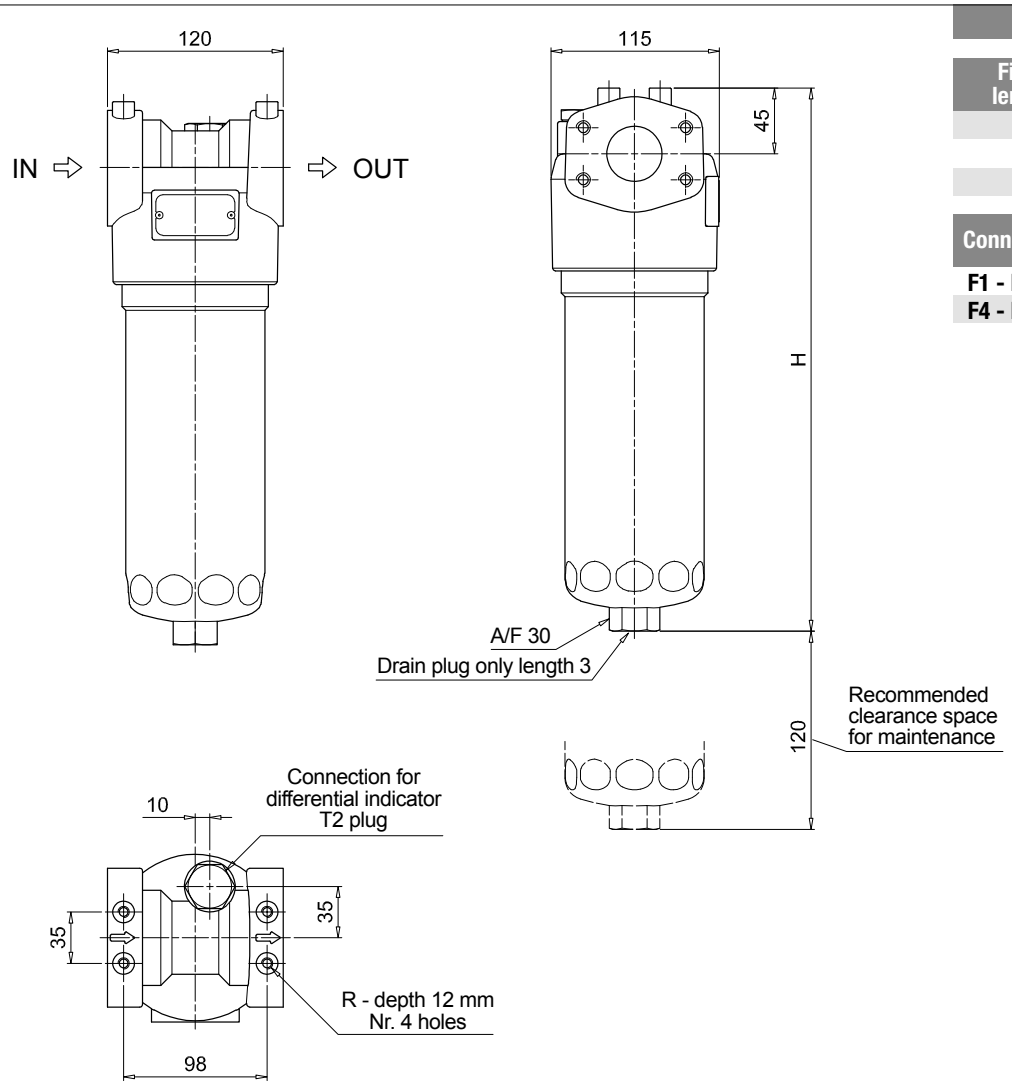
DLA	Electrical / visual differential indicator	446-447
DLE	Electrical / visual differential indicator	447

		page
DTA	Electronic differential indicator	448
DVA	Visual differential indicator	448
DVM	Visual differential indicator	448

Additional features		page
T2	Plug	449

Dimensions



LMP210	
Filter length	**H [mm]**
1	362
2	492
3	633

Connections	**R**
F1 - F2 - F3	M8
F4 - F5 - F6	5/16" UNC

LMP 211

Designation & Ordering code

COMPLETE FILTER

Configuration example: LMP211 | 3 | B | A | D | 6 | A10 | N | P01

Series and size
LMP211

Length
1 | **2** | **3**

Bypass valve
S Without bypass
B 3.5 bar

Seals and treatments		Filtration rating Axx	Mxx	Pxx
A	NBR	•	•	•
V	FPM	•	•	•
W	NBR compatible with fluids HFA-HFB-HFC	•	•	

Connections
A G 1”
B G 1 1/4”
C G 1 1/2”
D 1” NPT
E 1 1/4” NPT
F 1 1/2” NPT
G SAE 16 - 1 5/16” - 12 UN
H SAE 20 - 1 5/8” - 12 UN
I SAE 24 - 1 7/8” - 12 UN

Connection for differential indicator
6 With plugged connection

Filtration rating (filter media)
A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm
M25 Wire mesh 25 µm
M60 Wire mesh 60 µm
M90 Wire mesh 90 µm
P10 Resin impregnated paper 10 µm
P25 Resin impregnated paper 25 µm

WA025 Water absorber inorganic microfiber 25 µm

Element Δp
N 20 bar

Execution
P01 MP Filtri standard
Pxx Customized

FILTER ELEMENT

Configuration example: CU210 | 3 | A10 | A | N | P01

Element series and size
CU210

Element length
1 | **2** | **3**

Filtration rating (filter media)
A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm
M25 Wire mesh 25 µm
M60 Wire mesh 60 µm
M90 Wire mesh 90 µm
P10 Resin impregnated paper 10 µm
P25 Resin impregnated paper 25 µm

WA025 Water absorber inorganic microfiber 25 µm

Seals		Filtration rating Axx	Mxx	Pxx
A	NBR	•	•	•
V	FPM	•	•	•
W	NBR compatible with fluids HFA-HFB-HFC	•	•	

Element Δp
N 20 bar

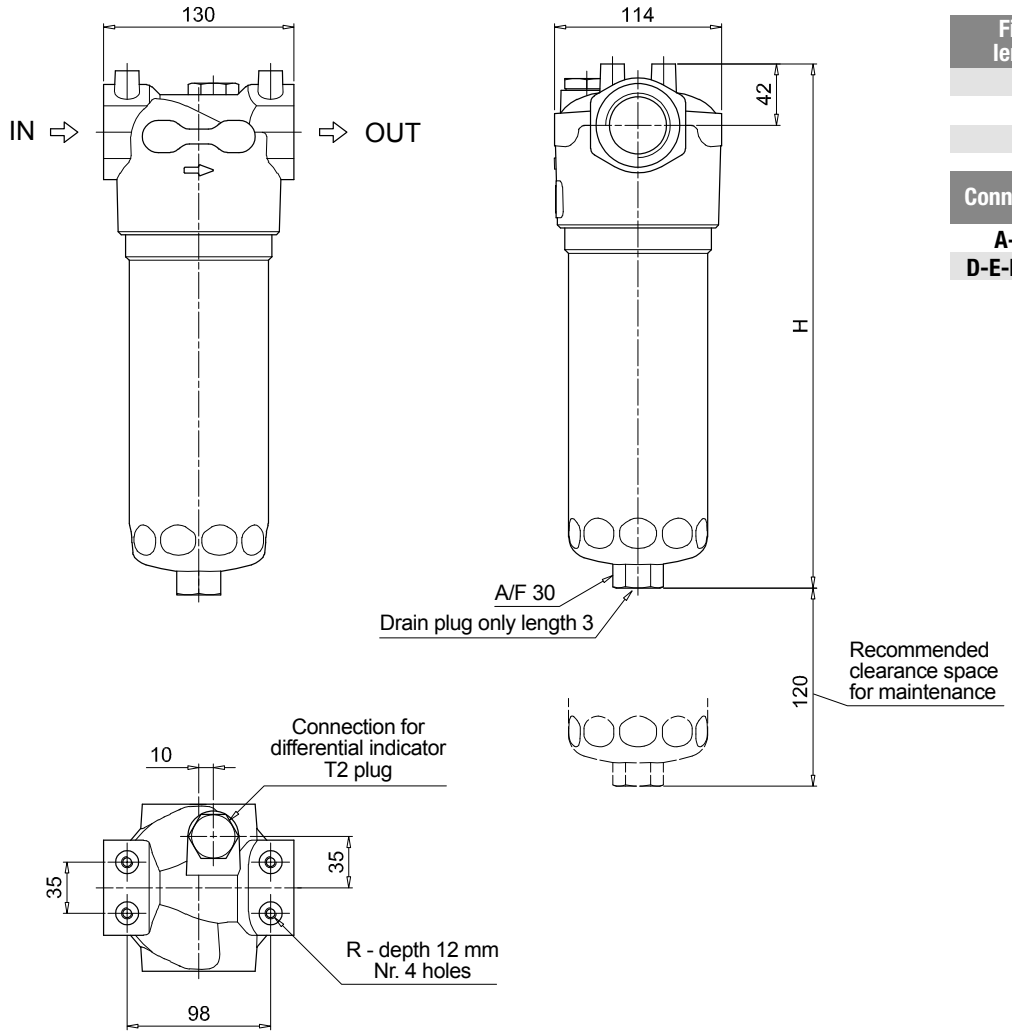
Execution
P01 MP Filtri standard
Pxx Customized

ACCESSORIES

Differential indicators		page
DEA	Electrical differential indicator	445
DEM	Electrical differential indicator	445-446
DLA	Electrical / visual differential indicator	446-447
DLE	Electrical / visual differential indicator	447
DTA	Electronic differential indicator	448
DVA	Visual differential indicator	448
DVM	Visual differential indicator	448

Additional features		page
T2	Plug	449

Dimensions



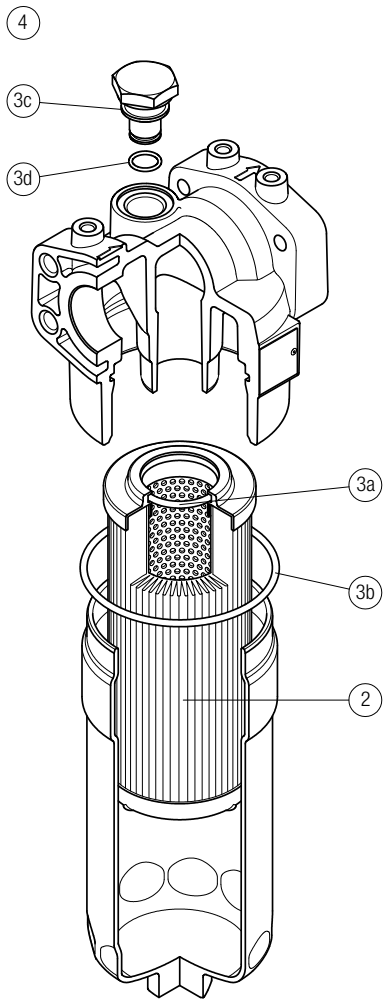
LMP211	
Filter length	**H [mm]**
1	358
2	488
3	629

Connections	**R**
A-B-C	M8
D-E-F-G-H-I	5/16" UNC

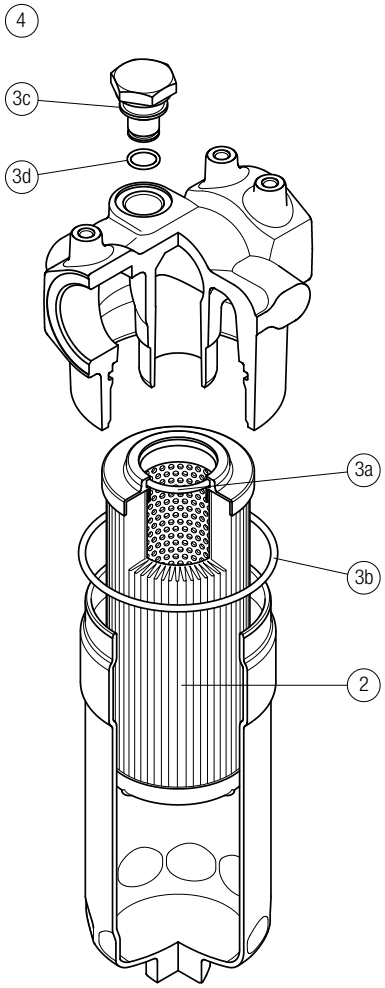
LMP 210-211 SPARE PARTS

Order number for spare parts

LMP 210



LMP 211



Item:	Q.ty: 1 pc. 2	Q.ty: 1 pc. 3 (3a ÷ 3d)		Q.ty: 1 pc. 4	
Filter series	Filter element	Seal Kit code number NBR	FPM	Indicator connection plug NBR	FPM
LMP 210-211	See order table	02050435	02050436	T2H	T2V

LMP 400-401 & 430-431 series

Maximum working pressure up to 6 MPa (60 bar) - Flow rate up to 740 l/min

Description

Low & Medium Pressure filters

Maximum working pressure up to 6 MPa (60 bar)
Flow rate up to 740 l/min

LMP400 is a range of low pressure filter with large filtration surface mainly suitable for lubrication, off-line filtration of the reservoirs and filtration equipment.
They are directly connected to the lines of the system through the hydraulic fittings.

Available features:
- Female threaded connections up to 2" and flanged connections up to 2 1/2", for a maximum flow rate of 740 l/min
- In line or 90° connections, to meet any type of application
- Base-mounting design also available, for ease of the replacement of the filter element
- Fine filtration rating, to get a good cleanliness level into the system
- Water removal elements, to remove the free water from the hydraulic fluid
- Bypass valve, to relieve excessive pressure drop across the filter media
- Vent ports, to avoid air trapped into the filter going into the system
- Drain ports, to remove the fluid from the housing prior the maintenance work
- Visual, electrical and electronic differential clogging indicators

Common applications:
- Off-line filtration of reservoirs
- Filtration systems

Technical data

Filter housing materials
- Head: Anodized Aluminium
- Housing: Anodized Aluminium
- Bypass valve: Steel

Pressure LMP 400 length 2 -3 - 4
- Working pressure: 6 MPa (60 bar)
- Test pressure: 9 MPa (90 bar)
- Burst pressure: 21 MPa (210 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 6 MPa (60 bar)

Pressure LMP 400 length 5 - 6
- Working pressure: 5 MPa (50 bar)
- Test pressure: 7.5 MPa (75 bar)
- Burst pressure: 15 MPa (150 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 5 MPa (50 bar)

Bypass valve
- Opening pressure 350 kPa (3.5 bar) ±10%
- Other opening pressures on request.

Δp element type
- Microfibre filter elements - series N - W: 20 bar
- Fluid flow through the filter element from OUT to IN

Seals
- Standard NBR series A
- Optional FPM series V

Temperature
From -25 °C to +110 °C

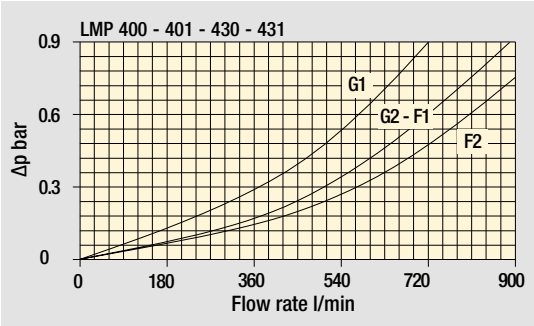
Connections
LMP 400 - 430: In-line Inlet/Outlet
LMP 401 - 431: 90° Inlet/Outlet

Note
LMP 400 filters
are provided
for vertical mounting

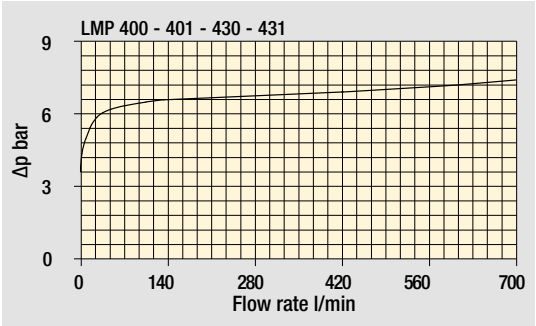
Weights [kg] and volumes [dm³]

Filter series	Weights [kg]						Volumes [dm³]					
	Length	2	3	4	5	6	Length	2	3	4	5	6
LMP 400-401 & 430-431		7.20	8.10	8.80	11.90	14.40		3.50	5.00	6.50	9.50	13.50

Pressure drop



Filter housings
Δp pressure drop



Bypass valve
pressure drop

The curves are plotted using mineral oil with density of 0.86 kg/dm^3 in compliance with ISO 3968.
Δp varies proportionally with density.

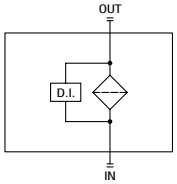
Flow rates [l/min]

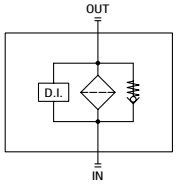
Filter series	Length	Filter element design - N Series							
		A03	A06	A10	A16	A25	M25 M60 M90 M250	P10	P25
LMP 400	2	205	244	370	411	515	720	524	556
	3	280	333	474	515	602	760	637	660
	4	347	400	535	564	637	769	660	688
	5	459	501	610	660	717	781	700	721
	6	504	575	676	689	728	783	708	727
LMP 401	2	200	236	347	382	468	628	475	501
	3	268	315	434	468	537	659	565	582
	4	328	373	484	507	565	665	582	603
	5	423	456	544	582	626	674	613	629
	6	459	516	594	604	634	676	619	633
LMP 430	5	459	501	610	660	717	781	700	721
	6	504	575	676	689	728	783	708	727
LMP 431	5	423	456	544	582	626	674	613	629
	6	459	516	594	604	634	676	619	633

Maximum flow rate for a complete low and medium pressure filter with a pressure drop Δp = 0.7 bar.
The reference fluid has a kinematic viscosity of 30 mm^2/s (cSt) and a density of 0.86 kg/dm^3.
For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.
Please, contact our Sales Department for further additional information.

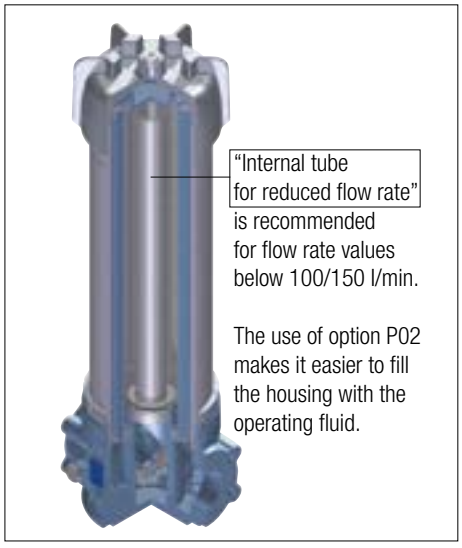
Hydraulic symbols

Filter series	Execution S	Execution B
LMP 400-401 & 430-431	•	•





LMP 430-431: execution P02



LMP 400-401

Designation & Ordering code

COMPLETE FILTER

Configuration example: LMP401 | 3 | B | A | G1 | A10 | N | P01

Series and size

LMP400 | **LMP401**

Length

2 | **3** | **4** | **5** | **6**

Bypass valve

S Without bypass

B 3.5 bar

Seals and treatments	Filtration rating Axx	Mxx	Pxx
A NBR	•	•	•
V FPM	•	•	•
W NBR compatible with fluids HFA-HFB-HFC	•	•	

Connections

G1 G 1 1/2”
G2 G 2”
G3 1 1/2” NPT
G4 2” NPT
G5 SAE 24 - 1 7/8” - 12 UN
G6 SAE 32 - 2 1/2” - 12 UN

F1 2” SAE 3000 psi/M
F2 2 1/2” SAE 3000 psi/M
F3 2” SAE 3000 psi/UNC
F4 2 1/2” SAE 3000 psi/UNC

Filtration rating (filter media)

A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm

M25 Wire mesh 25 µm
M60 Wire mesh 60 µm
M90 Wire mesh 90 µm
P10 Resin impregnated paper 10 µm
P25 Resin impregnated paper 25 µm

WA025 Water absorber inorganic microfiber 25 µm

Element Δp

N 20 bar

Execution	Filter length 2	3	4	5	6
P01 MP Filtri standard	•	•	•	•	•
P02 Maintenance from the bottom of the housing				•	•
Pxx Customized					

FILTER ELEMENT

Configuration example: CU400 | 3 | A10 | A | N | P01

Element series and size

CU400

Element length

2 | **3** | **4** | **5** | **6**

Filtration rating (filter media)

A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm

M25 Wire mesh 25 µm
M60 Wire mesh 60 µm
M90 Wire mesh 90 µm
P10 Resin impregnated paper 10 µm
P25 Resin impregnated paper 25 µm

WA025 Water absorber inorganic microfiber 25 µm

Seals	Filtration rating Axx	Mxx	Pxx
A NBR	•	•	•
V FPM	•	•	•
W NBR compatible with fluids HFA-HFB-HFC	•	•	

Element Δp

N 20 bar

Execution

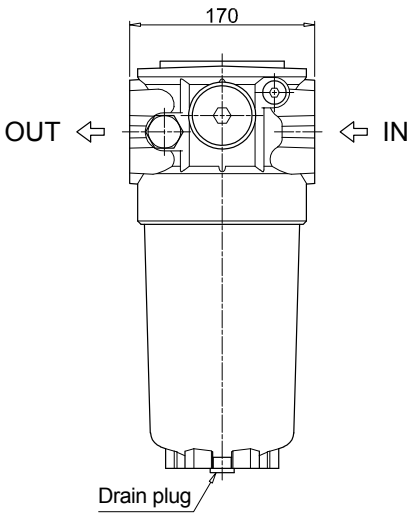
P01 MP Filtri standard
Pxx Customized

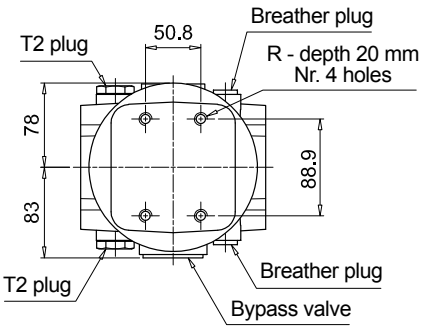
ACCESSORIES

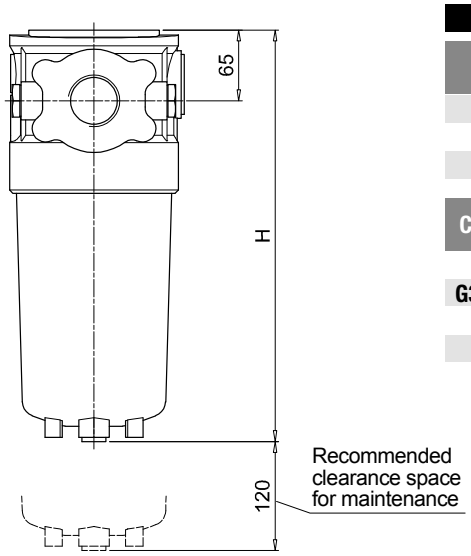
Differential indicators		page
DEA	Electrical differential indicator	445
DEM	Electrical differential indicator	445-446
DLA	Electrical / visual differential indicator	446-447
DLE	Electrical / visual differential indicator	447

		page
DTA	Electronic differential indicator	448
DVA	Visual differential indicator	448
DVM	Visual differential indicator	448

Additional features		page
T2	Plug	449







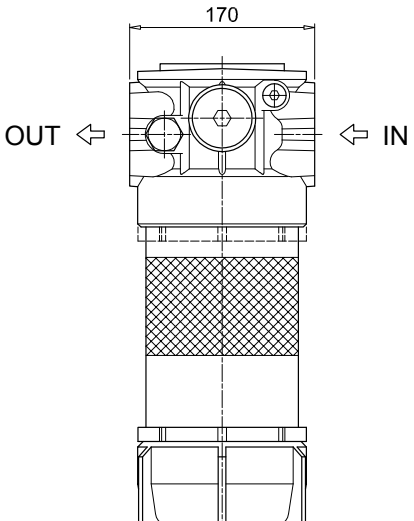
T2 plug =
connection for differential indicator

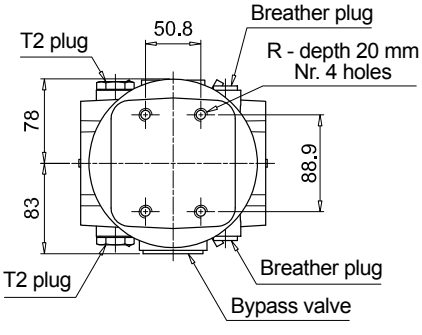
LMP400

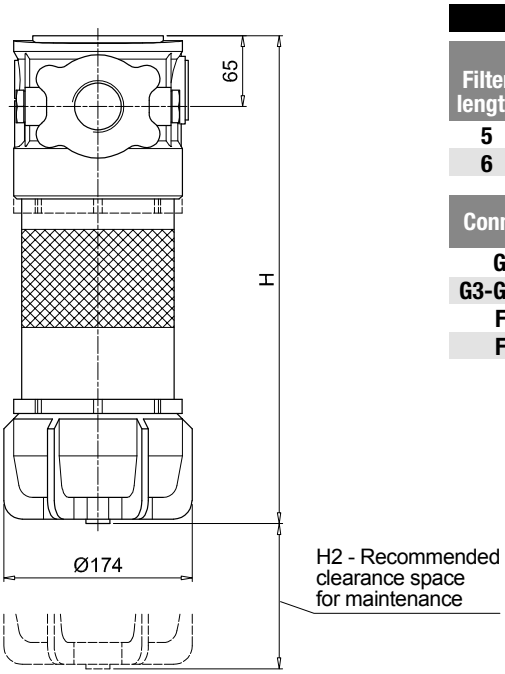
Length 2 - 3 - 4

Filter length	H [mm]
2	378
3	478
4	578

Connections	R
G1-G2	M12
G3-G4-G5-G6	1/2" UNC
F1-F2	M12
F3-F4	1/2" UNC







T2 plug =
connection for differential indicator

LMP400

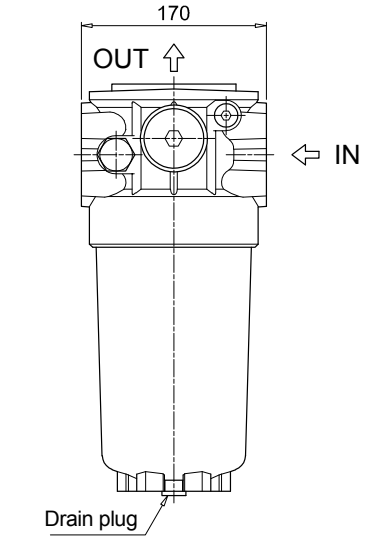
Length 5 - 6

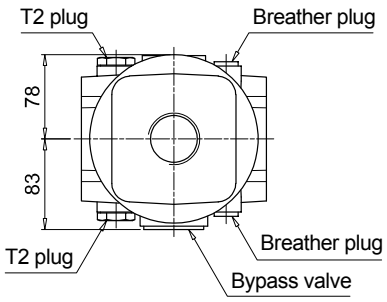
Filter length	H [mm]	H2 [mm] Execution P01	H2 [mm] Execution P02
5	828	120	660
6	1158	120	690

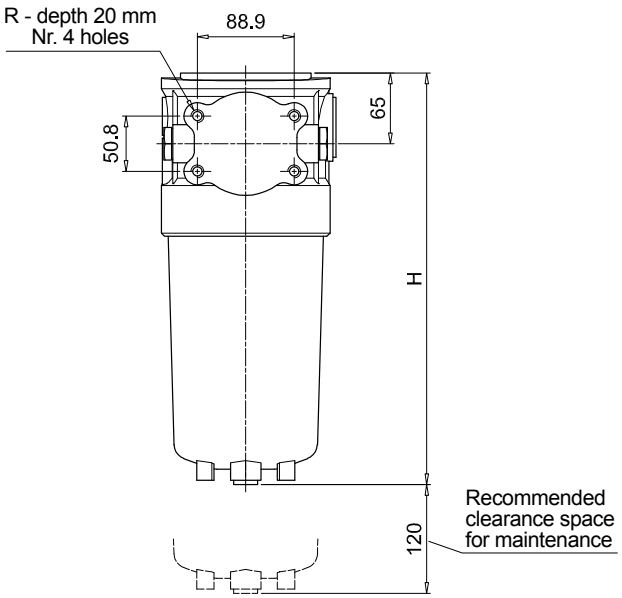
Connections	R
G1-G2	M12
G3-G4-G5-G6	1/2" UNC
F1-F2	M12
F3-F4	1/2" UNC

LMP 400-401

Dimensions







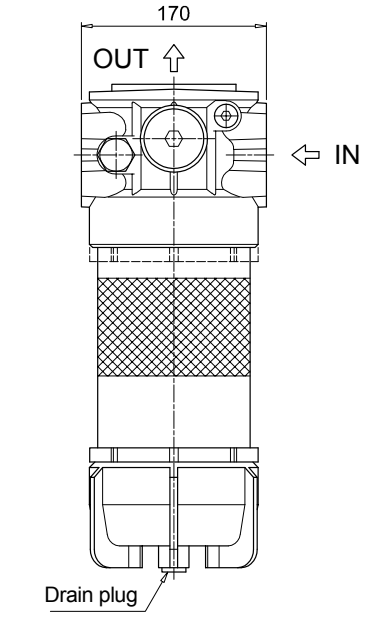
T2 plug =
connection for differential indicator

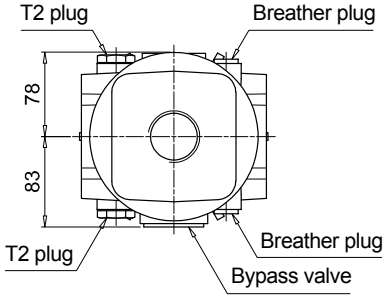
LMP401

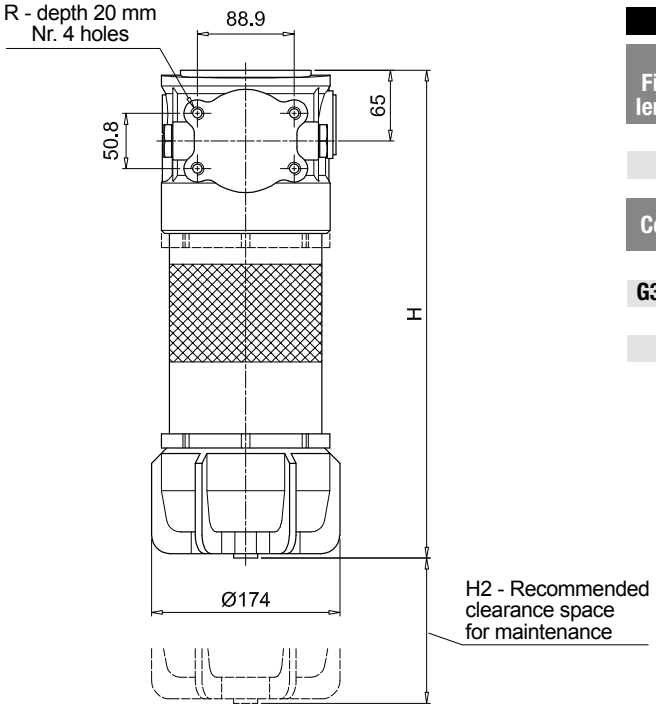
Length 2 - 3 - 4

Filter length	H [mm]
2	378
3	478
4	578

Connections	R
G1-G2	M12
G3-G4-G5-G6	1/2" UNC
F1-F2	M12
F3-F4	1/2" UNC







T2 plug =
connection for differential indicator

LMP401

Length 5 - 6

Filter length	H [mm]	H2 [mm] Execution P01	H2 [mm] Execution P02
5	828	120	660
6	1158	120	690

Connections	R
G1-G2	M12
G3-G4-G5-G6	1/2" UNC
F1-F2	M12
F3-F4	1/2" UNC

LMP 430-431

Designation & Ordering code

COMPLETE FILTER

Configuration example: LMP431 | 5 | B | A | G1 | A10 | N | P01

Series and size

LMP430 | **LMP431**

Length

5 | **6**

Bypass valve

S	Without bypass	**B**	3.5 bar

Seals and treatments		Filtration rating Axx	Mxx	Pxx
A	NBR	•	•	•
V	FPM	•	•	•
W	NBR compatible with fluids HFA-HFB-HFC	•	•	

Connections

G1	G 1 1/2”	**F1**	2” SAE 3000 psi/M
G2	G 2”	**F2**	2 1/2” SAE 3000 psi/M
G3	1 1/2” NPT	**F3**	2” SAE 3000 psi/UNC
G4	2” NPT	**F4**	2 1/2” SAE 3000 psi/UNC
G5	SAE 24 - 1 7/8” - 12 UN		
G6	SAE 32 - 2 1/2” - 12 UN		

Filtration rating (filter media)

A03	Inorganic microfiber 3 µm	**M25**	Wire mesh 25 µm
A06	Inorganic microfiber 6 µm	**M60**	Wire mesh 60 µm
A10	Inorganic microfiber 10 µm	**M90**	Wire mesh 90 µm
A16	Inorganic microfiber 16 µm	**P10**	Resin impregnated paper 10 µm
A25	Inorganic microfiber 25 µm	**P25**	Resin impregnated paper 25 µm

WA025 Water absorber inorganic microfiber 25 µm

Element Δp

N 20 bar

Execution

P01	MP Filtri standard
P02	With internal tube for reduced flow rate
Pxx	Customized

FILTER ELEMENT

Configuration example: CU400 | 5 | A10 | A | N | P01

Element series and size

CU400

Element length

5 | **6**

Filtration rating (filter media)

A03	Inorganic microfiber 3 µm	**M25**	Wire mesh 25 µm
A06	Inorganic microfiber 6 µm	**M60**	Wire mesh 60 µm
A10	Inorganic microfiber 10 µm	**M90**	Wire mesh 90 µm
A16	Inorganic microfiber 16 µm	**P10**	Resin impregnated paper 10 µm
A25	Inorganic microfiber 25 µm	**P25**	Resin impregnated paper 25 µm

WA025 Water absorber inorganic microfiber 25 µm

Seals		Filtration rating Axx	Mxx	Pxx
A	NBR	•	•	•
V	FPM	•	•	•
W	NBR compatible with fluids HFA-HFB-HFC	•	•	

Element Δp

N 20 bar

Execution

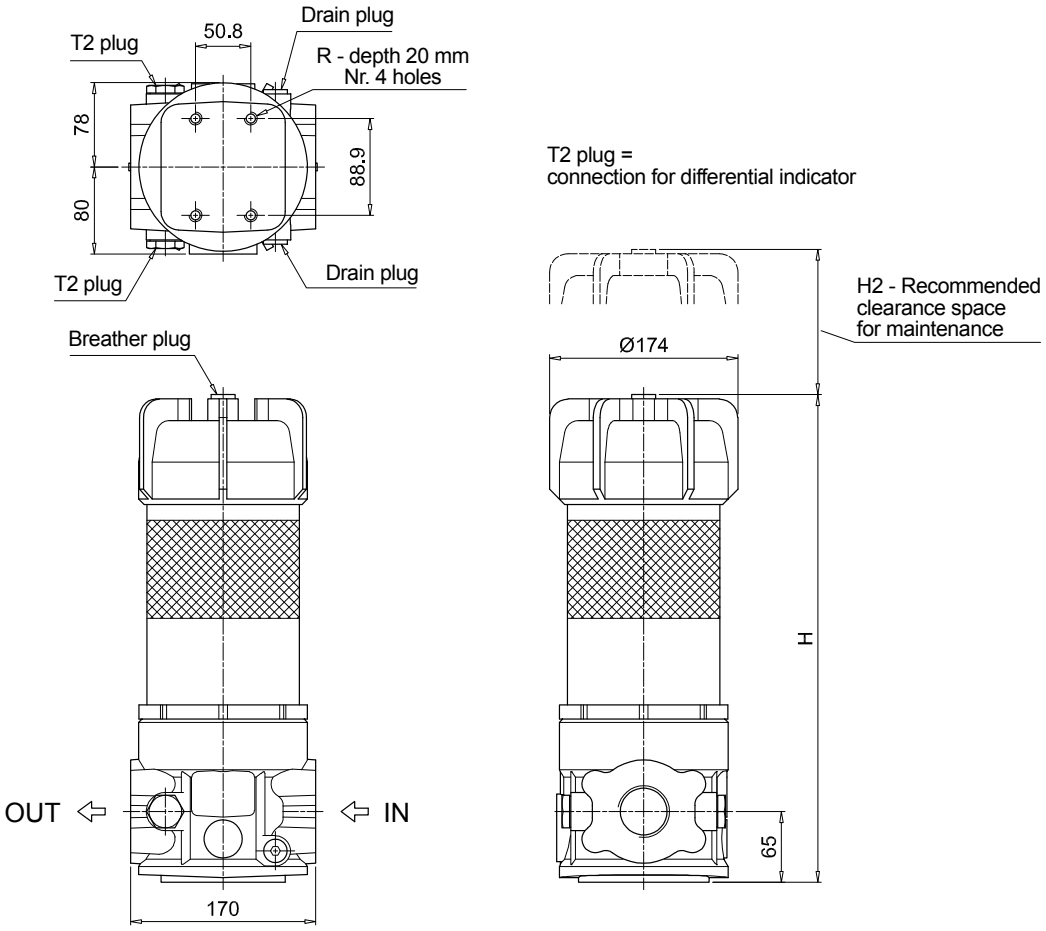
P01	MP Filtri standard
Pxx	Customized

ACCESSORIES

Differential indicators		page
DEA	Electrical differential indicator	445
DEM	Electrical differential indicator	445-446
DLA	Electrical / visual differential indicator	446-447
DLE	Electrical / visual differential indicator	447

		page
DTA	Electronic differential indicator	448
DVA	Visual differential indicator	448
DVM	Visual differential indicator	448

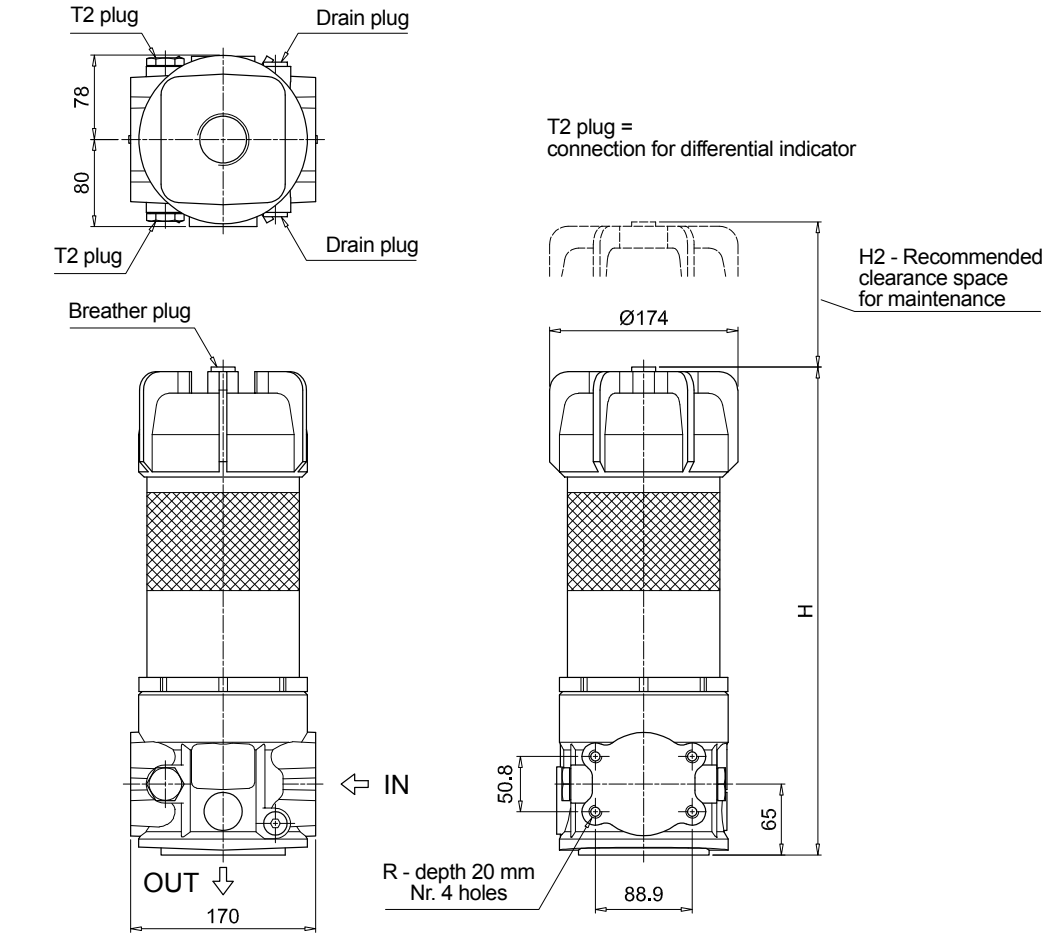
Additional features		page
T2	Plug	449



LMP430

Filter length	H [mm]	H2 [mm]
5	828	660
6	1158	690

Connections	R
G1-G2	M12
G3-G4-G5-G6	1/2" UNC
F1-F2	M12
F3-F4	1/2" UNC



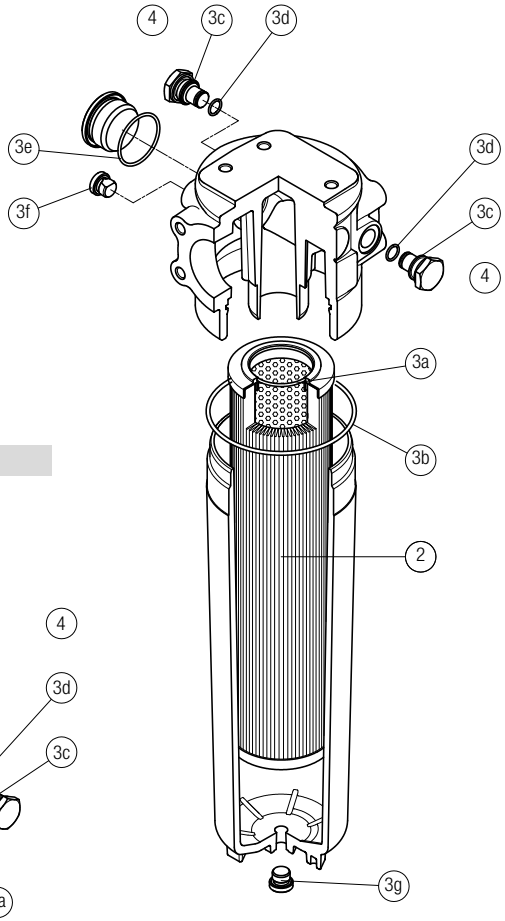
LMP431

Filter length	H [mm]	H2 [mm]
5	828	660
6	1158	690

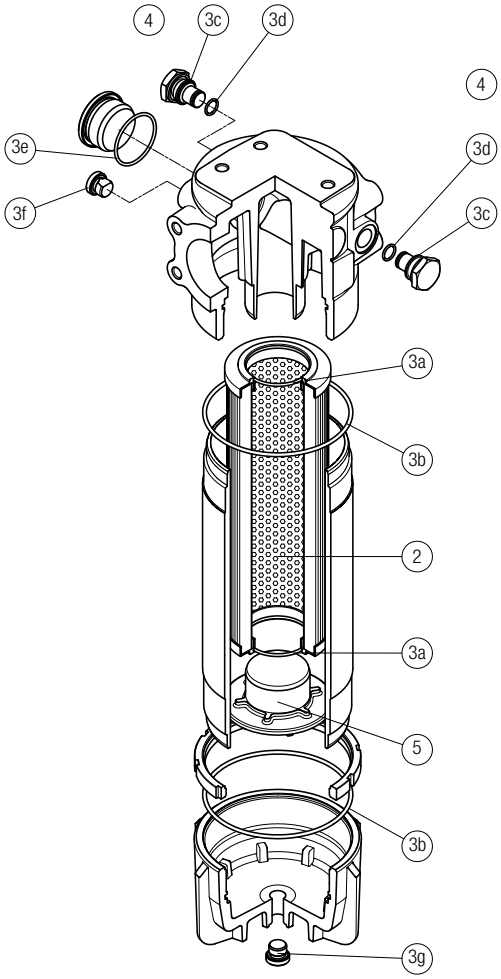
Connections	R
G1-G2	M12
G3-G4-G5-G6	1/2" UNC
F1-F2	M12
F3-F4	1/2" UNC

Order number for spare parts

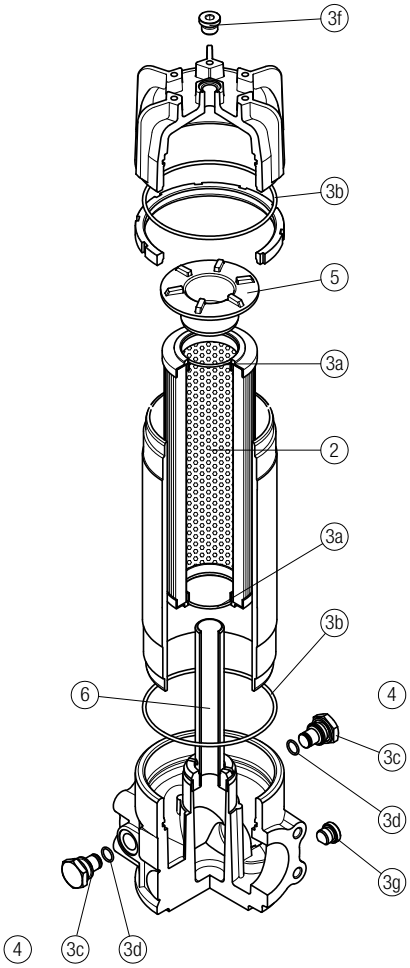
LMP 400 - 401
length 2 - 3 - 4



LMP 400 - 401
length 5 - 6



LMP 430 - 431
length 5 - 6



Item:	Q.ty: 1 pc. 2	Q.ty: 1 pc. 3 (3a ÷ 3g)		Q.ty: 2 pcs. 4		Q.ty: 2 pcs. 5		Q.ty: 1 pc. 6	
Filter series	**Filter element**	**Seal Kit code number NBR**	**FPM**	**Indicator connection plug NBR**	**FPM**	**Housing spigot no bypass**	**with bypass**	**Tube assembly**	
LMP 400-401 length 2-3-4	See order table	02050391	02050392	T2H	T2V				
LMP 400-401 length 5-6		02050393	02050394			01044108			
LMP 430-431 length 5-6		02050393	02050394			01044108	02001414	Length 5: 02025041	Length 6: 02025042

LMP 950-951 series

Maximum working pressure up to 3 MPa (30 bar) - Flow rate up to 2400 l/min

LMP 950-951 GENERAL INFORMATION

Description

Low & Medium Pressure filters

Maximum working pressure up to 3 MPa (30 bar)
Flow rate up to 2400 l/min

LMP950 is a range of low pressure filter with large filtration surface mainly suitable for lubrication, off-line filtration of the reservoirs and filtration equipment.
They are directly connected to the lines of the system through the hydraulic fittings.

Available features:

- Flanged connections up to 4", for a maximum flow rate of 2400 l/min
- In line or 90° connections, to meet any type of application
- Base-mounting design, for ease of the replacement of the filter element
- Fine filtration rating, to get a good cleanliness level into the system
- Water removal elements, to remove the free water from the hydraulic fluid
- Bypass valve, to relieve excessive pressure drop across the filter media
- Vent ports, to avoid air trapped into the filter going into the system
- Drain ports, to remove the fluid from the housing prior the maintenance work
- Visual, electrical and electronic differential clogging indicators

Common applications:

- Off-line filtration of reservoirs
- Filtration systems
- Lubrication systems

Technical data

Filter housing materials

- Head: Anodized Aluminium
- Housing: Anodized Aluminium
- Bypass valve: Anodized Aluminium

Pressure

- Test pressure: 4,5 MPa (45 bar)
- Burst pressure: 12 MPa (120 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 3 MPa (30 bar)

Bypass valve

- Opening pressure 350 kPa (3.5 bar) ±10%
- Other opening pressures on request.

Δp element type

- Microfibre filter elements - series N: 20 bar
- Fluid flow through the filter element from OUT to IN

Seals

- Standard NBR series A
- Optional FPM series V

Temperature

From -25 °C to +110 °C

Connections

LMP 950: In-line Inlet/Outlet
LMP 951: 90° Inlet/Outlet

Note

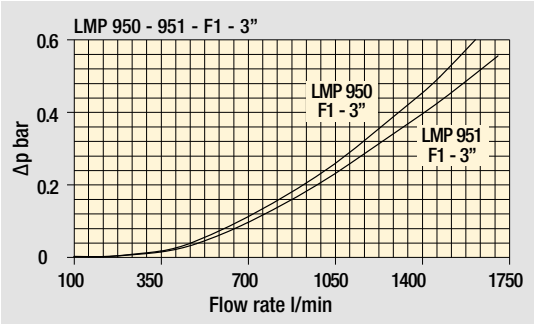
LMP 950 - 951 filters are provided for vertical mounting

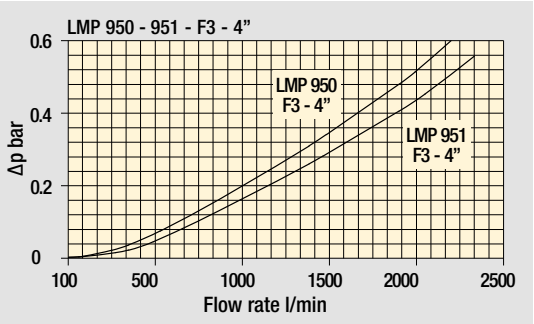
Weights [kg] and volumes [dm³]

Filter series	Weights [kg]			Volumes [dm³]		
	Length	2	3	Length	2	3
LMP 950-951		25.1	33.5		15	28

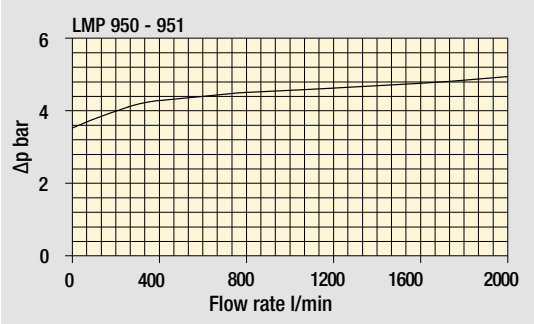
Pressure drop

Filter housings Δp pressure drop





Bypass valve pressure drop



The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968.
Δp varies proportionally with density.

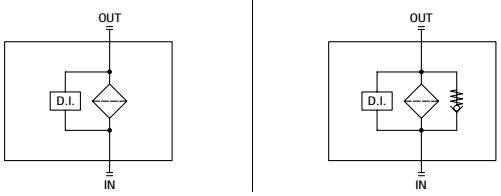
Flow rates [l/min]

Filter series	Length	Filter element design - N Series					
		A03	A06	A10	A16	A25	M25 M60 M90 M250
LMP 950	**2**	613	756	953	1219	1515	2170
	3	1148	1219	1502	1713	1808	2293
LMP 951	**2**	635	789	1007	1308	1649	2420
	3	1226	1308	1634	1881	1993	2566

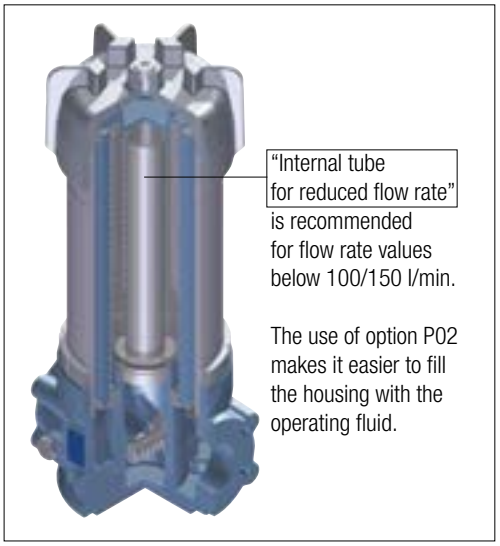
Maximum flow rate for a complete low and medium pressure filter with a pressure drop Δp = 0.7 bar.
The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.
For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.
Please, contact our Sales Department for further additional information.

Hydraulic symbols

Filter series	Execution S	Execution B
LMP 950-951	•	•



Execution P02



LMP 950-951

Designation & Ordering code

COMPLETE FILTER

Configuration example: LMP951 | 2 | B | A | F2 | A10 | N | P01

Series and size
LMP950 | **LMP951**

Length
2 | **3**

Bypass valve
S Without bypass
B 3.5 bar

Seals and treatments
A NBR
V FPM

Connections
F1 3" SAE 3000 psi/M
F2 3" SAE 3000 psi/UNC
F3 4" SAE 3000 psi/M
F4 4" SAE 3000 psi/UNC

Filtration rating (filter media)
A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm
M25 Wire mesh 25 µm
M60 Wire mesh 60 µm
M90 Wire mesh 90 µm

WA025 Water absorber inorganic microfiber 25 µm

Element Δp
N 20 bar

Execution
P01 MP Filtri standard
P02 With internal tube for reduced flow rate
Pxx Customized

FILTER ELEMENT

Configuration example: CU950 | 2 | A10 | A | N | P01

Element series and size
CU950

Element length
2 | **3**

Filtration rating (filter media)
A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm
M25 Wire mesh 25 µm
M60 Wire mesh 60 µm
M90 Wire mesh 90 µm

WA025 Water absorber inorganic microfiber 25 µm

Seals
A NBR
V FPM

Element Δp
N 20 bar

Execution
P01 MP Filtri standard
Pxx Customized

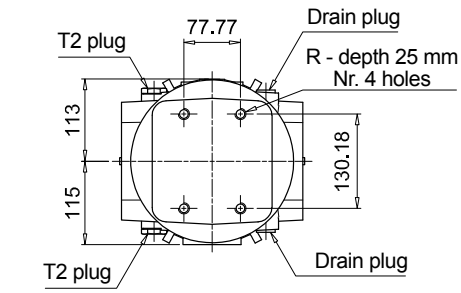
ACCESSORIES

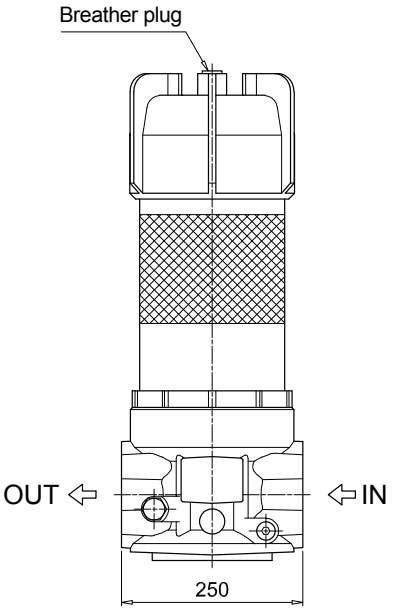
Differential indicators

		page
DEA	Electrical differential indicator	445
DEM	Electrical differential indicator	445-446
DLA	Electrical / visual differential indicator	446-447
DLE	Electrical / visual differential indicator	447
DTA	Electronic differential indicator	448
DVA	Visual differential indicator	448
DVM	Visual differential indicator	448

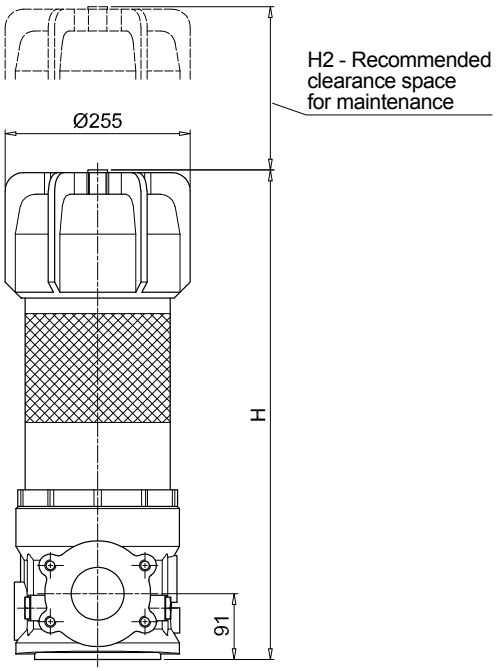
Additional features

		page
T2	Plug	449
CFA	Retaining clamp	450





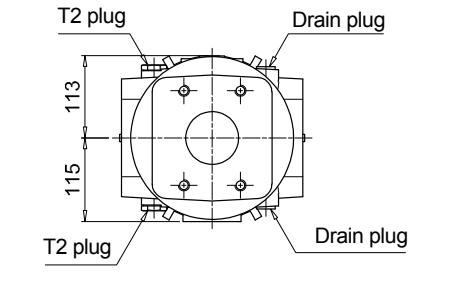
T2 plug =
connection for differential indicator

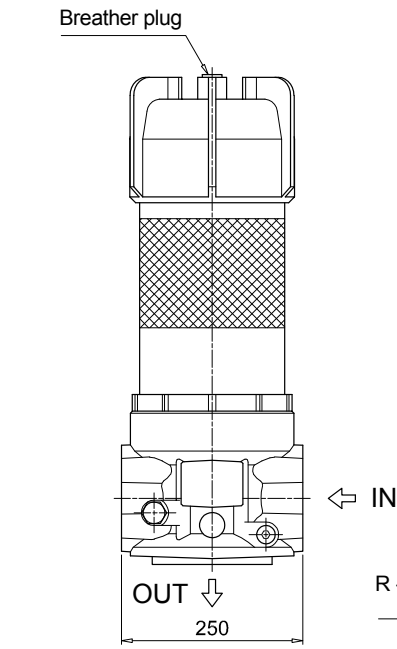


LMP950

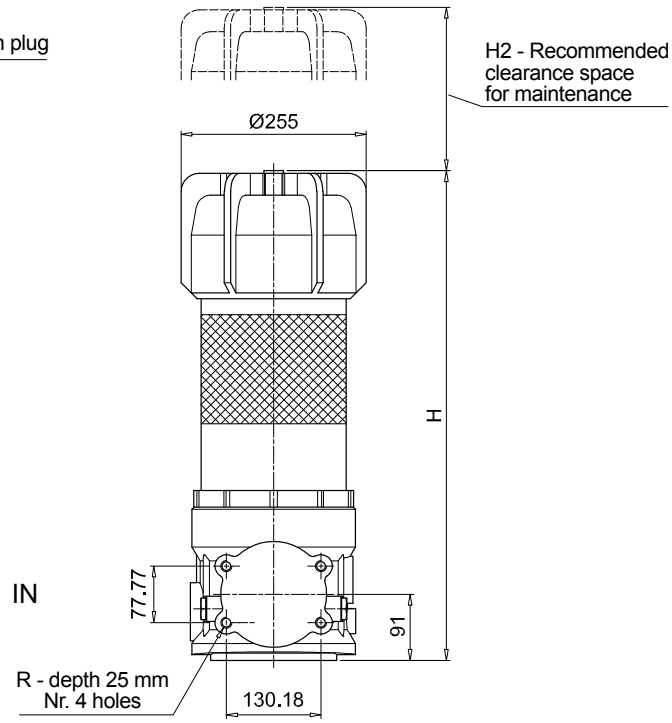
Filter length	H [mm]	H2 [mm]
2	680	350
3	1230	900

Connections	R
F1 - F3	M16
F2 - F4	5/8" UNC





T2 plug =
connection for differential indicator



LMP951

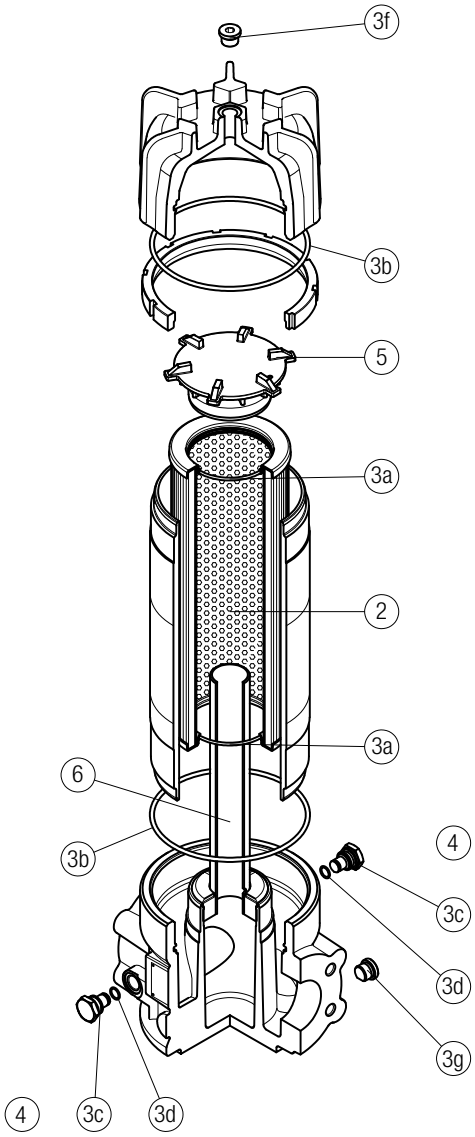
Filter length	H [mm]	H2 [mm]
2	680	350
3	1230	900

Connections	R
F1 - F3	M16
F2 - F4	5/8" UNC

LMP 950-951 SPARE PARTS

Order number for spare parts

LMP 950 - 951



Item:	Q.ty: 2 pcs. 2	Q.ty: 1 pc. 3 (3a ÷ 3g)		Q.ty: 2 pcs. 4		Q.ty: 1 pc. 5		Q.ty: 1 pc. 6	
Filter series	**Filter element**	**Seal Kit code number NBR**	**FPM**	**Indicator connection plug NBR**	**FPM**	**Housing spigot no bypass**	**with bypass**	**Tube assembly length 2**	**length 3**
LMP 950-951 length 2-3	See order table	02050367	02050368	T2H	T2V	01044106	02001379	02025032	02025033

LMP 952-953-954 series

Maximum working pressure up to 2.5 MPa (25 bar) - Flow rate up to 3000 l/min

LMP 952-953-954 GENERAL INFORMATION

Description

Low & Medium Pressure filters

Maximum working pressure up to 2.5 MPa (25 bar)
Flow rate up to 3000 l/min

LMP952, LMP953 and LMP954 are ranges of low pressure filter with large filtration surface mainly suitable for lubrication, off-line filtration of the reservoirs and filtration equipment.
Multiple LMP950 filters are connected to a manifold to reduce the pressure drop caused by the filter media and to increase the life time of the filter element.
They are directly connected to the lines of the system through the hydraulic fittings.

Available features:

- 4" flanged connections, for a maximum flow rate of 3000 l/min
- Base-mounting design, for ease of the replacement of the filter element
- Fine filtration rating, to get a good cleanliness level into the system
- Water removal elements, to remove the free water from the hydraulic fluid
- Bypass valve, to relieve excessive pressure drop across the filter media
- Vent ports, to avoid air trapped into the filter going into the system
- Drain ports, to remove the fluid from the housing prior the maintenance work
- Visual, electrical and electronic differential clogging indicators

Common applications:

- Off-line filtration of reservoirs
- Filtration systems

Technical data

Filter housing materials

- Head: Anodized Aluminium
- Housing: Anodized Aluminium
- Manifolds: Welded - Phosphatized Steel
- Bypass valve: Anodized Aluminium

Pressure

Test pressure: 3.5 MPa (35 bar)

Bypass valve

- Opening pressure 350 kPa (3.5 bar) ±10%
- Other opening pressures on request.

Δp element type

- Microfibre filter elements - series N: 20 bar
- Fluid flow through the filter element from OUT to IN

Number of filter elements

- LMP 952: 2 filter elements CU950-3
- LMP 953: 3 filter elements CU950-3
- LMP 954: 4 filter elements CU950-3

Seals

- Standard NBR series A
- Optional FPM series V

Temperature

From -25 °C to +110 °C

Connections

LMP 952-953-954:
In-line Inlet/Outlet

Note

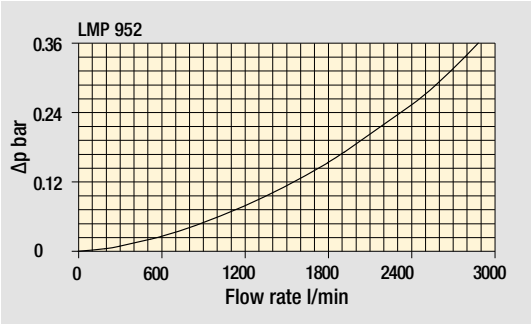
LMP 952 - 953 - 954 filters
are provided for vertical mounting

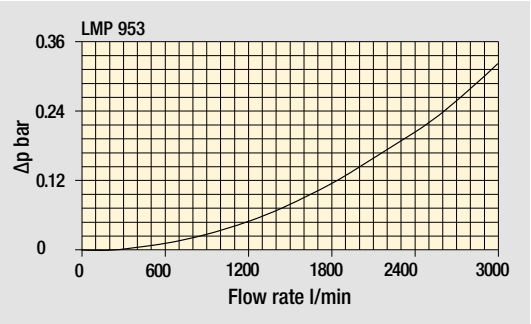
Weights [kg] and volumes [dm³]

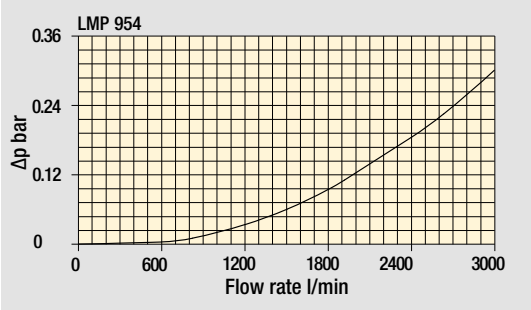
Filter series	Weights [kg]		Volumes [dm³]	
	Length	3	Length	3
LMP 952	96		66	
LMP 953	138		99	
LMP 954	192		132	

Pressure drop

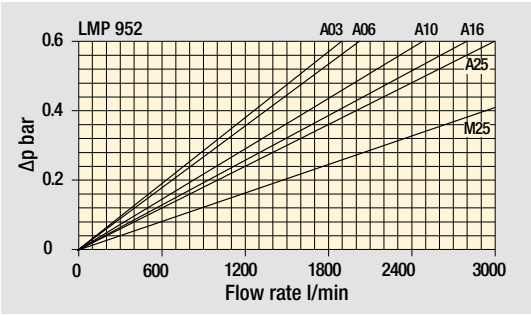
Filter housings Δp pressure drop

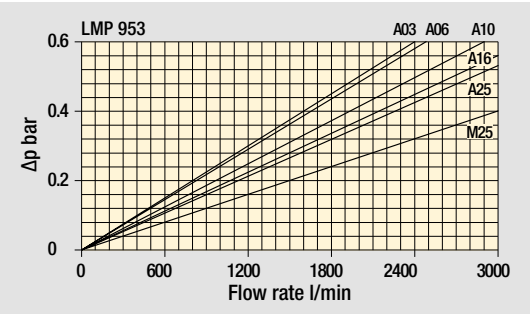


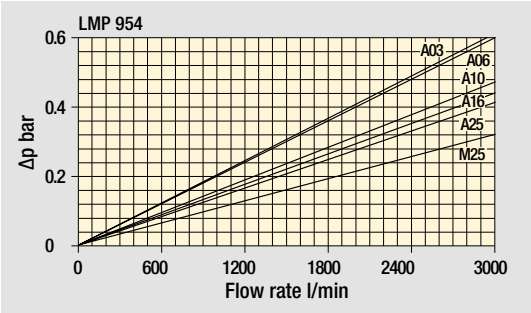




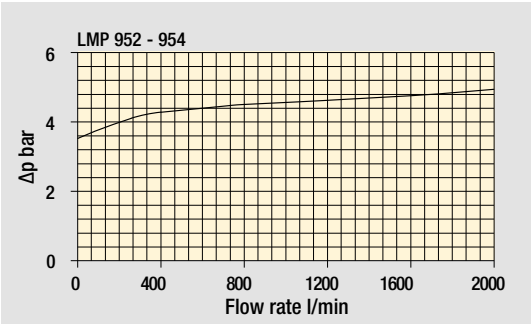
Pressure drop of filter complete with cartridge, oil viscosity 30 mm²/s (cSt)







Bypass valve pressure drop



The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968.
Δp varies proportionally with density.

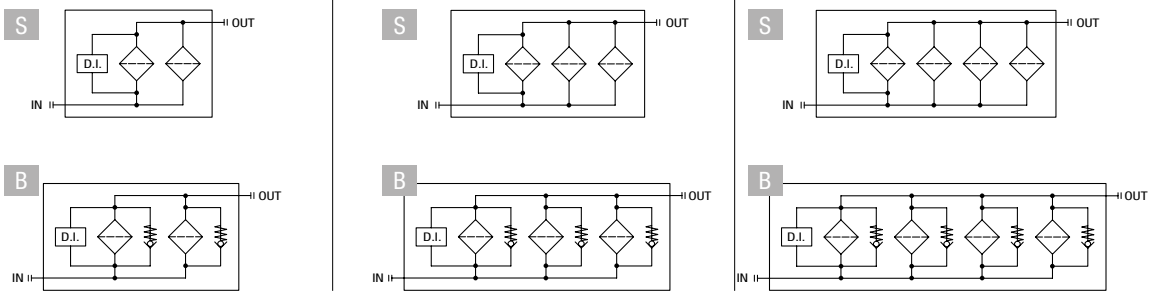
Flow rates [l/min]

		Filter element design - N Series					
Filter series	Length	A03	A06	A10	A16	A25	M25 M60 M90 M250
LMP 952	**3**	2172	2294	2766	3106	3256	3998
LMP 953	**3**	2842	2964	3403	3696	3820	4395
LMP 954	**3**	3259	3372	3770	4026	4133	4618

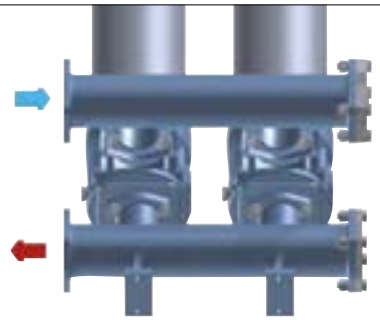
Maximum flow rate for a complete low and medium pressure filter with a pressure drop Δp = 0.7 bar.
The reference fluid has a kinematic viscosity of 30 mm^2/s (cSt) and a density of 0.86 kg/dm^3.
For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.
Please, contact our Sales Department for further additional information.

Hydraulic symbols

Filter series	Execution S - Execution B	Execution S - Execution B	Execution S - Execution B
LMP 952	•		
LMP 953		•	
LMP 954			•



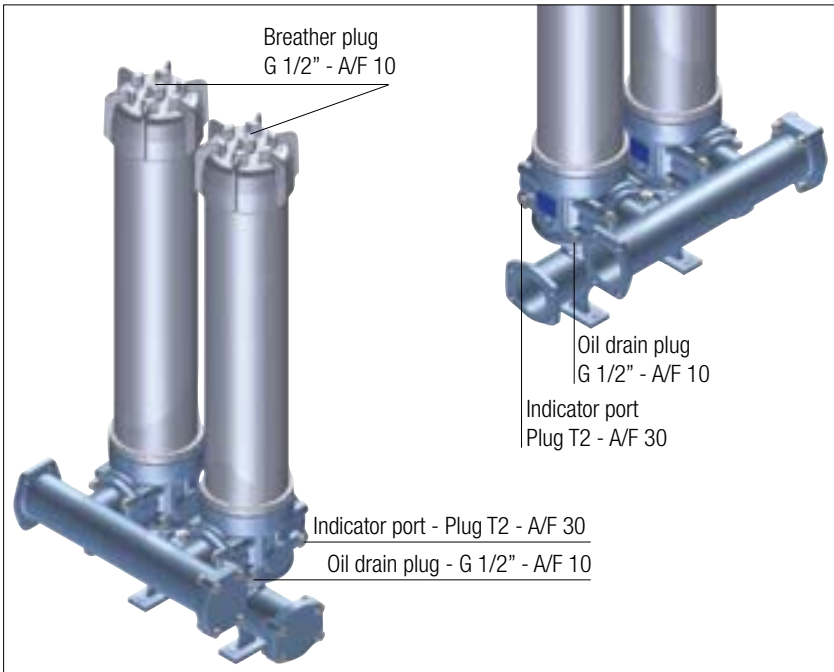
Manifolds



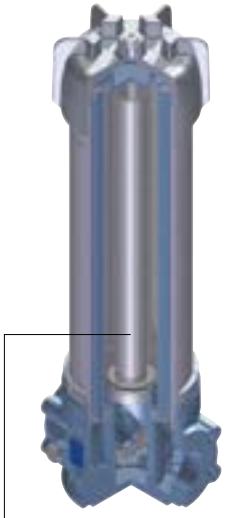
FA

Position of manifolds
IN - OUT connections

Focus on



Execution P02

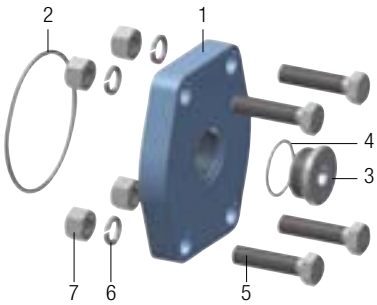


"Internal tube
for reduced flow rate"
is recommended for
flow rate values below:
LMP 952 - 300 l/min
LMP 953 - 450 l/min
LMP 954 - 600 l/min

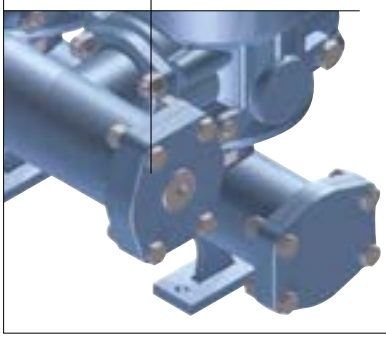
The use of option P02
makes it easier to fill the
housing with the operating fluid.

CMV4 & CUV4 Flange options

Code	Thread	Materials
CMV4	**G 1 1/4"**	1 - 4" SAE flange 2 - O-R 4437 (FPM) for flange 3 - Plug G 1-1/4" 4 - O-R 3168 for plug (FPM) 5 - No. 4 Hex bolt screws UNI-EN 24017 M16 x 65-10.9 6 - No. 4 Spring washers UNI 1751-B 16 7 - No. 4 Nuts UNI 5587 - M16
CUV4	**SAE 20**	1 - 4" SAE flange 2 - O-R 4437 (FPM) for flange 3 - Plug SAE 20 1 5/8" - 12 UN 4 - 1147 O-R for plug (FPM) 5 - No. 4 Hex bolt screws 5/8" UNC x 2 1/2" 6 - No. 4 Spring washers UNI 1751-B 16 7 - No. 4 Nuts 5/8" UNC



Oil drain plug
Flange with oil drain plug
for rapid discharge



LMP 952-953-954

Designation & Ordering code

COMPLETE FILTER

Configuration example: LMP952 | 3 | B | A | FA | A10 | N | P01

Series and size
LMP952 | **LMP953** | **LMP954**

Length
3

Bypass valve
S Without bypass
B 3.5 bar

Seals and treatments
A NBR
V FPM

Connections
FA 4" SAE 3000 psi

Filtration rating (filter media)
A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm
M25 Wire mesh 25 µm
M60 Wire mesh 60 µm
M90 Wire mesh 90 µm
WA025 Water absorber inorganic microfiber 25 µm

Element Δp
N 20 bar

Execution
P01 MP Filtri standard
P02 With internal tube for reduced flow rate
Pxx Customized

FILTER ELEMENT

Configuration example: CU950 | 3 | A10 | A | N | P01

Element series and size
CU950

Element length
3

Filter series and size
LMP952 Nr. 2 filter elements
LMP953 Nr. 3 filter elements
LMP954 Nr. 4 filter elements

Filtration rating (filter media)
A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm
M25 Wire mesh 25 µm
M60 Wire mesh 60 µm
M90 Wire mesh 90 µm
WA025 Water absorber inorganic microfiber 25 µm

Seals
A NBR
V FPM

Element Δp
N 20 bar

Execution
P01 MP Filtri standard
Pxx Customized

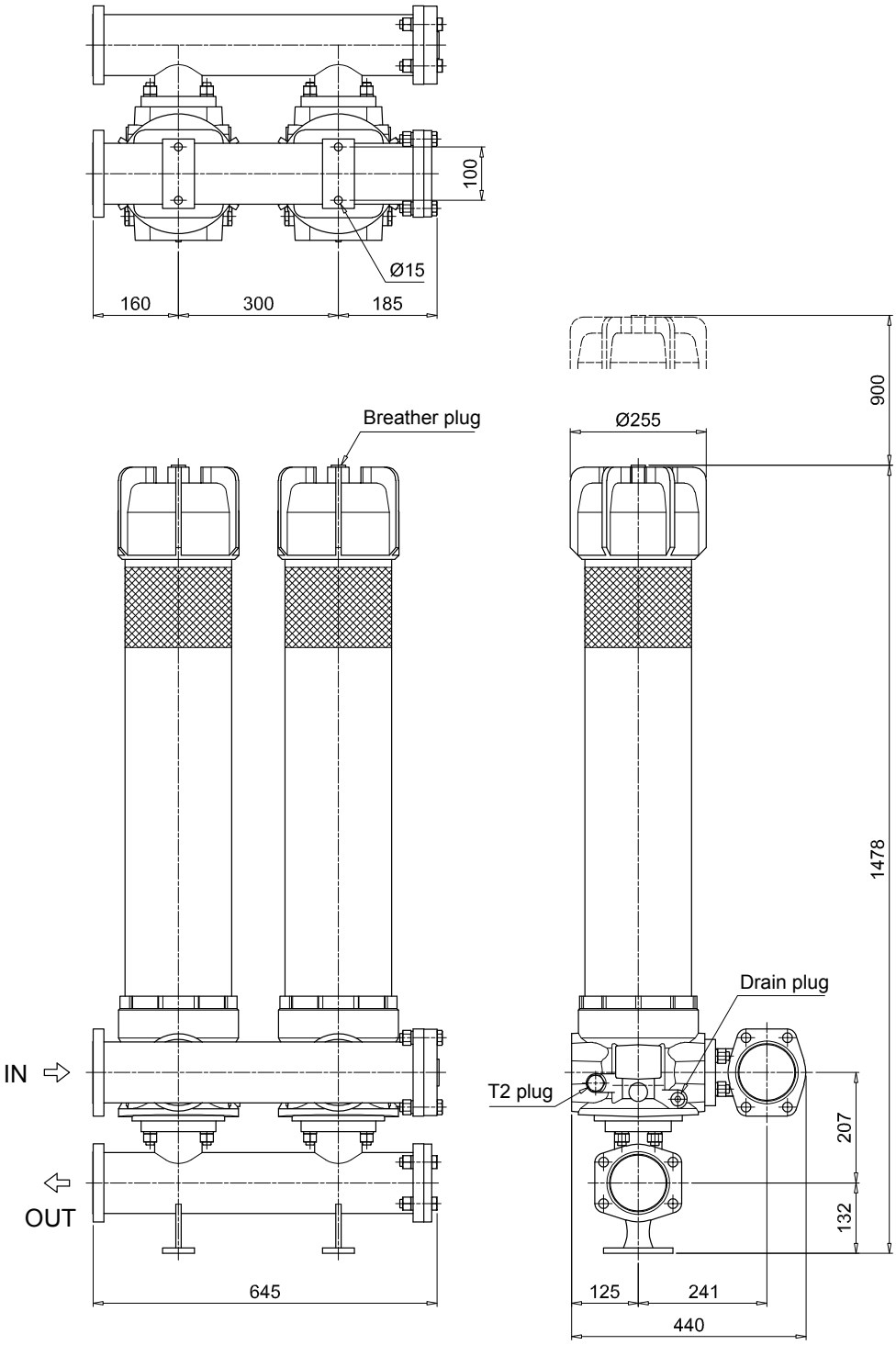
ACCESSORIES

Differential indicators		page
DEA	Electrical differential indicator	445
DEM	Electrical differential indicator	445-446
DLA	Electrical / visual differential indicator	446-447
DLE	Electrical / visual differential indicator	447

		page
DTA	Electronic differential indicator	448
DVA	Visual differential indicator	448
DVM	Visual differential indicator	448

Additional features		page
T2	Plug	449

LMP952

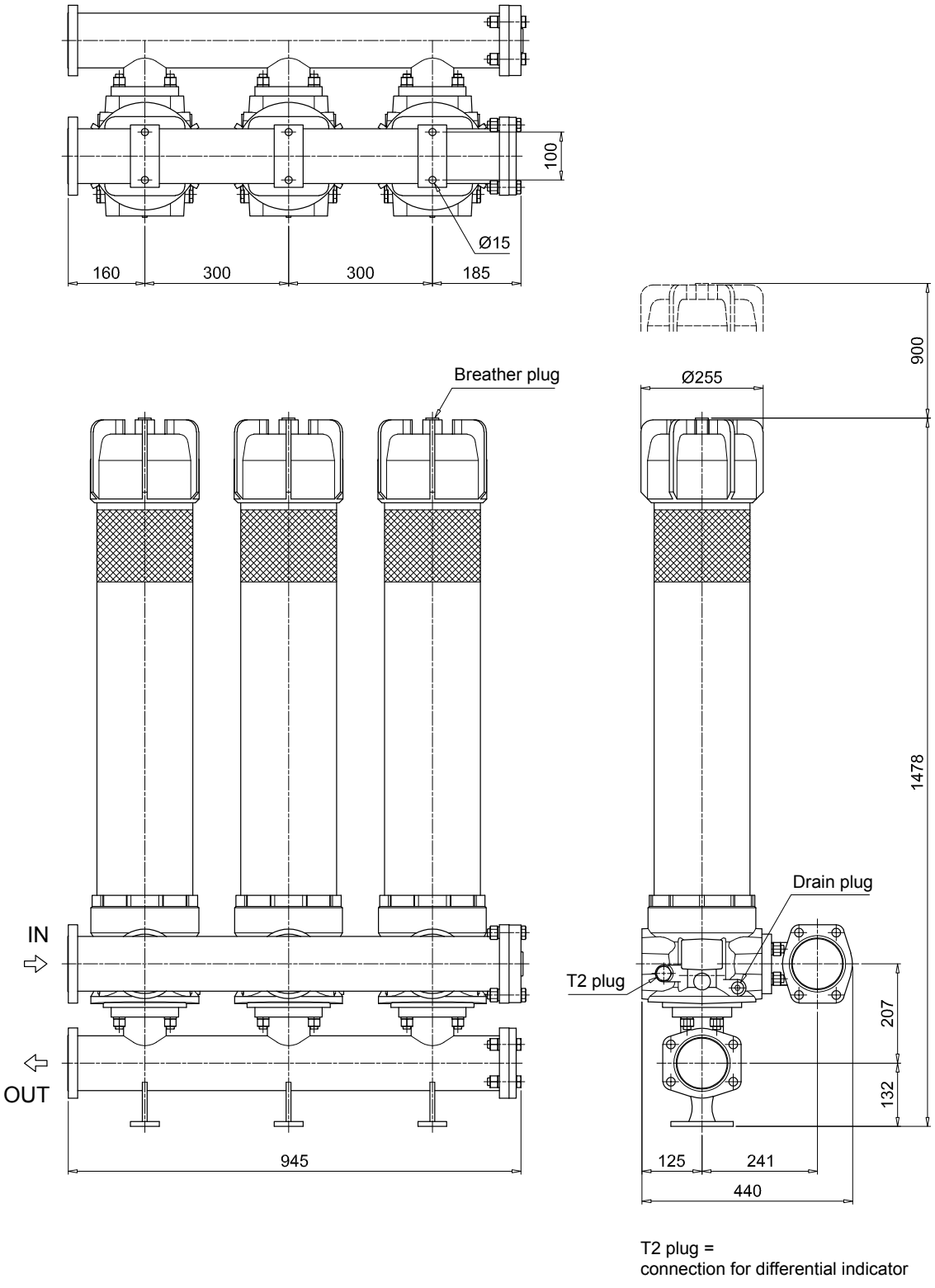


T2 plug =
connection for differential indicator

LMP 952-953-954

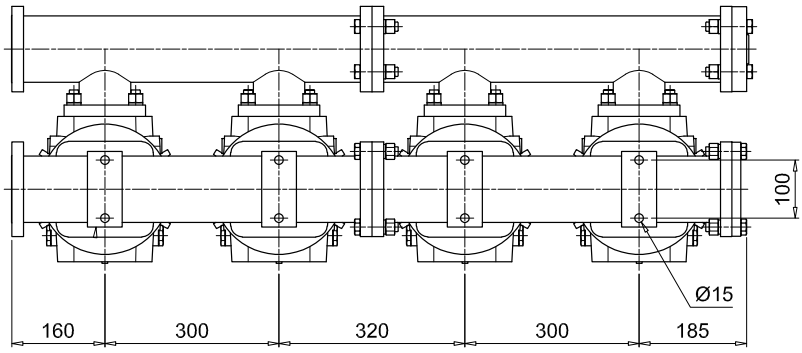
Dimensions

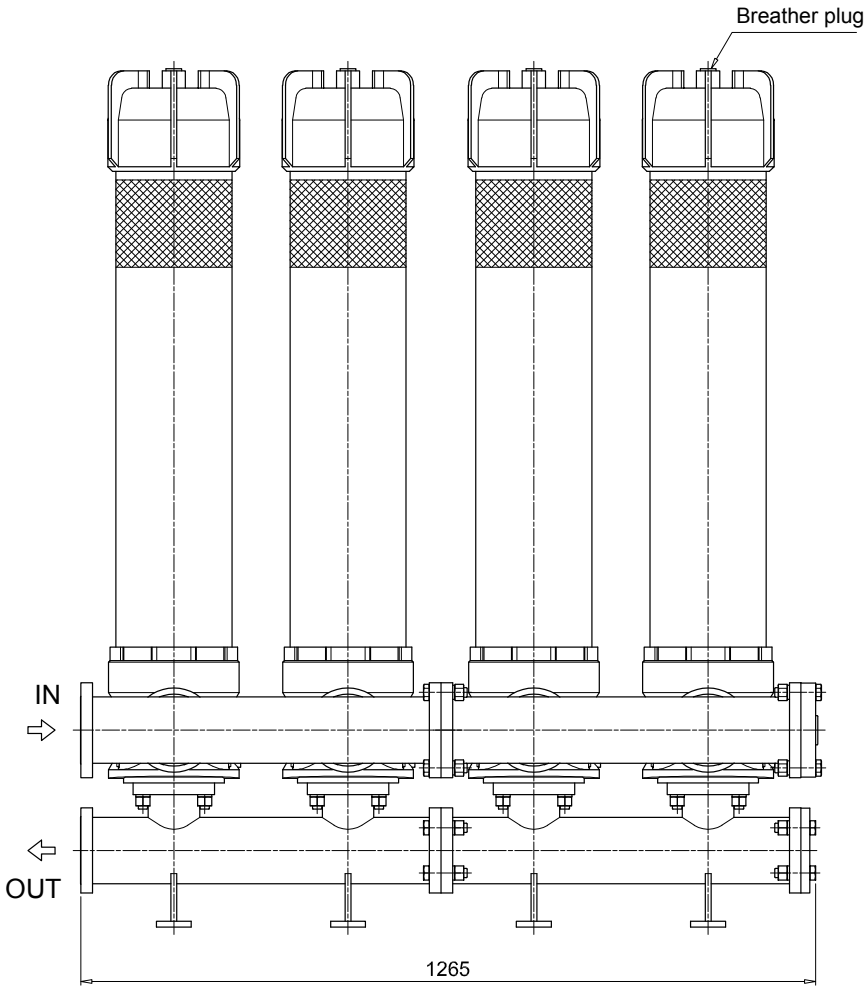
LMP953

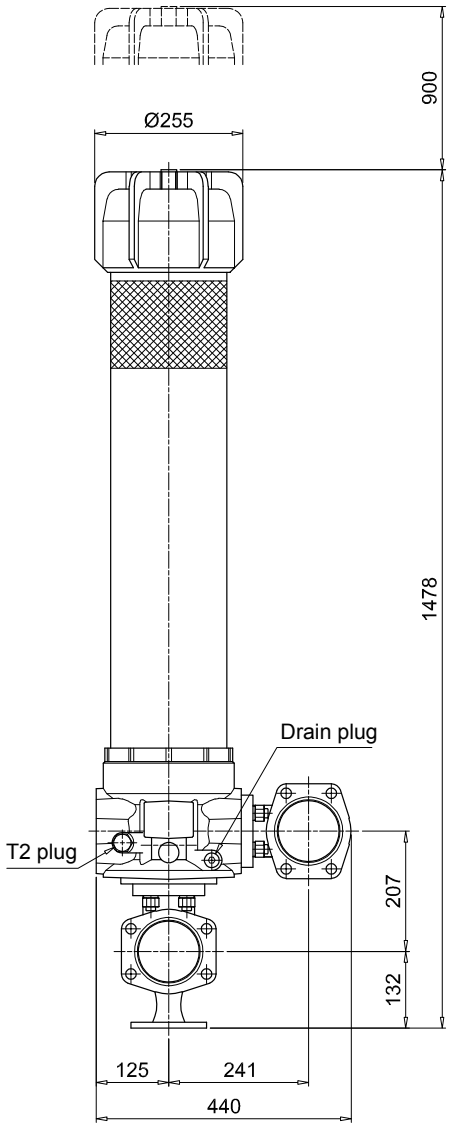


T2 plug =
connection for differential indicator

LMP954





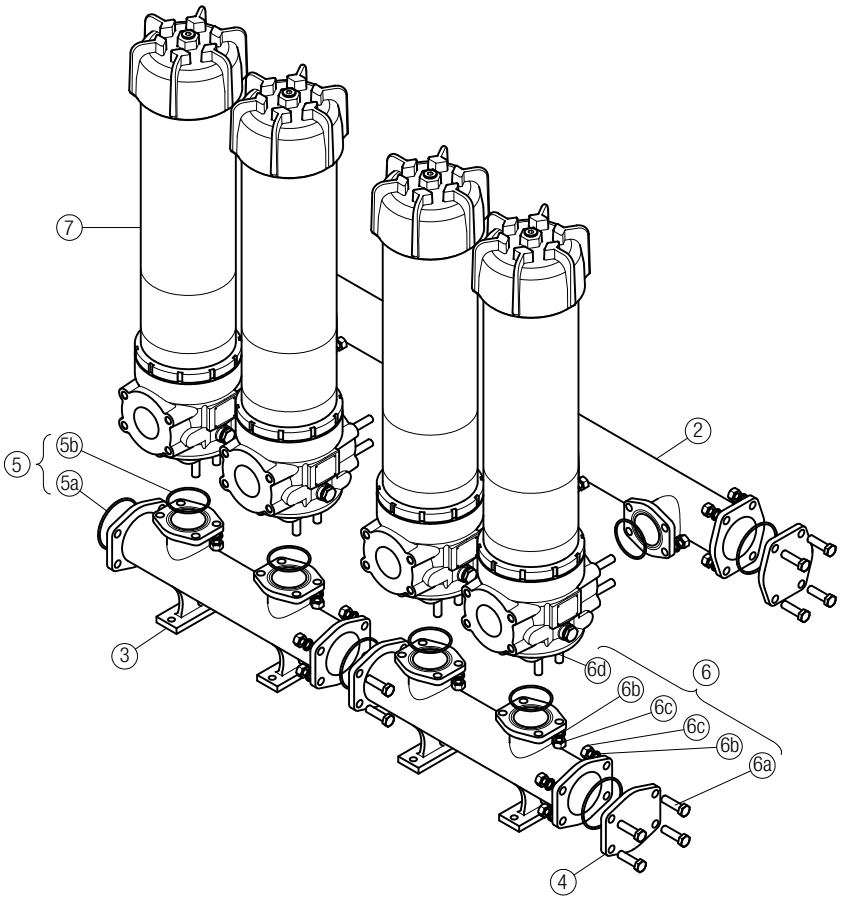


T2 plug =
connection for differential indicator

LMP 952-953-954 SPARE PARTS

Order number for spare parts

LMP 952 - 953 - 954



Item 7:
for complete filter code and spare parts, see
LMP 950 - 951 series chapter

Quantity:
- filter spare parts:
LMP 952 - 2 pcs.
LMP 953 - 3 pcs.
LMP 954 - 4 pcs.

- filter seal kit:
LMP 952 - 2 pcs.
LMP 953 - 3 pcs.
LMP 954 - 4 pcs.

Item:	2		3	4		5 (5a-5b)			6 (6a ÷ 6d)		7	
Filter series	Manifold Q.ty	IN	OUT	4" SAE 3000 psi plugged flange Q.ty		Manifolds seal kit Q.ty	NBR	FPM	Threaded fasteners kit Q.ty		Filter Q.ty	
LMP 952	1 pc.	01039270	01039271	2 pcs.	01042012	1 pc.	02050404	02050405	1 pc.	02049051	2 pcs.	LMP9513xxF1xxxNP0x
LMP 953	1 pc.	01039337	01039338	2 pcs.		1 pc.	02050404	02050405	1 pc.	02049052	3 pcs.	
LMP 954	2 pcs.	01039270	01039271	2 pcs.		1 pc.	02050406	02050407	1 pc.	02049053	4 pcs.	

LMD 211 series

Maximum working pressure up to 6 MPa (60 bar) - Flow rate up to 330 l/min

LMD 211 GENERAL INFORMATION

Description

Low & Medium Pressure filters

Duplex
Maximum working pressure up to 6 MPa (60 bar)
Flow rate up to 330 l/min

LMD211 is a range of versatile low pressure duplex filter with integrated changeover function to allow the filter element replacement without the system shut-down.
They are directly connected to the lines of the system through the hydraulic fittings.

Available features:
- Female threaded connections up to 1 1/2" and flanged connections up to 1 1/2", for a maximum flow rate of 330 l/min
- Fine filtration rating, to get a good cleanliness level into the system
- Water removal elements, to remove the free water from the hydraulic fluid
- Balancing valve integrated in the changeover lever, to equalize the housing pressure before the switch
- Bypass valve, to relieve excessive pressure drop across the filter media
- Vent ports, to avoid air trapped into the filter going into the system
- Drain ports, to remove the fluid from the housing prior the maintenance work
- Optional sampling ports, to get samples of fluid or to connect additional instrument to the system
- Visual, electrical and electronic differential clogging indicators

Common applications:
- Systems where shut-down causes high costs
- Systems where shut-down causes safety issues

Technical data

Filter housing materials
- Head: Aluminium
- Bowl: Cataphoretic Painted Steel
- Bypass valve: AISI 304 - Nylon

Pressure
- Test pressure: 9 MPa (90 bar)
- Burst pressure: 21 MPa (210 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 6 MPa (60 bar)

Bypass valve
- Opening pressure 350 kPa (3.5 bar) ±10%
- Other opening pressures on request.

Δp element type
- Microfibre filter elements - series N: 20 bar
- Fluid flow through the filter element from OUT to IN

Seals
- Standard NBR series A
- Optional FPM series V

Temperature
From -25° C to +110° C

Connections
Inlet/Outlet In-Line

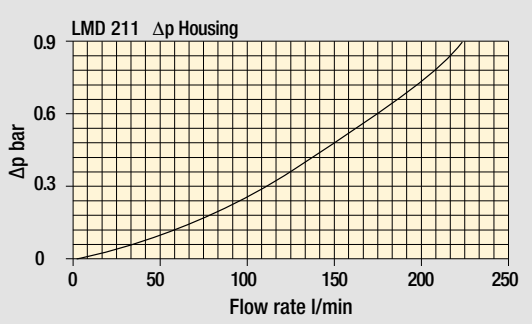
Note
LMD 211 filters are provided for vertical mounting

Weights [kg] and volumes [dm³]

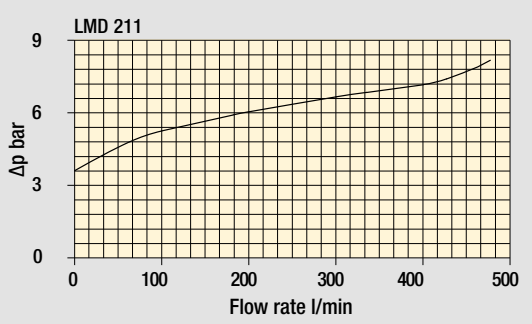
Filter series	Weights [kg]				Volumes [dm³]			
	Length	1	2	3	Length	1	2	3
LMD 211		9.5	11.2	12.8		4.1	4.6	5.3

Pressure drop

Filter housings Δp pressure drop



Bypass valve pressure drop



The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968.
Δp varies proportionally with density.

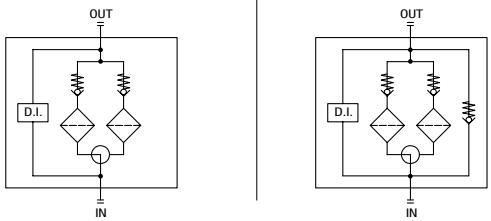
Flow rates [l/min]

		Filter element design - N Series										
Filter series	Length	A03	A06	A10	A16	A25	M25	M60	M90	M250	P10	P25
LMD 211	1	90	95	140	147	156	191	192	192	193	177	181
	2	113	121	158	162	173	192	192	193	193	181	183
	3	131	146	166	169	177	193	194	194	194	184	187

Maximum flow rate for a complete low and medium pressure filter with a pressure drop Δp = 1.5 bar.
The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.
For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.
Please, contact our Sales Department for further additional information.

Hydraulic symbols

Filter series	Style S	Style B
LMD 211	•	•



LMD 211

Designation & Ordering code

COMPLETE FILTER

Configuration example: LMD211 | 3 | B | A | C | 6 | A10 | N | P01

Series and size
LMD211

Length
1 | **2** | **3**

Bypass valve
S Without bypass
B 3.5 bar

Seals and treatments		Filtration rating Axx	Mxx	Pxx
A	NBR	•	•	•
V	FPM	•	•	•
W	NBR compatible with fluids HFA-HFB-HFC	•	•	

Connections
C G 1 1/2"
F 1 1/2" NPT
I SAE 24 - 1 7/8" - 12 UN
L 1 1/2" SAE 3000 psi/M + G 1 1/4"
M 1 1/2" SAE 3000 psi/UNC + 1 1/4" NPT
N 1 1/2" SAE 3000 psi/UNC + SAE 20 - 1 5/8" UN

Connection for differential indicator
6 With plugged connection

Filtration rating (filter media)
A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm
M25 Wire mesh 25 µm
M60 Wire mesh 60 µm
M90 Wire mesh 90 µm
P10 Resin impregnated paper 10 µm
P25 Resin impregnated paper 25 µm

WA025 Water absorber inorganic microfiber 25 µm

Element Δp
N 20 bar

Execution
P01 MP Filtri standard
Pxx Customized

FILTER ELEMENT

Configuration example: CU210 | 3 | A10 | A | N | P01

Element series and size
CU210

Element length
1 | **2** | **3**

Filtration rating (filter media)
A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm
M25 Wire mesh 25 µm
M60 Wire mesh 60 µm
M90 Wire mesh 90 µm
P10 Resin impregnated paper 10 µm
P25 Resin impregnated paper 25 µm

WA025 Water absorber inorganic microfiber 25 µm

Seals		Filtration rating Axx	Mxx	Pxx
A	NBR	•	•	•
V	FPM	•	•	•
W	NBR compatible with fluids HFA-HFB-HFC	•	•	

Element Δp
N 20 bar

Execution
P01 MP Filtri standard
Pxx Customized

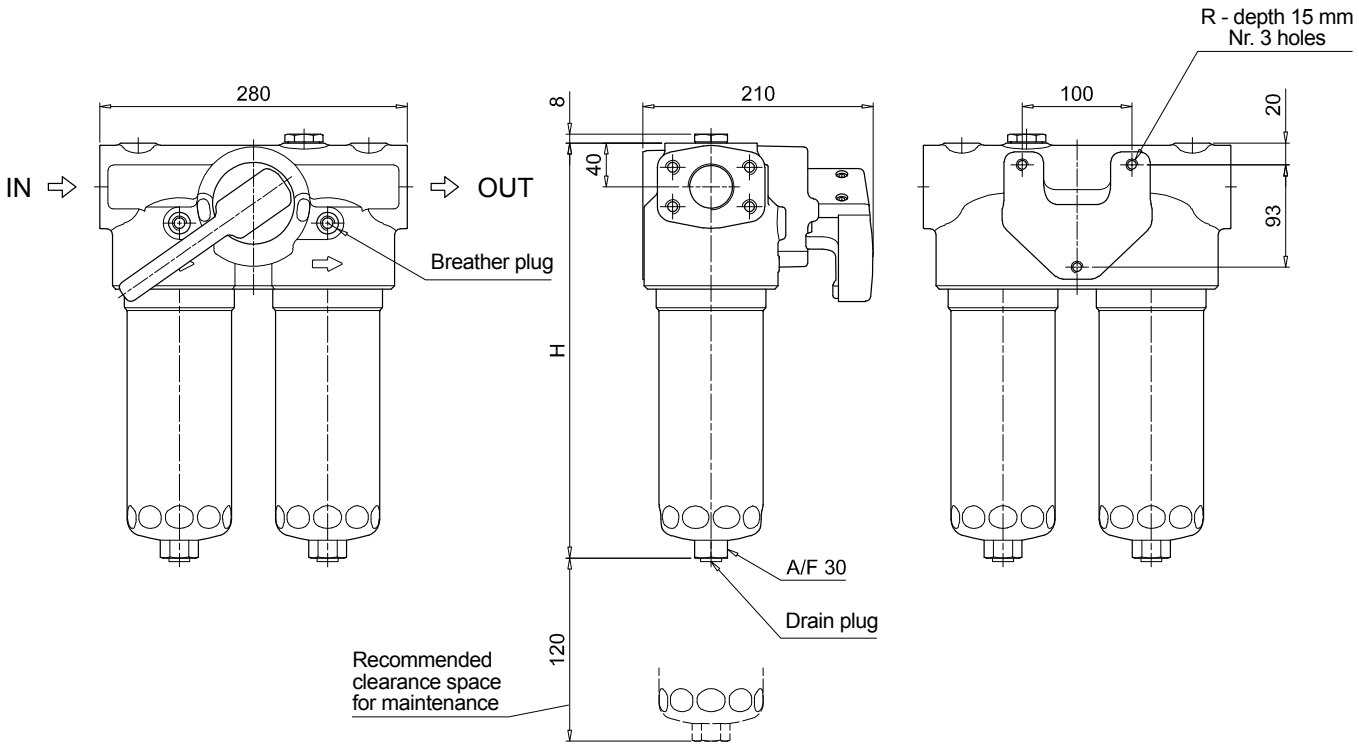
ACCESSORIES

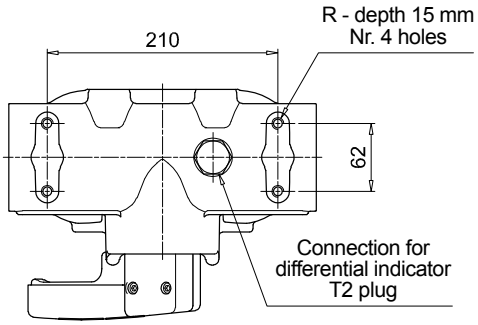
Differential indicators		page
DEA	Electrical differential indicator	445
DEM	Electrical differential indicator	445-446
DLA	Electrical / visual differential indicator	446-447
DLE	Electrical / visual differential indicator	447
DTA	Electronic differential indicator	448
DVA	Visual differential indicator	448
DVM	Visual differential indicator	448

Additional features		page
T2	Plug	449

LMD211	
Filter length	**H [mm]**
1	383
2	513
3	651

Connections	**R**
C	M10
F - I	3/8" UNC
L	M10
M - N	3/8" UNC

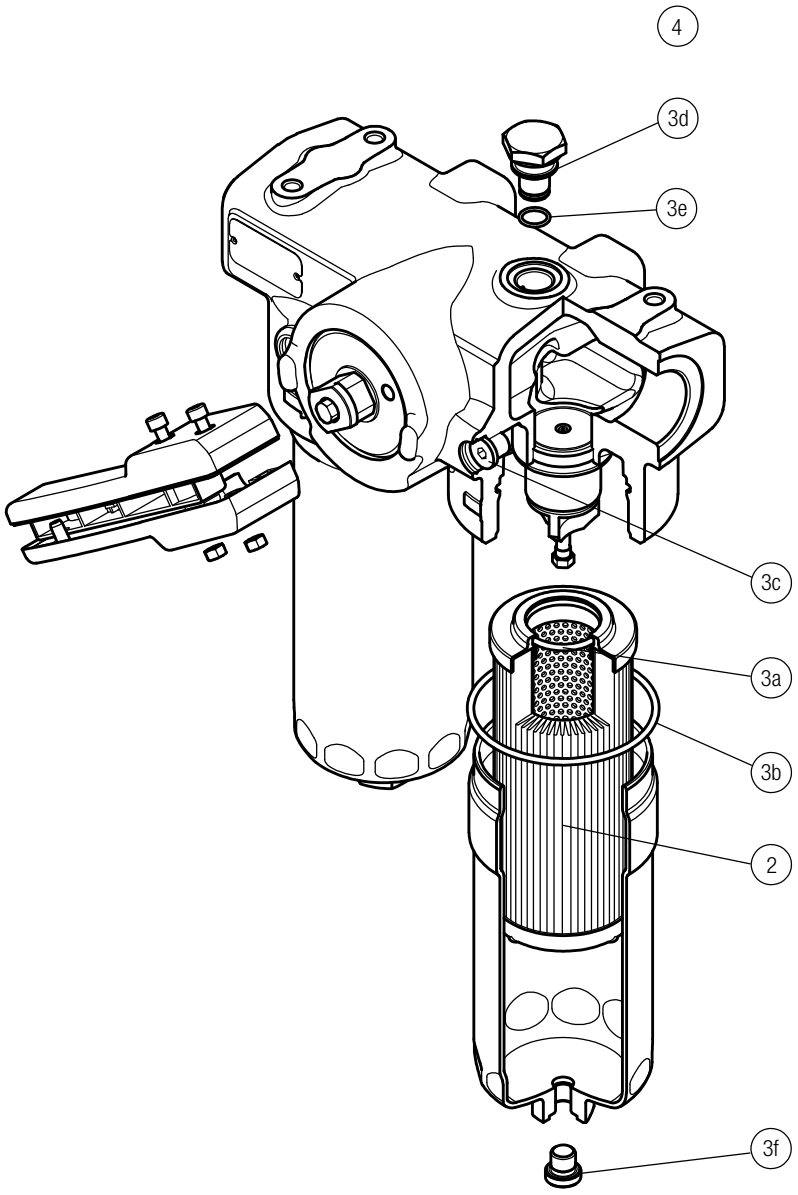




LMD 211 SPARE PARTS

Order number for spare parts

LMD 211



Item:	Q.ty: 1 pc. 2	Q.ty: 1 pc. 3 (3a ÷ 3f)		Q.ty: 2 pcs. 4	
Filter series	Filter element	Seal Kit code number NBR	FPM	Indicator connection plug NBR	FPM
LDD	See order table	02050671	02050672	T2H	T2V

LMD 400-401 & 431 series

Maximum working pressure up to 1.6 MPa (16 bar) - Flow rate up to 590 l/min

Description

Low & Medium Pressure filters

Duplex
Maximum working pressure up to 1.6 MPa (16 bar)
Flow rate up to 590 l/min

LMD400 is a range of versatile low pressure duplex filter with integrated changeover function to allow the filter element replacement without the system shut-down.
They are directly connected to the lines of the system through the hydraulic fittings.

Available features:
- 2 1/2" flanged connections, for a maximum flow rate of 590 l/min
- LMD400: In-line connections
- LMD401: In-line connections with compact design
- LMD431: In-line connections with compact design and base mounting
- Base-mounting design also available, for ease of the replacement of the filter element
- Fine filtration rating, to get a good cleanliness level into the system
- Water removal elements, to remove the free water from the hydraulic fluid
- Balancing valve, to equalize the housing pressure before the switch
- Bypass valve, to relieve excessive pressure drop across the filter media
- Vent ports, to avoid air trapped into the filter going into the system
- Drain ports, to remove the fluid from the housing prior the maintenance work
- Visual, electrical and electronic differential clogging indicators

Common applications:
- Systems where shut-down causes high costs
- Systems where shut-down causes safety issues

Technical data

Filter housing materials
- Head: Anodized Aluminium
- Housing: Anodized Aluminium
- Manifolds: Steel - Painted black
- Bypass valve: Steel
- 3-way ball valve: Steel housings - Stainless Steel ball
- Valve: Phosphatized Steel - Stainless Steel

Pressure
Test pressure: 2.5 MPa (25 bar)

Bypass valve
- Opening pressure 350 kPa (3.5 bar) ±10%
- Other opening pressures on request.

Δp element type
- Microfibre filter elements - series N - W: 20 bar
- Fluid flow through the filter element from OUT to IN

Seals
FPM series V

Temperature
From -25° C to +110° C

Connections
- LMD 400-401: In-line Inlet/Outlet
- LMD 401: Same side
- LMD 400-401-431: In-Line

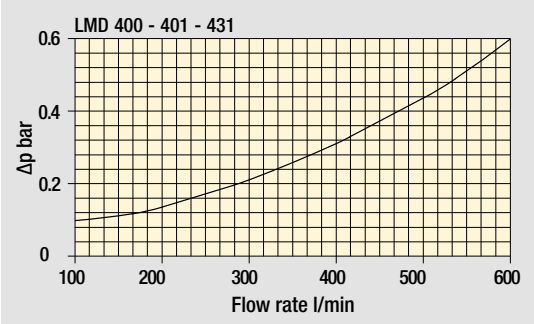
Note
LMP 400 - 401 - 431 filters are provided for vertical mounting

Weights [kg] and volumes [dm³]

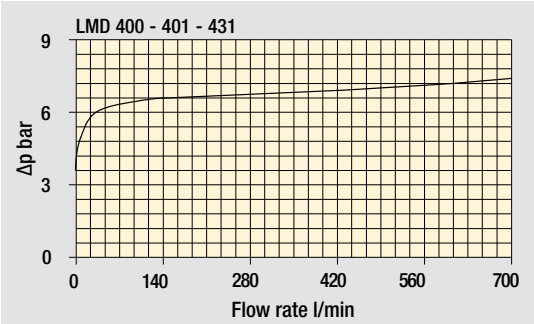
Filter series	Weights [kg]				Volumes [dm³]			
	Length	4	5	6	Length	4	5	6
LMD 400 - 401		60	65	72		20	28	33
LMD 431		-	68	78		-	28	33

Pressure drop

Filter housings Δp pressure drop



Bypass valve pressure drop



The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968.
Δp varies proportionally with density.

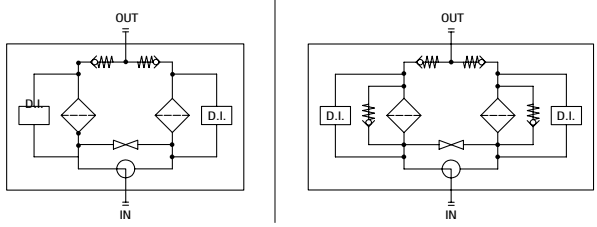
Flow rates [l/min]

Filter series	Length	Filter element design - N Series							
		A03	A06	A10	A16	A25	M25 M60 M90 M250	P10	P25
LMD 400 - 401	4	308	349	453	474	530	628	547	567
	5	395	427	509	547	589	637	577	592
	6	429	483	558	568	597	639	583	597
LMD 431	5	395	427	509	547	589	637	577	592
	6	429	483	558	568	597	639	583	597

Maximum flow rate for a complete low and medium pressure filter with a pressure drop Δp = 0.7 bar.
The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.
For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.
Please, contact our Sales Department for further additional information.

Hydraulic symbols

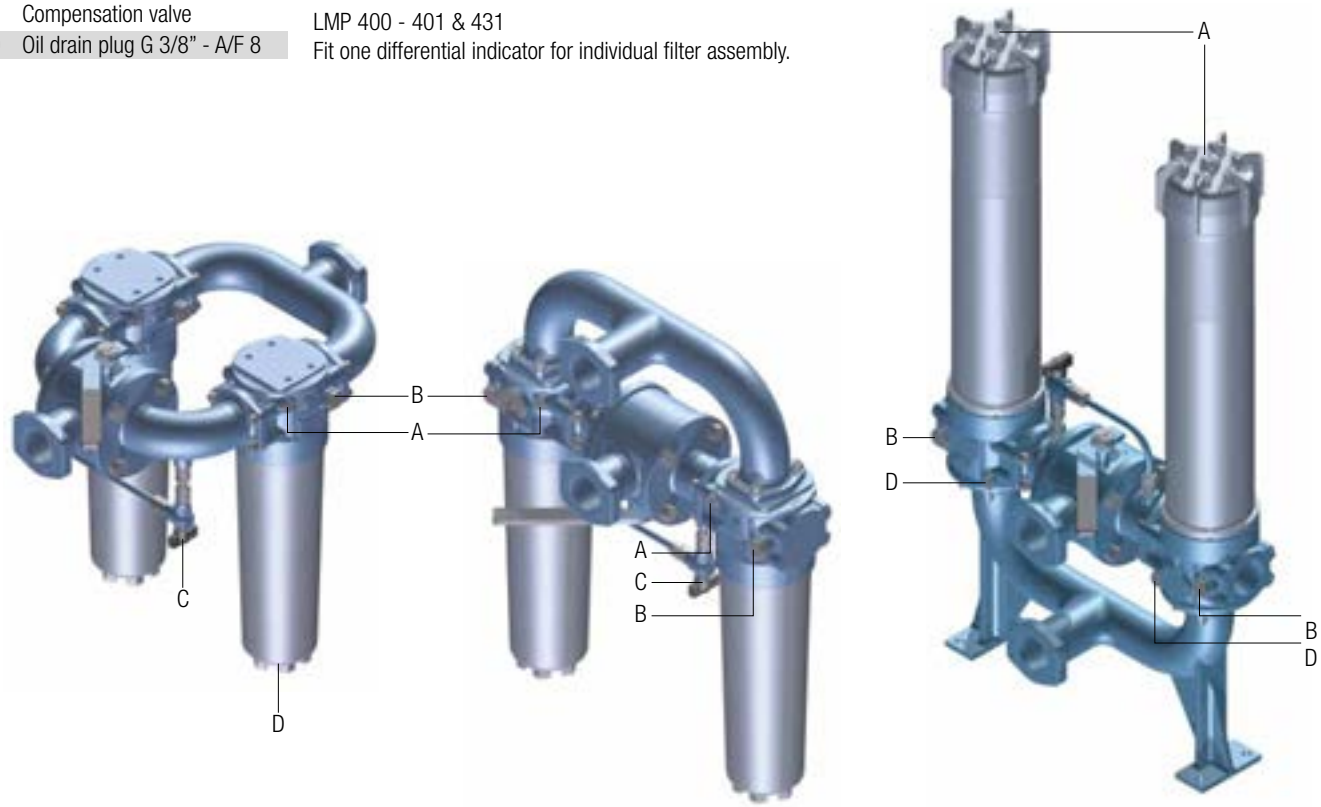
Filter series	Execution S	Execution B
LMD 400 - 401	•	•
LMD 431	•	•



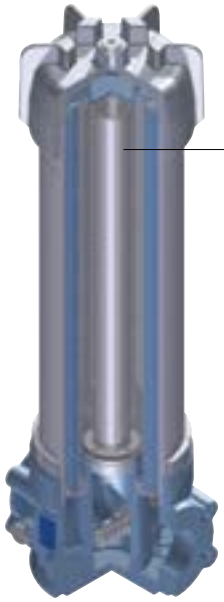
Focus on

A	Breather plug G 3/8" - A/F 8
B	Indicator port Plug T2 - A/F 30
C	Compensation valve
D	Oil drain plug G 3/8" - A/F 8

LMP 400 - 401 & 431
Fit one differential indicator for individual filter assembly.



LMD 431: Execution P02



"Internal tube for reduced flow rate" is recommended for flow rate values below 150 l/min.

The use of option P02 makes it easier to fill the housing with the operating fluid.

LMD 400-401

Designation & Ordering code

COMPLETE FILTER

Configuration example: LMD401 | 4 | B | V | F1 | A10 | N | P01

Series and size
LMD400 | **LMD401**

Length
4 | **5** | **6**

Bypass valve
S Without bypass
B 3.5 bar

Seals and treatments — Filtration rating: Axx • Mxx • Pxx
V FPM — • • •

Connections — LMD400 | LMD401
F1 2 1/2" SAE 3000 psi/M — • •
F2 2 1/2" SAE 3000 psi/UNC — • •
F3 2 1/2" SAE 3000 psi/M, In-line connections — •
F4 2 1/2" SAE 3000 psi/UNC, In-line connections — •

Filtration rating (filter media)
A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm
M25 Wire mesh 25 µm
M60 Wire mesh 60 µm
M90 Wire mesh 90 µm
P10 Resin impregnated paper 10 µm
P25 Resin impregnated paper 25 µm

WA025 Water absorber inorganic microfiber 25 µm

Element Δp
N 20 bar

Execution — Filter length: 4 • 5 • 6 • •
P01 MP Filtri standard
P02 Maintenance from the bottom of the housing — • •
Pxx Customized

FILTER ELEMENT

Configuration example: CU400 | 4 | A10 | V | N | P01

Element series and size
CU400

Element length
4 | **5** | **6**

Filtration rating (filter media)
A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm
M25 Wire mesh 25 µm
M60 Wire mesh 60 µm
M90 Wire mesh 90 µm
P10 Resin impregnated paper 10 µm
P25 Resin impregnated paper 25 µm

WA025 Water absorber inorganic microfiber 25 µm

Seals — Filtration rating: Axx • Mxx • Pxx
V FPM — • • •

Element Δp
N 20 bar

Execution
P01 MP Filtri standard
Pxx Customized

ACCESSORIES

Differential indicators

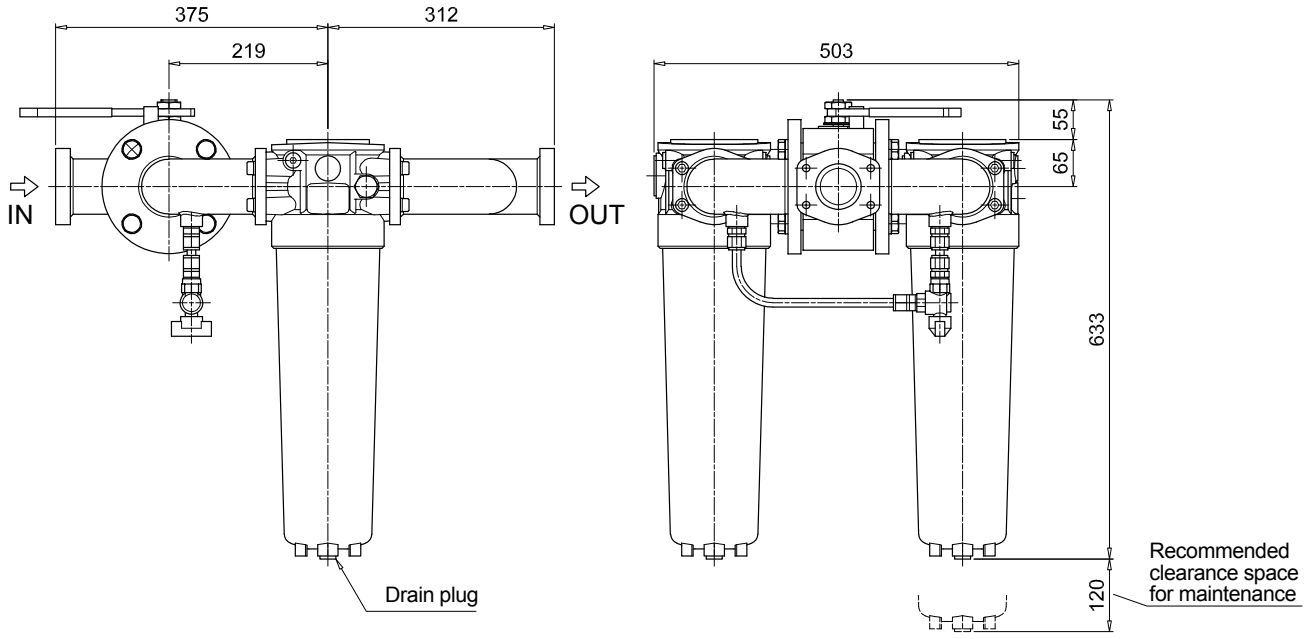
		page
DEA	Electrical differential indicator	445
DEM	Electrical differential indicator	445-446
DLA	Electrical / visual differential indicator	446-447
DLE	Electrical / visual differential indicator	447
DTA	Electronic differential indicator	448
DVA	Visual differential indicator	448
DVM	Visual differential indicator	448

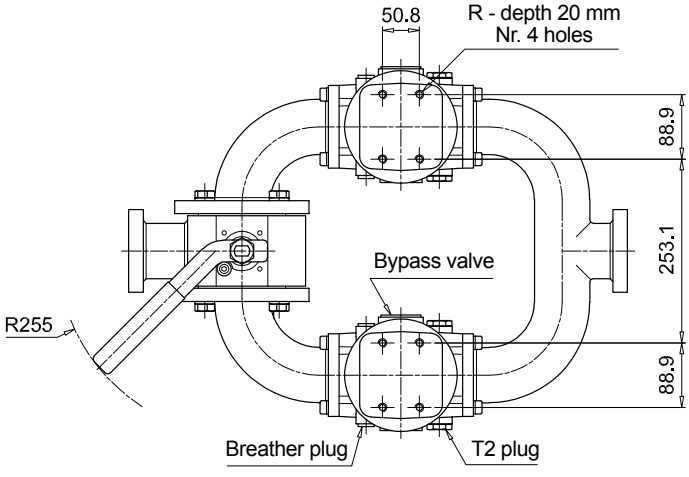
Additional features

		page
T2	Plug	449

Dimensions

LMD400	
Length 4	
Connections	**R**
F1	M12
F2	1/2" UNC
F3	M12
F4	1/2" UNC





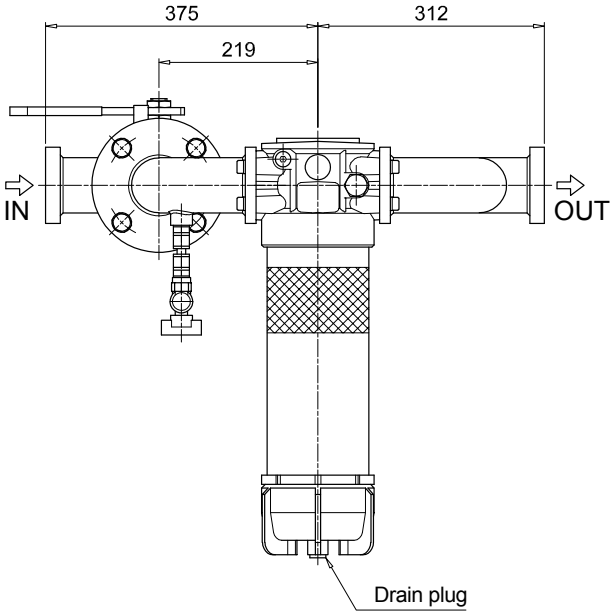
T2 plug =
Connection for differential indicator

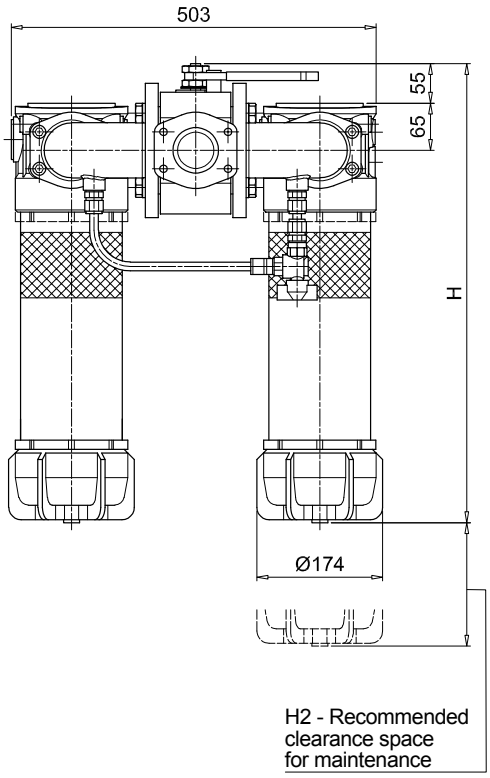
LMD 400-401

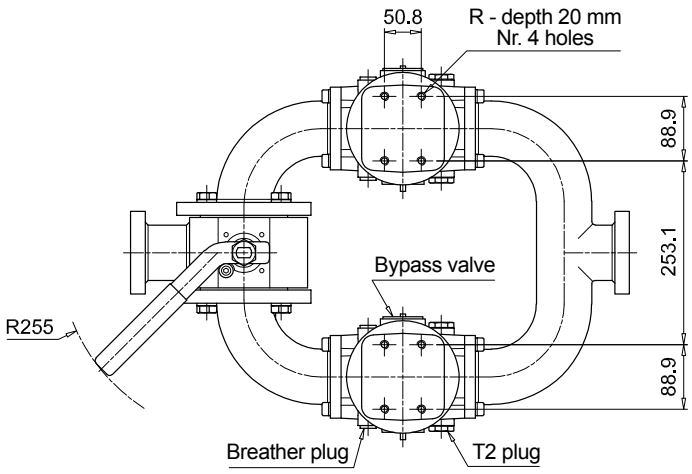
Dimensions

LMD400			
Length 5 - 6			
Filter length	**H [mm]**	**H2 [mm] Execution P01**	**P02**
5	883	120	660
6	1213	120	690

Connections	R
F1	M12
F2	1/2" UNC
F3	M12
F4	1/2" UNC

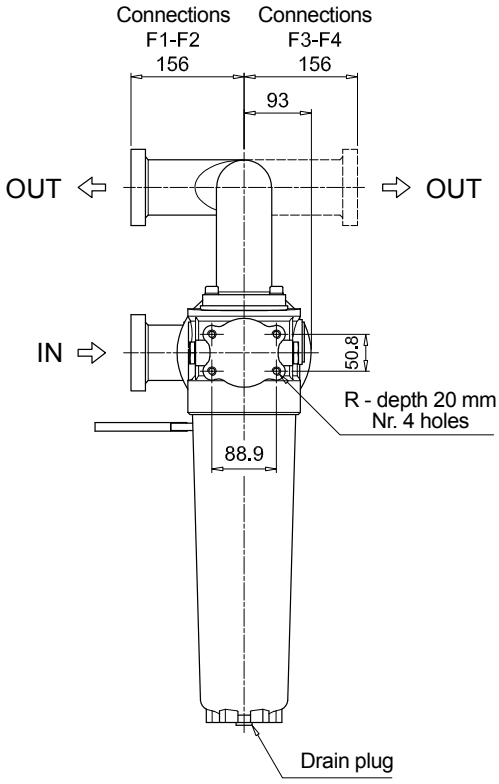


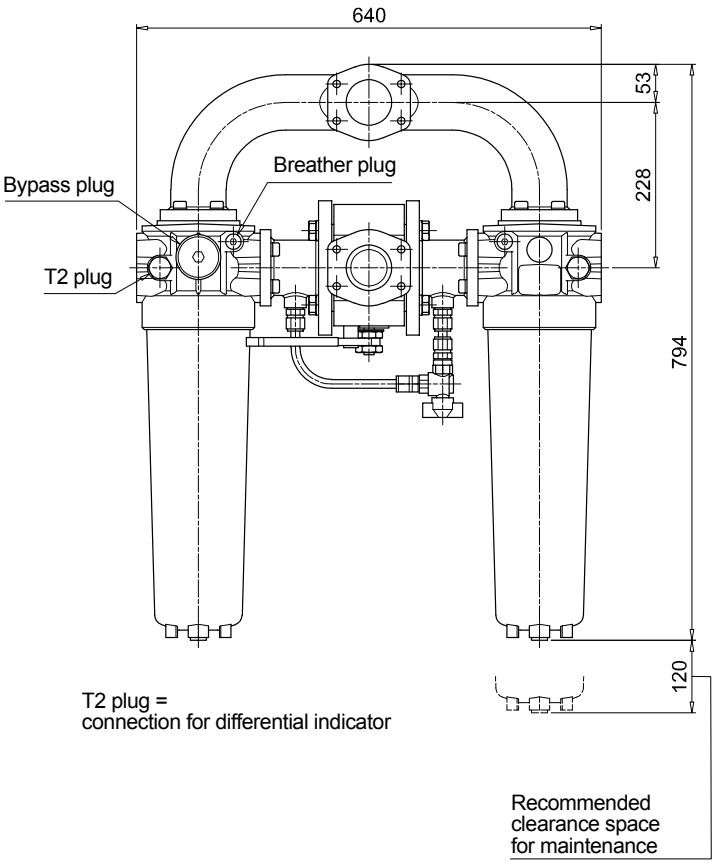


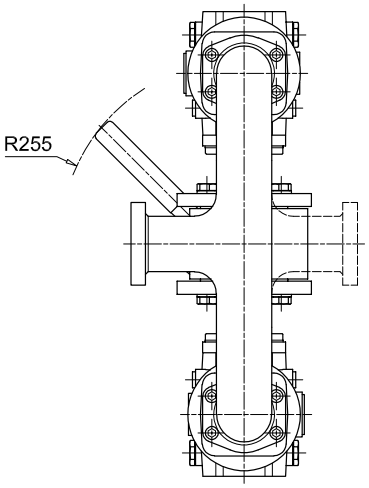


T2 plug =
Connection for differential indicator

LMD401	
Length 4	
Connections	**R**
F1	M12
F2	1/2" UNC
F3	M12
F4	1/2" UNC







LMD 400-401

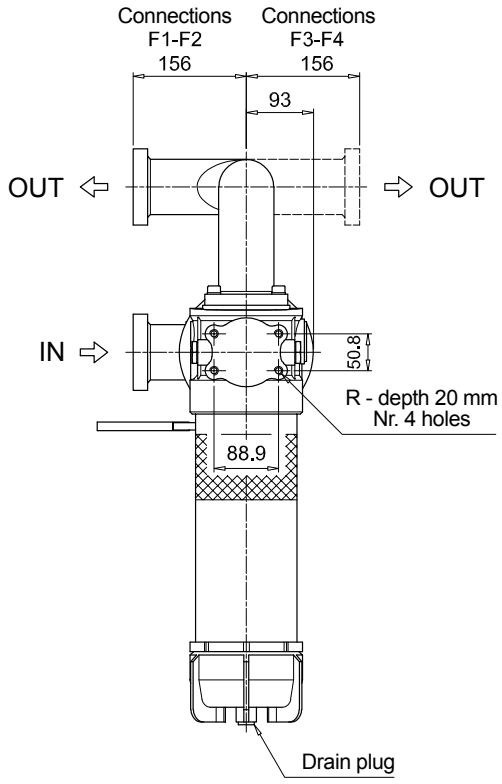
Dimensions

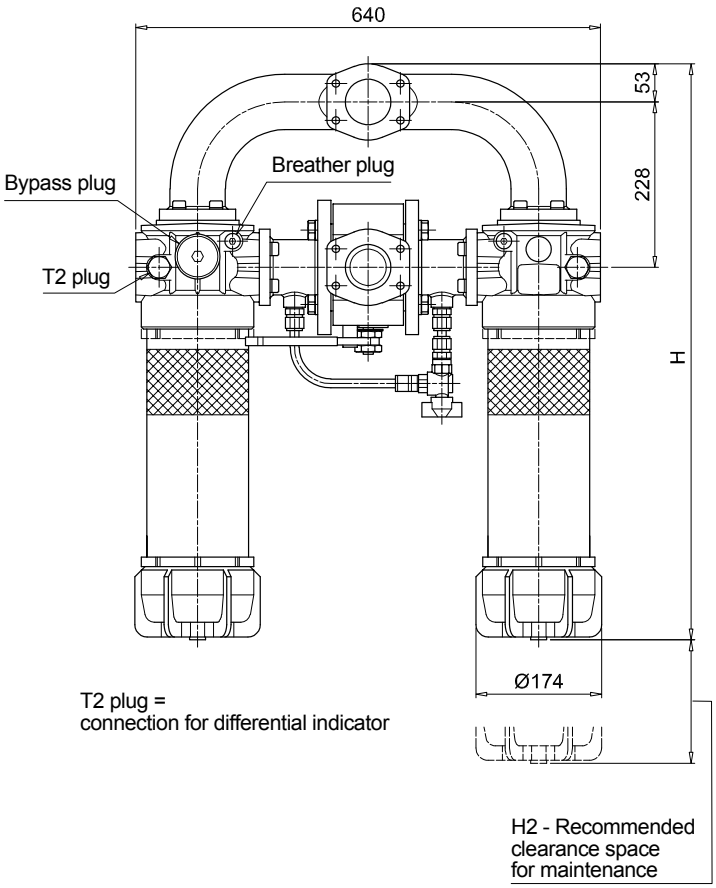
LMD401

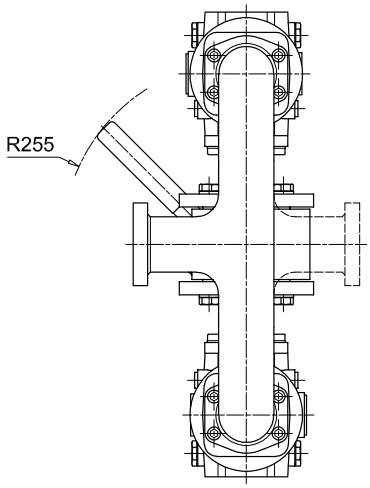
Length 5 - 6

Filter length	H [mm]	H2 [mm] Execution P01	P02
5	1044	120	660
6	1374	120	690

Connections	R
F1	M12
F2	1/2" UNC
F3	M12
F4	1/2" UNC







LMD 431

Designation & Ordering code

COMPLETE FILTER

Configuration example: LMD431 | 5 | B | V | F1 | A10 | N | P01

Series and size
LMD431

Length
5 | **6**

Bypass valve
S Without bypass
B 3.5 bar

Seals and treatments — Filtration rating: Axx | Mxx | Pxx
V FPM — • | • | •

Connections
F1 2 1/2" SAE 3000 psi/M
F2 2 1/2" SAE 3000 psi/UNC
F3 2 1/2" SAE 3000 psi/M, In-line connections
F4 2 1/2" SAE 3000 psi/UNC, In-line connections

Filtration rating (filter media)
A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm
M25 Wire mesh 25 µm
M60 Wire mesh 60 µm
M90 Wire mesh 90 µm
P10 Resin impregnated paper 10 µm
P25 Resin impregnated paper 25 µm

WA025 Water absorber inorganic microfiber 25 µm

Element Δp
N 20 bar

Execution
P01 MP Filtri standard
P02 With internal tube for reduced flow rate
Pxx Customized

FILTER ELEMENT

Configuration example: CU400 | 5 | A10 | V | N | P01

Element series and size
CU400

Element length
5 | **6**

Filtration rating (filter media)
A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm
M25 Wire mesh 25 µm
M60 Wire mesh 60 µm
M90 Wire mesh 90 µm
P10 Resin impregnated paper 10 µm
P25 Resin impregnated paper 25 µm

WA025 Water absorber inorganic microfiber 25 µm

Seals — Filtration rating: Axx | Mxx | Pxx
V FPM — • | • | •

Element Δp
N 20 bar

Execution
P01 MP Filtri standard
Pxx Customized

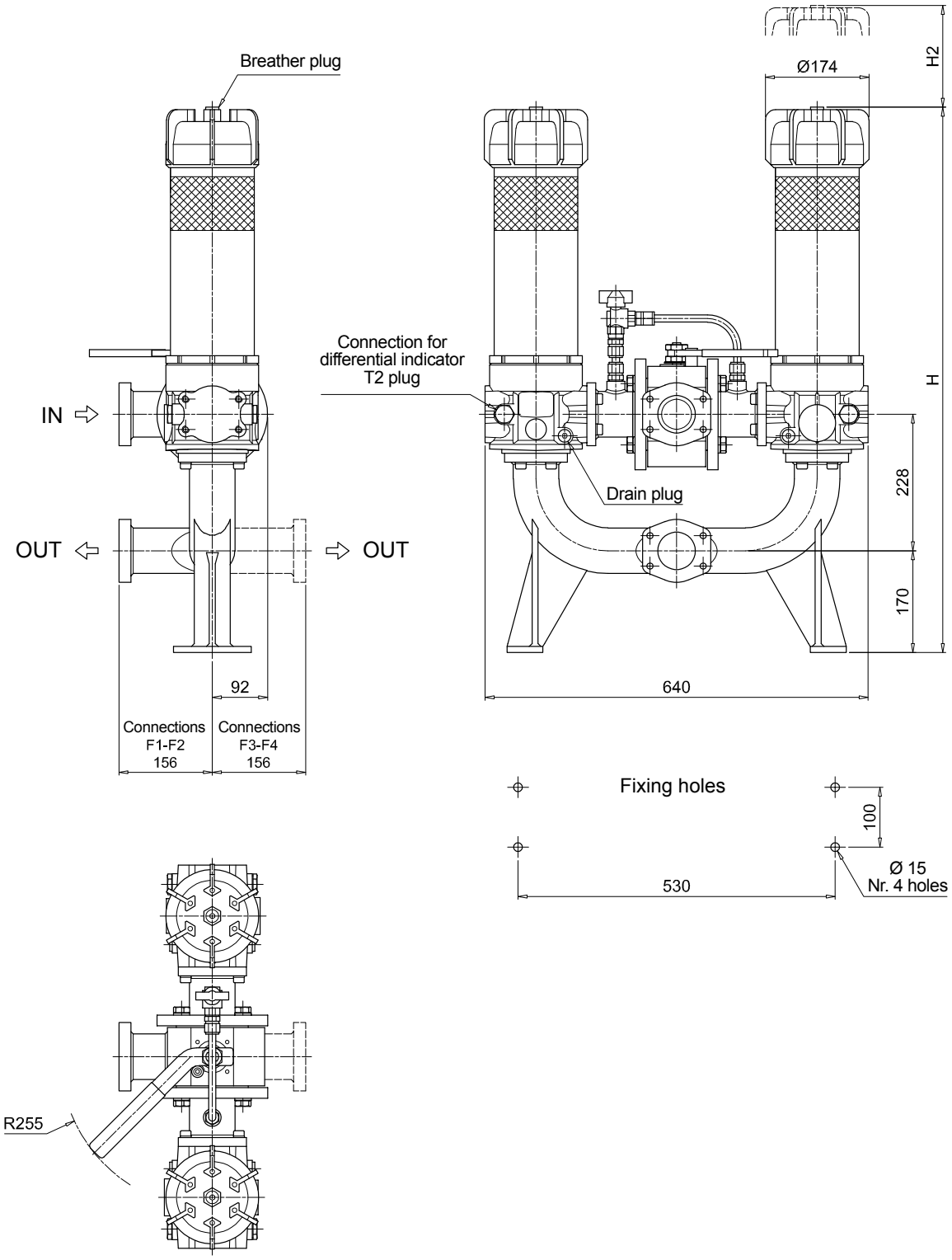
ACCESSORIES

Differential indicators		page
DEA	Electrical differential indicator	445
DEM	Electrical differential indicator	445-446
DLA	Electrical / visual differential indicator	446-447
DLE	Electrical / visual differential indicator	447
DTA	Electronic differential indicator	448
DVA	Visual differential indicator	448
DVM	Visual differential indicator	448

Additional features		page
T2	Plug	449

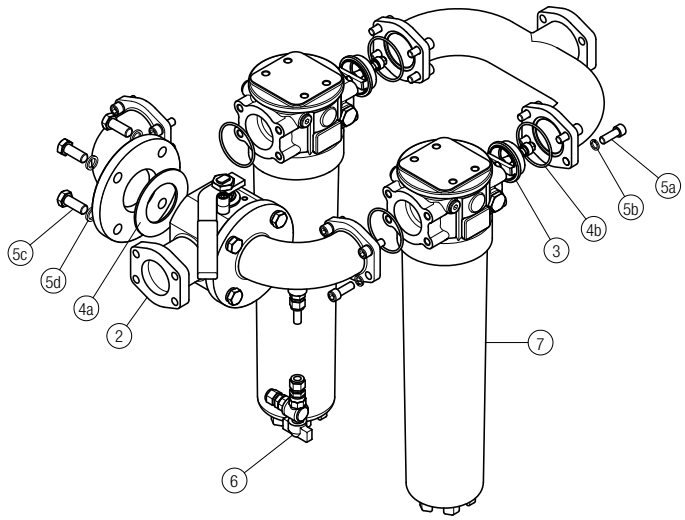
Dimensions

LMD431		
Filter length	**H [mm]**	**H2 [mm]**
5	1161	660
6	1491	690

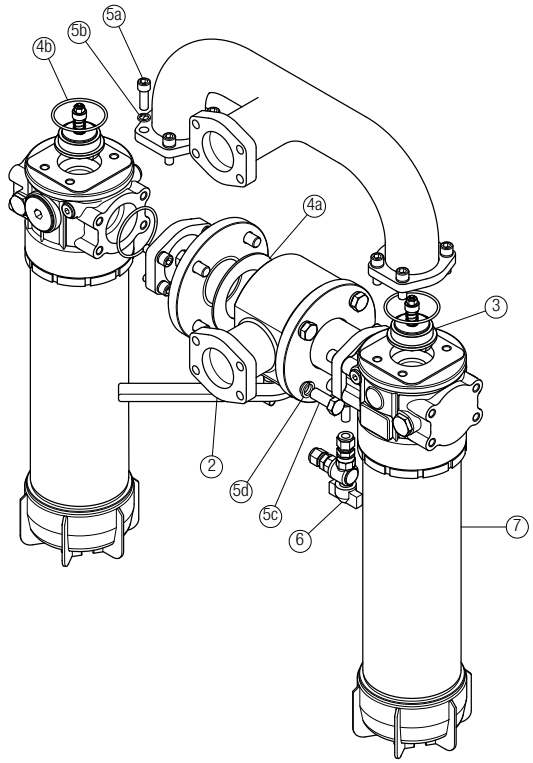


Order number for spare parts

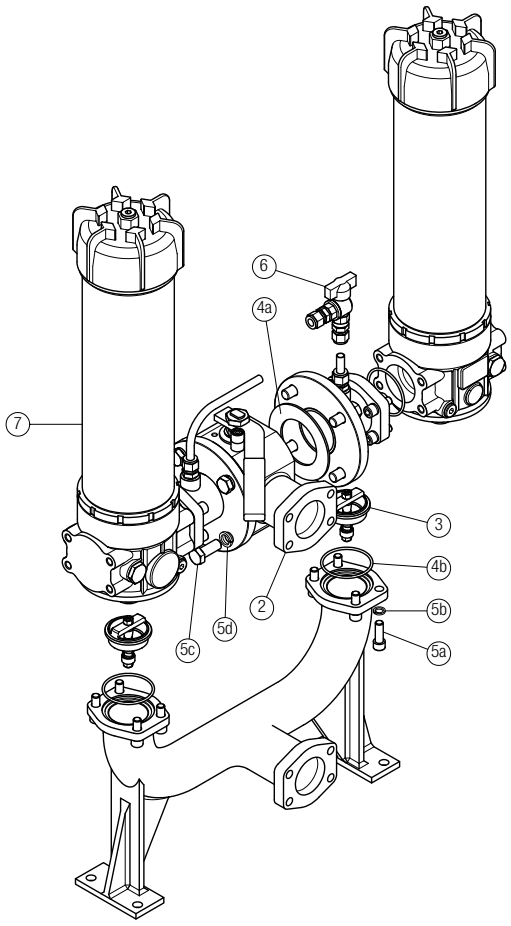
LMD 400



LMD 401



LMD 431



Item:	Q.ty: 1 pc. 2		Q.ty: 2 pcs. 3	Q.ty: 1 pc. 4 (4a ÷ 4b)	Q.ty: 1 pc. 5 (5a ÷ 5d)	Q.ty: 1 pc. 6	Q.ty: 2 pcs. 7
Filter series	**3-way ball valve PN 16** 2 1/2" SAE 3000 psi/M	2 1/2" SAE 3000 psi/UNC	**One-way valve**	**Seal Kit**	**Threaded fasteners kit**	**Kit ball valve with hose fitting**	**Filter** See order table
LMD 400-401-431	02001440	02001441	02001429	02050399	02049062	02025043	LMP400xF2.....

LMD 951 series

Maximum working pressure up to 1.6 MPa (16 bar) - Flow rate up to 1200 l/min

LMD 951 GENERAL INFORMATION

Description

Low & Medium Pressure filters

Duplex
Maximum working pressure up to 1.6 MPa (16 bar)
Flow rate up to 1200 l/min

LMD950 is a range of versatile low pressure duplex filter with integrated changeover function to allow the filter element replacement without the system shut-down.
They are directly connected to the lines of the system through the hydraulic fittings.

Available features:
- Flanged connections up to 4", for a maximum flow rate of 1200 l/min
- Base-mounting design, for ease of the replacement of the filter element
- Fine filtration rating, to get a good cleanliness level into the system
- Water removal elements, to remove the free water from the hydraulic fluid
- Balancing valve, to equalize the housing pressure before the switch
- Bypass valve, to relieve excessive pressure drop across the filter media
- Drain ports, to remove the fluid from the housing prior the maintenance work
- Visual, electrical and electronic differential clogging indicators

Common applications:
- Systems where shut-down causes high costs
- Systems where shut-down causes safety issues

Technical data

Filter housing materials
- Head: Anodized Aluminium
- Housing: Anodized Aluminium
- Manifolds: Welded - Painted black
- Bypass valve: Steel
- 3-way ball valve: Steel body - Stainless Steel ball
- Check valve: Cast Iron body - AISI 304 leaf

Pressure
- SAE + DIN Flange
- Test pressure: 2.5 MPa (25 bar)

Bypass valve
- Opening pressure 350 kPa (3.5 bar) ±10%
- Other opening pressures on request.

Number of filter elements
LMD 951: 2 filter elements CU950-3

Δp element type
- Microfibre filter elements - series N: 20 bar
- Fluid flow through the filter element from OUT to IN

Seals
FPM series V

Temperature
From -25° C to +110° C

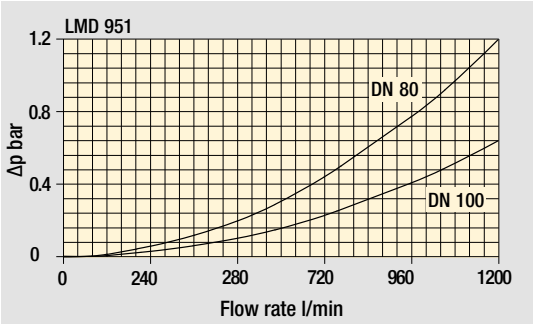
Connections
- LMD 951: In-line Inlet/Outlet
- Same side

Note
LMD 951 filters
are provided
for vertical mounting

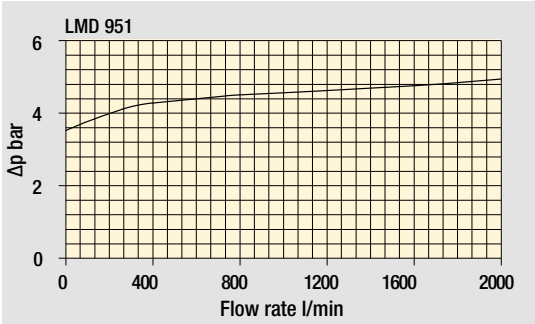
Weights [kg] and volumes [dm³]

Filter series	Weights [kg]		Volumes [dm³]	
	DN 80	DN 100	DN 80	DN 100
LMD 951	102	130	62	66

Pressure drop



Filter housings
Δp pressure drop



Bypass valve
pressure drop

The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968.
Δp varies proportionally with density.

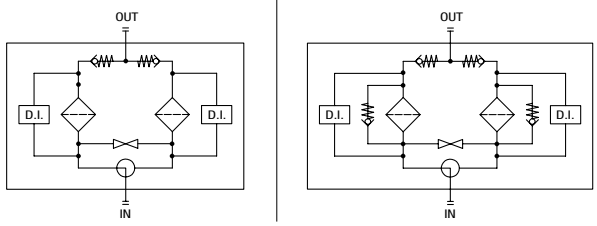
Flow rates [l/min]

		Filter element design - N Series					
Filter series	Length	A03	A06	A10	A16	A25	M25 M60 M90 M250
LMD 951	**3**	853	884	995	1066	1096	1233

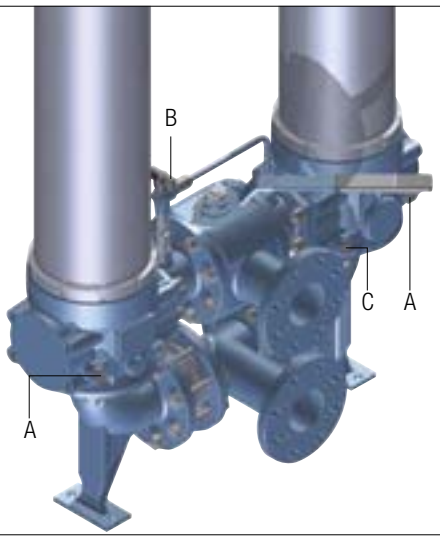
Maximum flow rate for a complete low and medium pressure filter with a pressure drop Δp = 0.7 bar.
The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.
For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.
Please, contact our Sales Department for further additional information.

Hydraulic symbols

Filter series	Execution S	Execution B
LMD 951	•	•



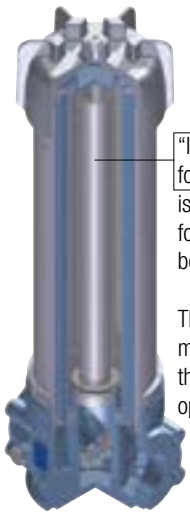
Focus on



LMD 951
Fit one differential indicator
for individual filter assembly.

A Indicator port Plug T2 - A/F 30
B Compensation valve
C Oil drain plug G 1/2" - A/F 10

Execution P02



"Internal tube
for reduced flow rate"
is recommended
for flow rate values
below 100/150 l/min.

The use of option P02
makes it easier to fill
the housing with the
operating fluid.

LMD 951

Designation & Ordering code

COMPLETE FILTER

Configuration example: LMD951 | 3 | B | V | F1 | A10 | N | P01

Series and size
LMD951

Length
3

Bypass valve
S Without bypass
B 3.5 bar

Seals and treatments
V FPM

Connections
F1 3" SAE 3000 psi/M
F2 3" SAE 3000 psi/UNC
F3 4" SAE 3000 psi/M
F4 4" SAE 3000 psi/UNC
F5 3" SAE 3000 psi/M, In-line connections
F6 3" SAE 3000 psi/UNC, In-line connections
F7 4" SAE 3000 psi/M, In-line connections
F8 4" SAE 3000 psi/UNC, In-line connections

Filtration rating (filter media)
A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm
M25 Wire mesh 25 µm
M60 Wire mesh 60 µm
M90 Wire mesh 90 µm

WA025 Water absorber inorganic microfiber 25 µm

Element Δp
N 20 bar

Execution
P01 MP Filtri standard
P02 With internal tube for reduced flow rate
Pxx Customized

FILTER ELEMENT

Configuration example: CU950 | 3 | A10 | V | N | P01

Element series and size
CU950

Element length
3

Filtration rating (filter media)
A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm
M25 Wire mesh 25 µm
M60 Wire mesh 60 µm
M90 Wire mesh 90 µm

WA025 Water absorber inorganic microfiber 25 µm

Seals
V FPM

Element Δp
N 20 bar

Execution
P01 MP Filtri standard
Pxx Customized

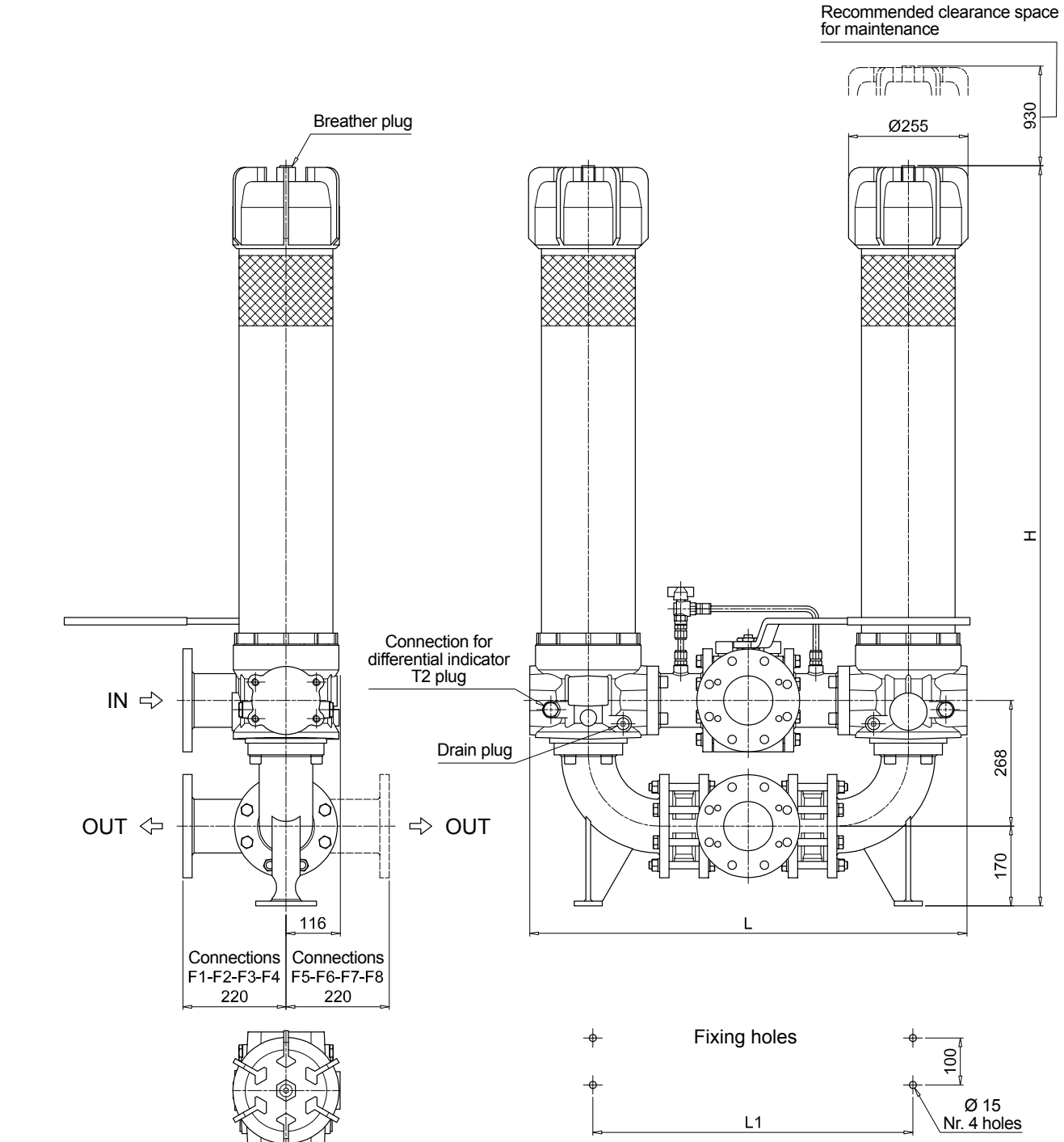
ACCESSORIES

Differential indicators

		page
DEA	Electrical differential indicator	445
DEM	Electrical differential indicator	445-446
DLA	Electrical / visual differential indicator	446-447
DLE	Electrical / visual differential indicator	447
DTA	Electronic differential indicator	448
DVA	Visual differential indicator	448
DVM	Visual differential indicator	448

Additional features

		page
T2	Plug	449

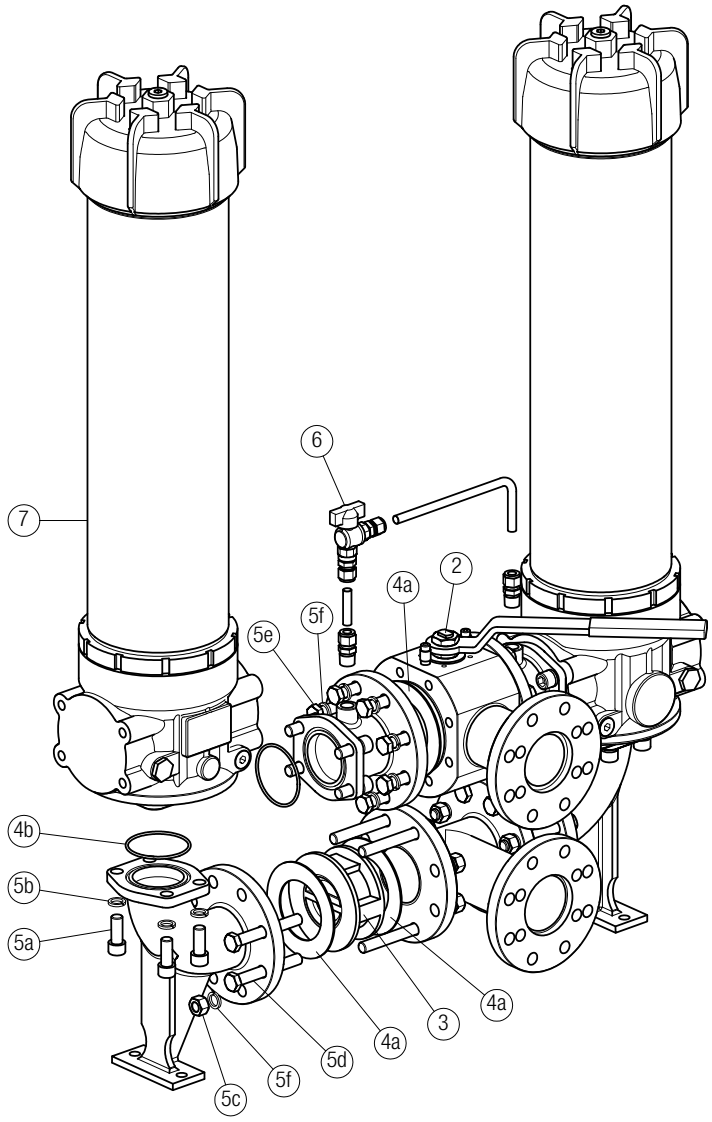


LMD951				
Connections	**H [mm]**	**L [mm]**	**L1 [mm]**	**M [mm]**
F1	1530	838	588	370
F2	1530	838	588	370
F3	1577	932	682	650
F4	1577	932	682	650
F5	1530	838	588	370
F6	1530	838	588	370
F7	1577	932	682	650
F8	1577	932	682	650

LMD 951 SPARE PARTS

Order number for spare parts

LMD 951



Item 7:
for complete filter code and spare parts, see LMP 950 - 951 series chapter

Quantity:
- filter spare parts: 2 pcs.
- filter seal kit: 2 pcs.

Item:	Q.ty: 1 pc. 2		Q.ty: 2 pcs. 3	Q.ty: 1 pc. 4	Q.ty: 1 pc. 5 (5a ÷ 5f)	Q.ty: 1 pc. 6	Q.ty: 2 pcs. 7
Filter series LMD 951	**3-way ball valve PN 16**		**One-way valve**	**Seal Kit**	**Threaded fasteners kit**	**G 1/2" Ball Valve Kit with straight fittings**	**Filter**
F1 - F2 - F5 - F6 / D1 - D3 (3" SAE / DIN PN16 DN 80)	3" SAE 3000 psi/M 02001135	3" SAE 3000 psi/UNC 02001438	02001418	02050388	02049056	02025043	LMP9513xVF1xxxNP01
F3 - F4 - F7 - F8 / D2 - D4 (4" SAE / DIN PN16 DN 100)	4" SAE 3000 psi/M 02001162	4" SAE 3000 psi/UNC 02001439	02001419	02050389	02049057		LMP9513xVF3xxxNP01

DIN 24550

Filter element according to DIN 24550

LDP & LDD series

Maximum working pressure up to 6 MPa (60 bar) - Flow rate up to 330 l/min

LMP 900-901 series

Maximum working pressure up to 3 MPa (30 bar) - Flow rate up to 2000 l/min

LMP 902-903 series

Maximum working pressure up to 2 MPa (20 bar) - Flow rate up to 3000 l/min

LDP & LDD series

Filter element according to DIN 24550

Maximum working pressure up to 6 MPa (60 bar) - Flow rate up to 330 l/min

LDP & LDD GENERAL INFORMATION

Filter element according to DIN 24550

Descriptions

Low & Medium Pressure filters

Maximum working pressure up to 6 MPa (60 bar)
Flow rate up to 330 l/min

LDP is a range of versatile low pressure filter for transmission, protection of sensitive components in low pressure hydraulic systems and filtration of the coolant into the machine tools.
They are also suitable for the off-line filtration of small reservoirs.
They are directly connected to the lines of the system through the hydraulic fittings.

Available features:
- Female threaded connections up to 1 1/2", for a maximum return flow rate of 330 l/min
- Filter element designed in accordance with DIN 24550 regulation
- Fine filtration rating, to get a good cleanliness level into the system
- Water removal elements, to remove the free water from the hydraulic fluid
- Bypass valve, to relieve excessive pressure drop across the filter media
- Visual, electrical and electronic differential clogging indicators

Common applications:
Delivery lines, in low pressure industrial equipment or mobile machines

LDD is a range of versatile low pressure duplex filter with integrated changeover function to allow the filter element replacement without the system shut-down.
They are directly connected to the lines of the system through the hydraulic fittings.

Available features:
- Female threaded connections up to 1 1/2" and flanged connections up to 1 1/2", for a maximum flow rate of 330 l/min
- Filter element designed in accordance with DIN 24550 regulation
- Fine filtration rating, to get a good cleanliness level into the system
- Water removal elements, to remove the free water from the hydraulic fluid
- Balancing valve integrated in the changeover lever, to equalize the housing pressure before the switch
- Bypass valve, to relieve excessive pressure drop across the filter media
- Vent ports, to avoid air trapped into the filter going into the system
- Drain ports, to remove the fluid from the housing prior the maintenance work
- Optional sampling ports, to get samples of fluid or to connect additional instrument to the system
- Visual, electrical and electronic differential clogging indicators

Common applications:
- Systems where shut-down causes high costs
- Systems where shut-down causes safety issues

Technical data

Filter housing materials
- Head: Aluminium
- Bowl: Cataphoretic Painted Steel
- Bypass valve: AISI 304 - Nylon

Pressure
- Test pressure: 9 MPa (90 bar)
- Burst pressure: 21 MPa (210 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 6 MPa (60 bar)

Bypass valve
- Opening pressure 350 kPa (3.5 bar) ±10%
- Other opening pressures on request.

Δp element type
- Microfibre filter elements - series N: 20 bar
- Fluid flow through the filter element from OUT to IN

Seals
- Standard NBR series A
- Optional FPM series V

Temperature
From -25° C to +110° C

Connections
Inlet/Outlet In-Line

Note
LDP - LDD filters are provided for vertical mounting

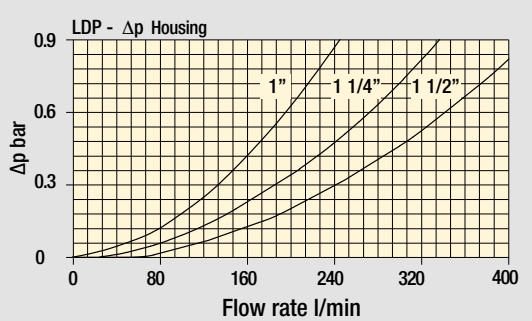
Weights [kg] and volumes [dm³]

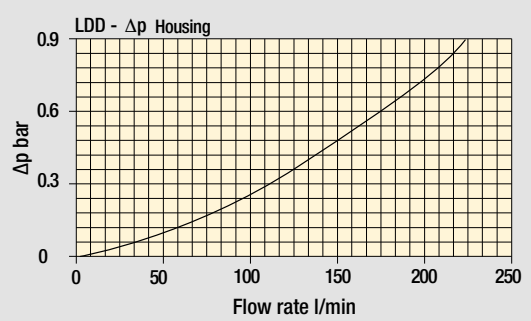
Filter series	Weights [kg]	Volumes [dm³]
LDP 016	2.0	1.2
LDP 025	3.0	1.6
LDP 040	5.0	2.2
LDD 016	9.3	3.6
LDD 025	9.5	4.1
LDD 040	11.3	4.8

Filter element according to DIN 24550

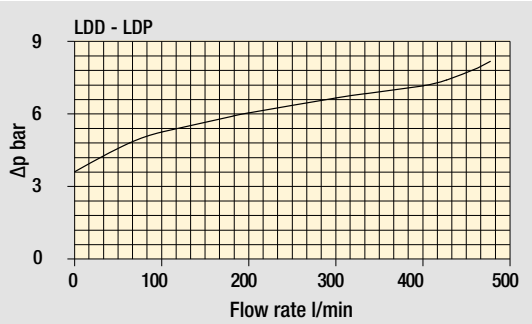
Pressure drop

Filter housings Δp pressure drop





Bypass valve pressure drop



The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968.
Δp varies proportionally with density.

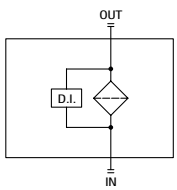
Flow rates [l/min]

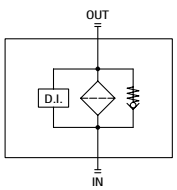
	Filter element design - N Series										
Filter series	A03	A06	A10	A16	A25	M25	M60	M90	M250	P10	P25
LDP 016	83	91	178	198	222	350	353	358	359	295	309
LDP 025	124	134	227	245	265	357	358	358	359	319	330
LDP 040	173	191	274	284	311	359	360	361	362	332	337
LDD 016	68	73	120	130	140	189	190	192	192	169	174
LDD 025	93	98	142	149	157	191	192	192	192	178	181
LDD 040	118	126	161	165	175	192	192	193	193	182	184

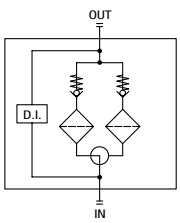
Maximum flow rate for a complete low and medium pressure filter with a pressure drop Δp = 0.7 bar.
The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.
For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.
Please, contact our Sales Department for further additional information.

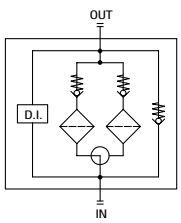
Hydraulic symbols

Filter series	Execution S	Execution B	Execution S	Execution B
LDP 016	•	•		
LDP 025	•	•		
LDP 040	•	•		
LDD 016			•	•
LDD 025			•	•
LDD 040			•	•









LDP Filter element according to DIN 24550

Designation & Ordering code

COMPLETE FILTER

Configuration example: LDP | 025 | B | A | D | 6 | A10 | N | P01

Series
LDP

Size
016 Element according to DIN 24550 - T3 DN160
025 Element according to DIN 24550 - T3 DN250
040 Element according to DIN 24550 - T3 DN400

Bypass valve
S Without bypass
B 3.5 bar

Seals and treatments (Filtration rating: Axx | Mxx | Pxx)
A NBR • • •
V FPM • • •
W NBR compatible with fluids HFA-HFB-HFC • •

Connections
A G 1”
B G 1 1/4”
C G 1 1/2”
D 1” NPT
E 1 1/4” NPT
F 1 1/2” NPT
G SAE 16 - 1 5/16” - 12 UN
H SAE 20 - 1 5/8” - 12 UN
I SAE 24 - 1 7/8” - 12 UN

Connection for differential indicator
6 With plugged connection

Filtration rating (filter media)
A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm
M25 Wire mesh 25 µm
M60 Wire mesh 60 µm
M90 Wire mesh 90 µm
P10 Resin impregnated paper 10 µm
P25 Resin impregnated paper 25 µm

WA025 Water absorber inorganic microfiber 25 µm

Element Δp
N 20 bar

Execution
P01 MP Filtri standard
Pxx Customized

FILTER ELEMENT

Configuration example: DN | 025 | A10 | A | N | P01

Element series
DN

Element size
016 Element according to DIN 24550 - T3 DN160
025 Element according to DIN 24550 - T3 DN250
040 Element according to DIN 24550 - T3 DN400

Filtration rating (filter media)
A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm
M25 Wire mesh 25 µm
M60 Wire mesh 60 µm
M90 Wire mesh 90 µm
P10 Resin impregnated paper 10 µm
P25 Resin impregnated paper 25 µm

WA025 Water absorber inorganic microfiber 25 µm

Seals (Filtration rating: Axx | Mxx | Pxx)
A NBR • • •
V FPM • • •
W NBR compatible with fluids HFA-HFB-HFC • •

Element Δp
N 20 bar

Execution
P01 MP Filtri standard
Pxx Customized

ACCESSORIES

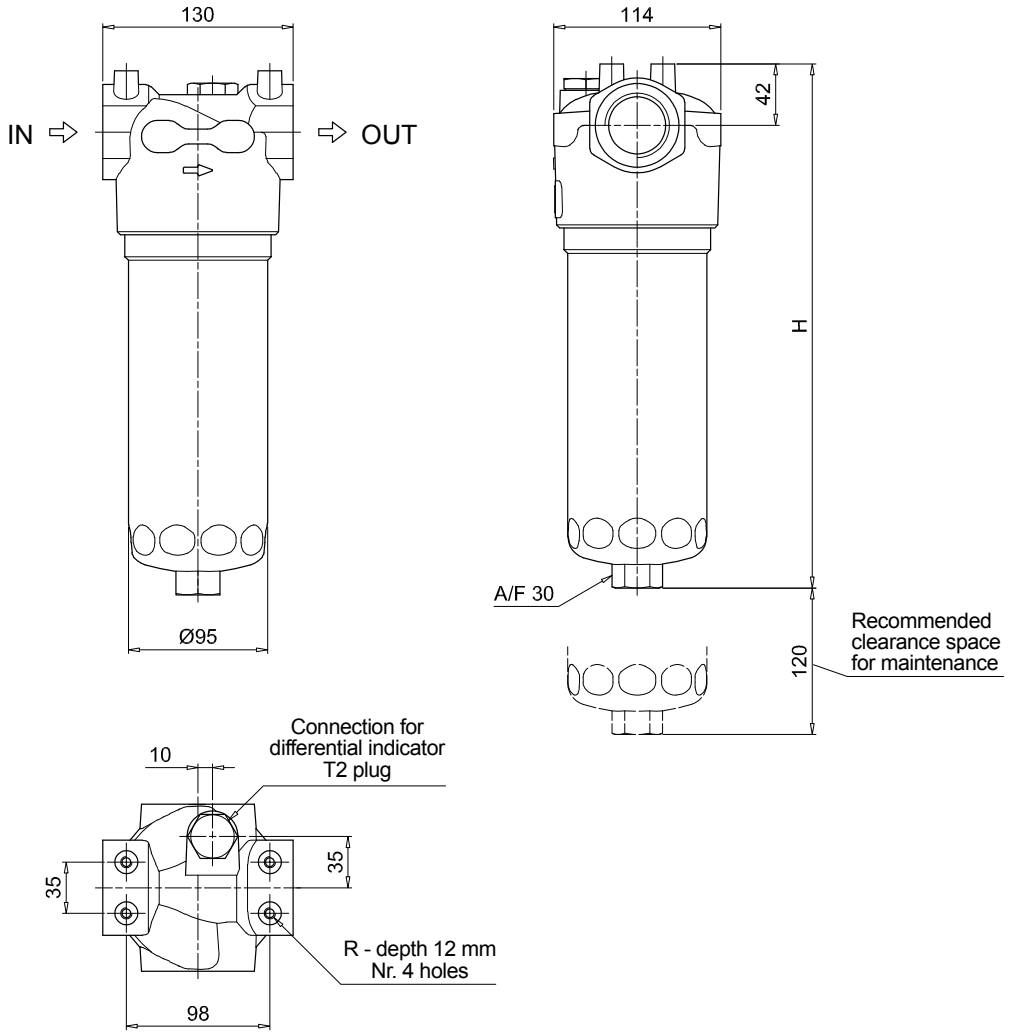
Differential indicators

		page
DEA	Electrical differential indicator	445
DEM	Electrical differential indicator	445-446
DLA	Electrical / visual differential indicator	446-447
DLE	Electrical / visual differential indicator	447
DTA	Electronic differential indicator	448
DVA	Visual differential indicator	448
DVM	Visual differential indicator	448

Additional features

		page
T2	Plug	449

Dimensions



LDP	
Filter size	**H [mm]**
016	268
025	358
040	508

Connections	R
A-B-C	M8
D-E-F-G-H-I	5/16" UNC

LDD Filter element according to DIN 24550

Designation & Ordering code

COMPLETE FILTER

Configuration example: LDD | 025 | B | A | C | 6 | A10 | N | P01

Series
LDD

Size
016 Element according to DIN 24550 - T3 DN160
025 Element according to DIN 24550 - T3 DN250
040 Element according to DIN 24550 - T3 DN400

Bypass valve
S Without bypass
B 3.5 bar

Seals and treatments (Filtration rating: Axx | Mxx | Pxx)
A NBR • • •
V FPM • • •
W NBR compatible with fluids HFA-HFB-HFC • •

Connections
C G 1 1/2"
F 1 1/2" NPT
I SAE 24 - 1 7/8" - 12 UN
L 1 1/2" SAE 3000 psi/M + G 1 1/4"
M 1 1/2" SAE 3000 psi/UNC + 1 1/4" NPT
N 1 1/2" SAE 3000 psi/UNC + SAE 20 - 1 5/8" UN

Connection for differential indicator
6 With plugged connection

Filtration rating (filter media)
A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm
M25 Wire mesh 25 µm
M60 Wire mesh 60 µm
M90 Wire mesh 90 µm
P10 Resin impregnated paper 10 µm
P25 Resin impregnated paper 25 µm

WA025 Water absorber inorganic microfiber 25 µm

Element Δp
N 20 bar

Execution
P01 MP Filtri standard
Pxx Customized

FILTER ELEMENT

Configuration example: DN | 025 | A10 | A | N | P01

Element series
DN

Element size
016 Element according to DIN 24550 - T3 DN160
025 Element according to DIN 24550 - T3 DN250
040 Element according to DIN 24550 - T3 DN400

Filtration rating (filter media)
A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm
M25 Wire mesh 25 µm
M60 Wire mesh 60 µm
M90 Wire mesh 90 µm
P10 Resin impregnated paper 10 µm
P25 Resin impregnated paper 25 µm

WA025 Water absorber inorganic microfiber 25 µm

Seals (Filtration rating: Axx | Mxx | Pxx)
A NBR • • •
V FPM • • •
W NBR compatible with fluids HFA-HFB-HFC • •

Element Δp
N 20 bar

Execution
P01 MP Filtri standard
Pxx Customized

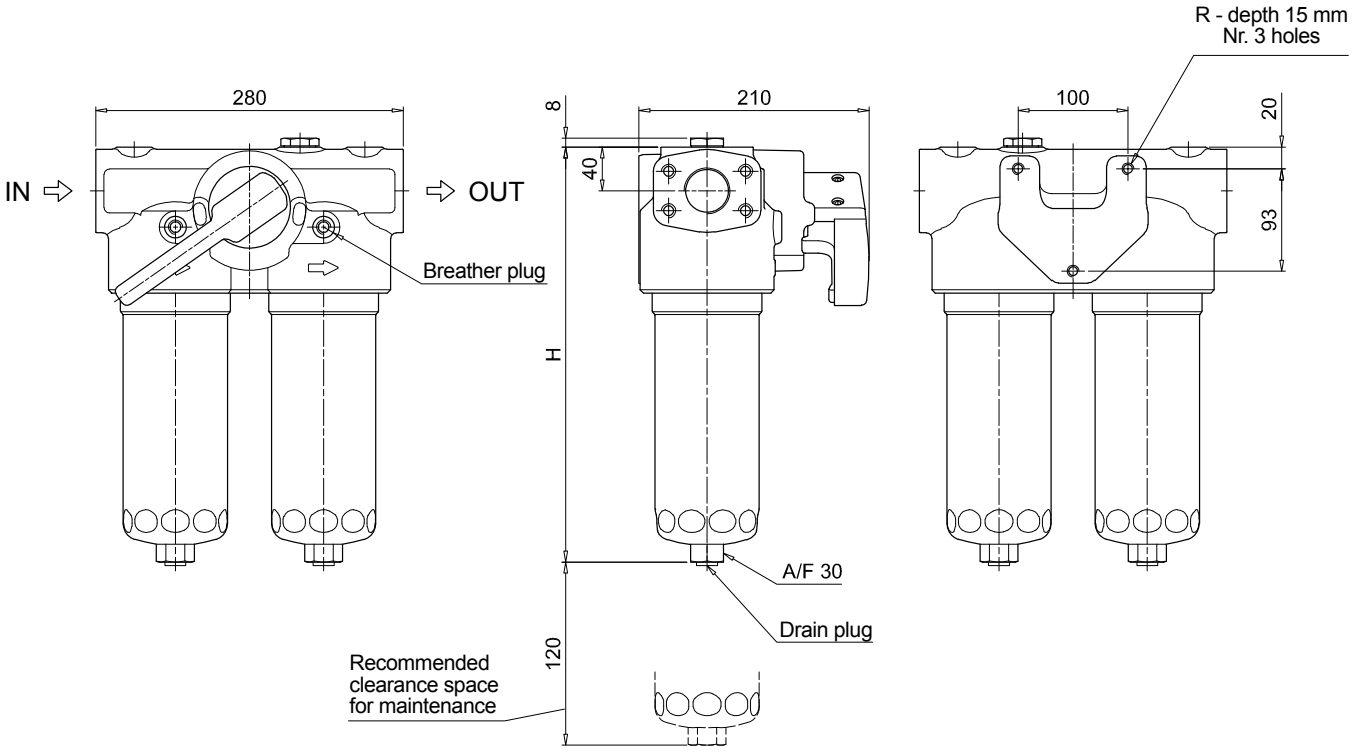
ACCESSORIES

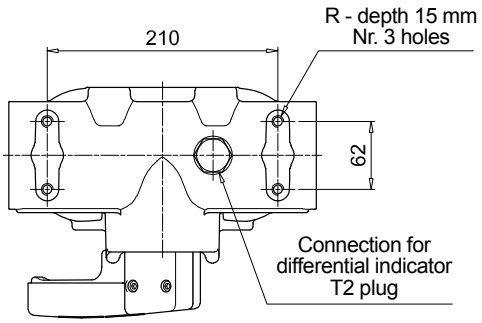
Differential indicators

Additional features

LDD	
Filter size	**H [mm]**
016	293
025	383
040	533

Connections	**R**
C	M10
F - I	3/8" UNC
L	M10
M - N	3/8" UNC

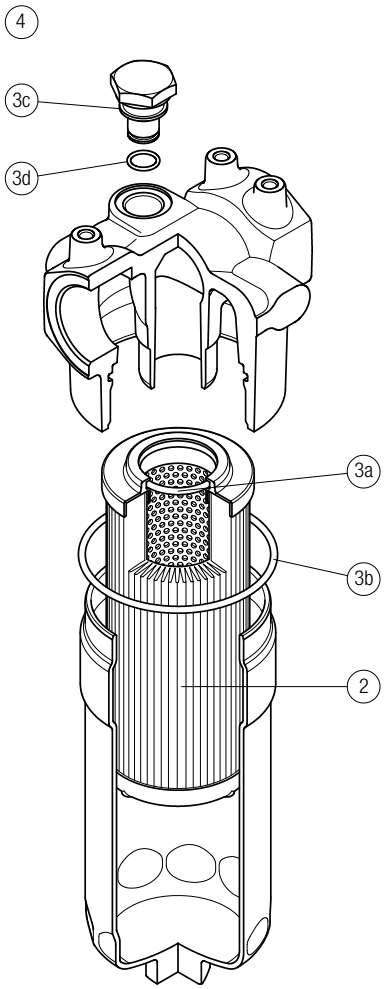




Filter element according to DIN 24550

Order number for spare parts

LDP

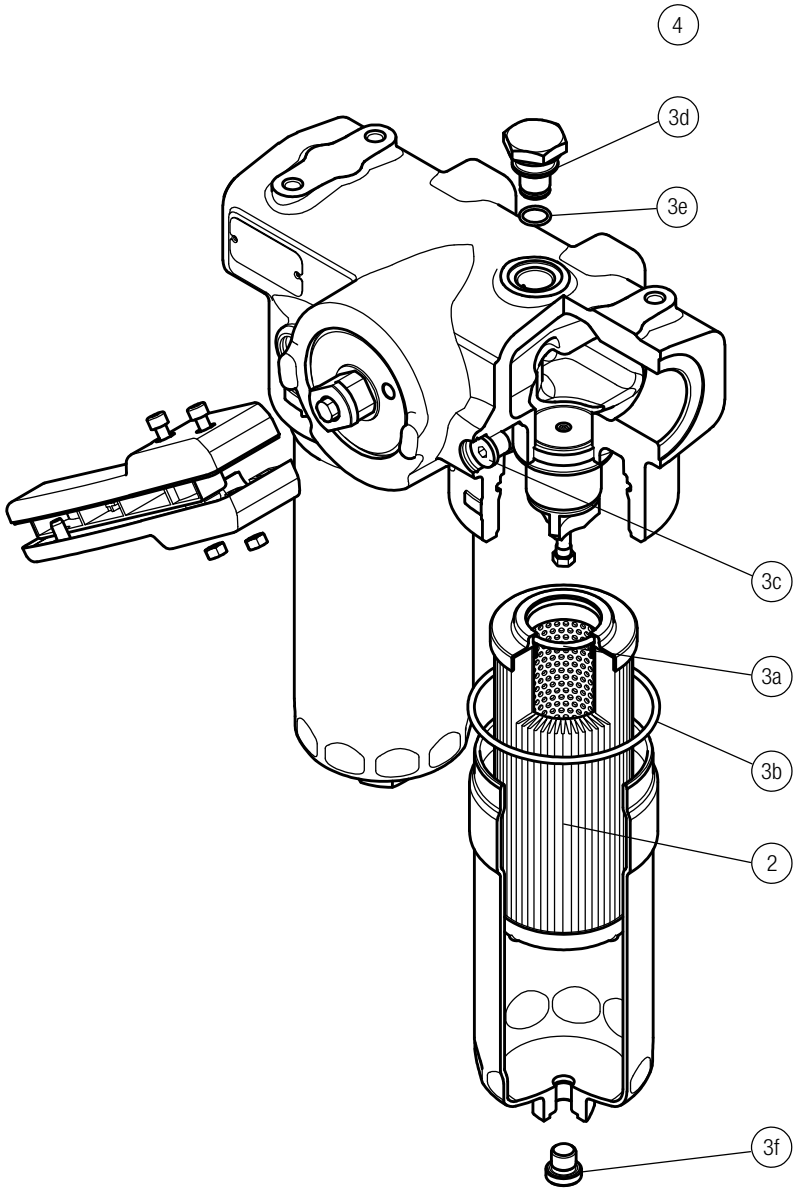


Item:	Q.ty: 1 pc. 2	Q.ty: 1 pc. 3 (3a ÷ 3d)		Q.ty: 1 pc. 4	
Filter series	Filter element	Seal Kit code number NBR	Seal Kit code number FPM	Indicator connection plug NBR	Indicator connection plug FPM
LDP	See order table	02050435	02050436	T2H	T2V

Filter element according to DIN 24550

Order number for spare parts

LDD



Item:	Q.ty: 1 pc. 2	Q.ty: 1 pc. 3 (3a ÷ 3i)		Q.ty: 2 pc. 4	
Filter series	**Filter element**	**Seal Kit code number NBR**	**FPM**	**Indicator connection plug NBR**	**FPM**
LDD	See order table	02050671	02050672	T2H	T2V

LMP 900-901 series

Filter element according to DIN 24550

Maximum working pressure up to 3 MPa (30 bar) - Flow rate up to 2000 l/min

LMP 900-901 GENERAL INFORMATION

Filter element according to DIN 24550

Description

Low & Medium Pressure filters

Maximum working pressure up to 3 MPa (30 bar)
Flow rate up to 2000 l/min

LMP900 is a range of low pressure filter with large filtration surface mainly suitable for lubrication, off-line filtration of the reservoirs and filtration equipment.
They are directly connected to the lines of the system through the hydraulic fittings.

Available features:
- Flanged connections up to 4", for a maximum flow rate of 2000 l/min
- In line or 90° connections, to meet any type of application
- Filter element designed in accordance with DIN 24550 regulation
- Fine filtration rating, to get a good cleanliness level into the system
- Water removal elements, to remove the free water from the hydraulic fluid
- Bypass valve, to relieve excessive pressure drop across the filter media
- Vent ports, to avoid air trapped into the filter going into the system
- Drain ports, to remove the fluid from the housing prior the maintenance work
- Visual, electrical and electronic differential clogging indicators

Common applications:
- Off-line filtration of reservoirs
- Filtration systems
- Lubrication systems

Technical data

Filter housing materials
- Head: Anodized Aluminium
- Housing: Anodized Aluminium
- Manifolds: Anodized Aluminium
- Bypass valve: Steel

Pressure
- Test pressure: 4.5 MPa (45 bar)
- Burst pressure: 12 MPa (120 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 3 MPa (30 bar)

Bypass valve
- Opening pressure 350 kPa (3.5 bar) ±10%
- Other opening pressures on request.

Number of filter elements
LMP 900-1: 1 filter element CU900
LMP 900-2: 2 filter elements CU900

Filter elements
Filter element according to DIN 24550
Size: 1000

Δp element type
- Microfibre filter elements - series N: 20 bar
- Fluid flow through the filter element from OUT to IN

Connections
LMP 900: In-line Inlet/Outlet
LMP 901: 90° Inlet/Outlet

Seals
- Standard NBR series A
- Optional FPM series V

Temperature
From -25 °C to +110 °C

Note
LMP 900 - 901 filters are provided for vertical mounting

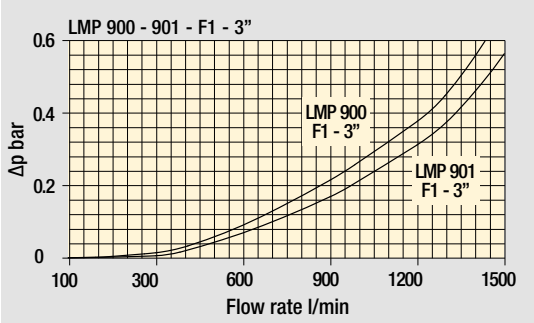
Weights [kg] and volumes [dm³]

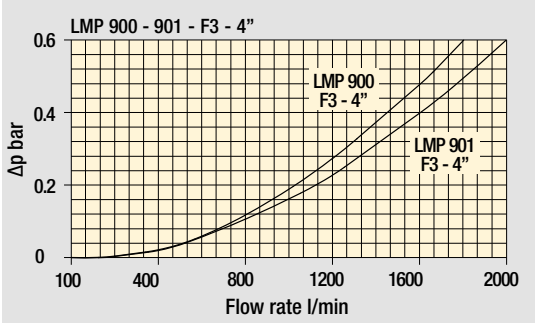
Filter series	Weights [kg]			Volumes [dm³]		
	Length	1	2	Length	1	2
LMP 900-901		19.2	30.4		16	24

Filter element according to DIN 24550

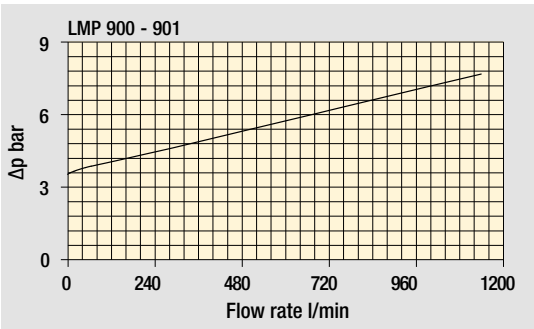
Pressure drop

Filter housings Δp pressure drop





Bypass valve pressure drop



The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968.
Δp varies proportionally with density.

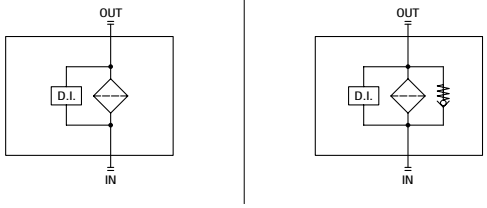
Flow rates [l/min]

Filter series	Length	Filter element design - N Series					
		A03	A06	A10	A16	A25	M25 M60 M90 M250
LMP 900	**1**	706	877	1264	1291	1444	1803
	2	1100	1264	1556	1573	1668	1867
LMP 901	**1**	715	899	1337	1369	1552	2000
	2	1147	1337	1689	1710	1828	2081

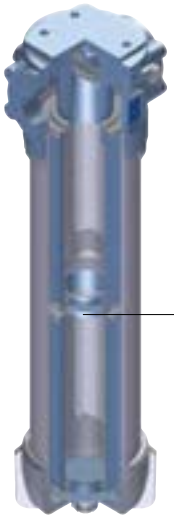
Maximum flow rate for a complete low and medium pressure filter with a pressure drop Δp = 0.7 bar.
The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.
For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.
Please, contact our Sales Department for further additional information.

Hydraulic symbols

Filter series	Execution S	Execution B
LMP 900-901	•	•



LMP 900-901 Length 2



LMP 900 - 901 length 2 filters are equipped with two 1000 size cartridges in compliance with DIN 24550 standard, connected by means of a removable coupling spigot.

LMP 900-901 Filter element according to DIN 24550

Designation & Ordering code

COMPLETE FILTER

Configuration example: LMP901 | 2 | B | A | F2 | A10 | N | P01

Series and size
LMP900 | **LMP901**

Length
1 | **2**

Bypass valve
S Without bypass
B 3.5 bar

Seals and treatments
A NBR
V FPM

Connections
F1 3” SAE 3000 psi/M
F2 3” SAE 3000 psi/UNC
F3 4” SAE 3000 psi/M
F4 4” SAE 3000 psi/UNC

Filtration rating (filter media)
A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm
M25 Wire mesh 25 µm
M60 Wire mesh 60 µm
M90 Wire mesh 90 µm
WA025 Water absorber inorganic microfiber 25 µm

Element Δp
N 20 bar

Execution (Filter length 1 / 2)
P01 MP Filtri standard • •
P02 Maintenance from the bottom of the housing •
Pxx Customized

FILTER ELEMENT

Configuration example: CU900 | A10 | A | N | P01

Element series and size
CU900

Length
1 Nr. 1 filter element
2 Nr. 2 filter elements

Filtration rating (filter media)
A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm
M25 Wire mesh 25 µm
M60 Wire mesh 60 µm
M90 Wire mesh 90 µm
WA025 Water absorber inorganic microfiber 25 µm

Seals
A NBR
V FPM

Element Δp
N 20 bar

Execution
P01 MP Filtri standard
Pxx Customized

ACCESSORIES

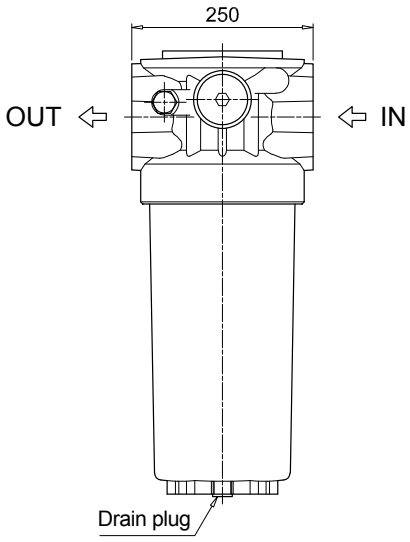
Differential indicators

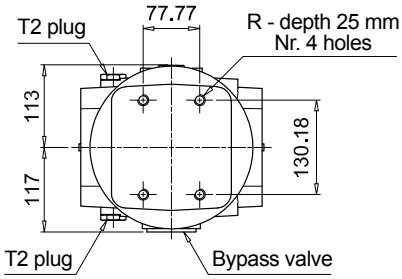
		page
DEA	Electrical differential indicator	445
DEM	Electrical differential indicator	445-446
DLA	Electrical / visual differential indicator	446-447
DLE	Electrical / visual differential indicator	447
DTA	Electronic differential indicator	448
DVA	Visual differential indicator	448
DVM	Visual differential indicator	448

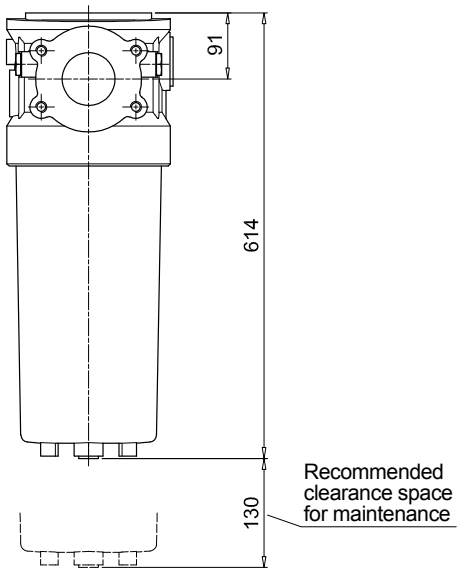
Additional features

		Filter length 1	Filter length 2	page
T2	Plug	•	•	449
CFA	Retaining clamp		•	450

Dimensions





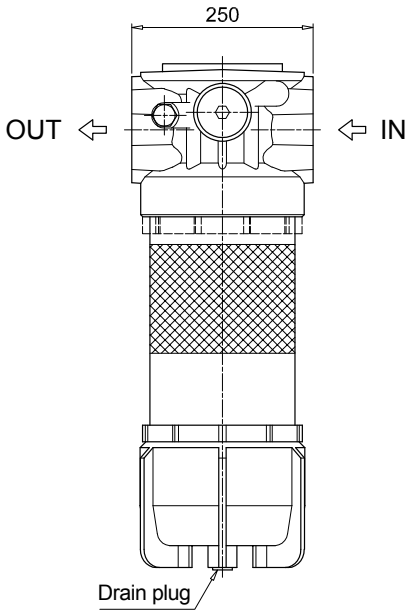


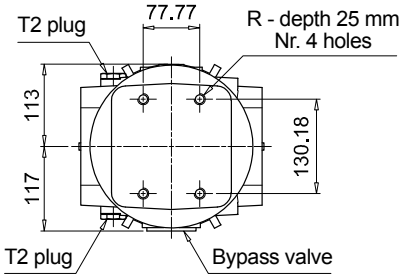
T2 plug =
connection for differential indicator

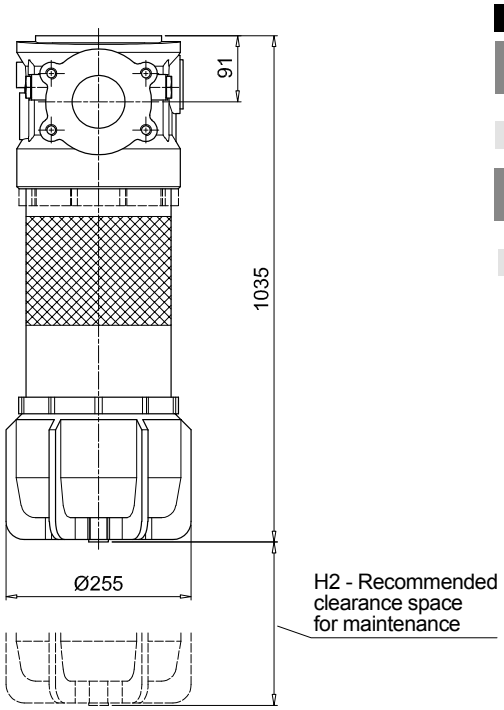
LMP900

Length 1

Connections	R
F1 - F3	M16
F2 - F4	5/8" UNC







T2 plug =
connection for differential indicator

LMP900

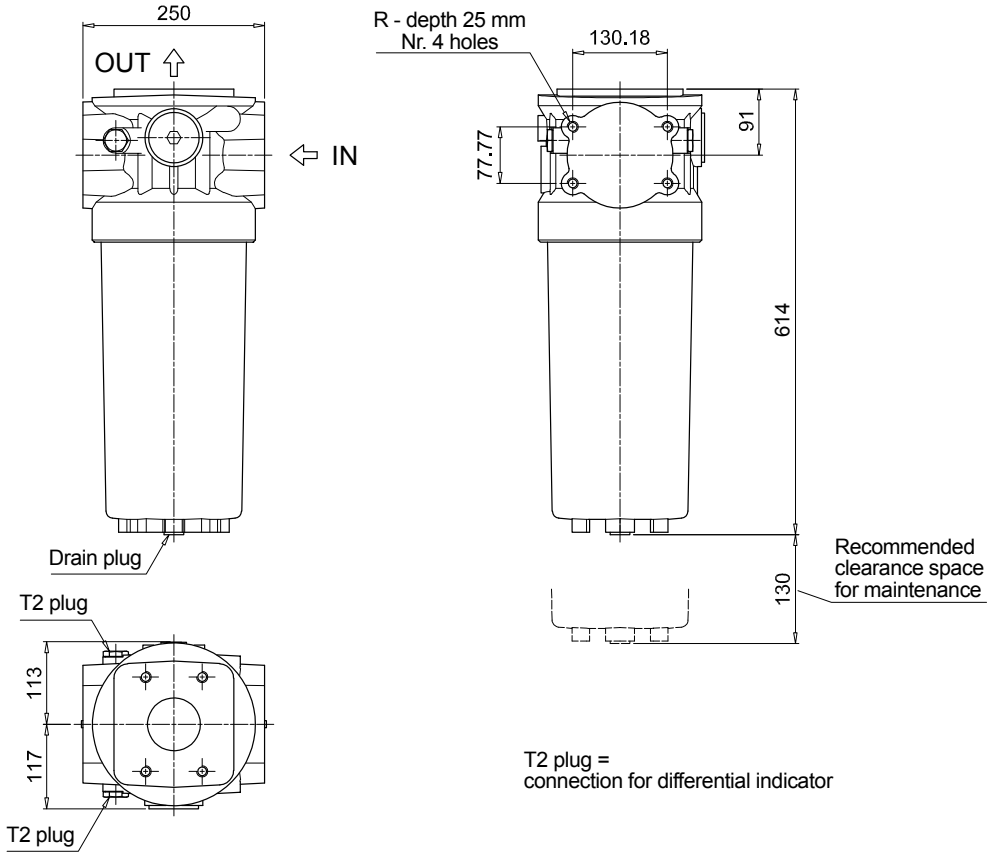
Length 2

Execution	H2 [mm]
P01	130
P02	800

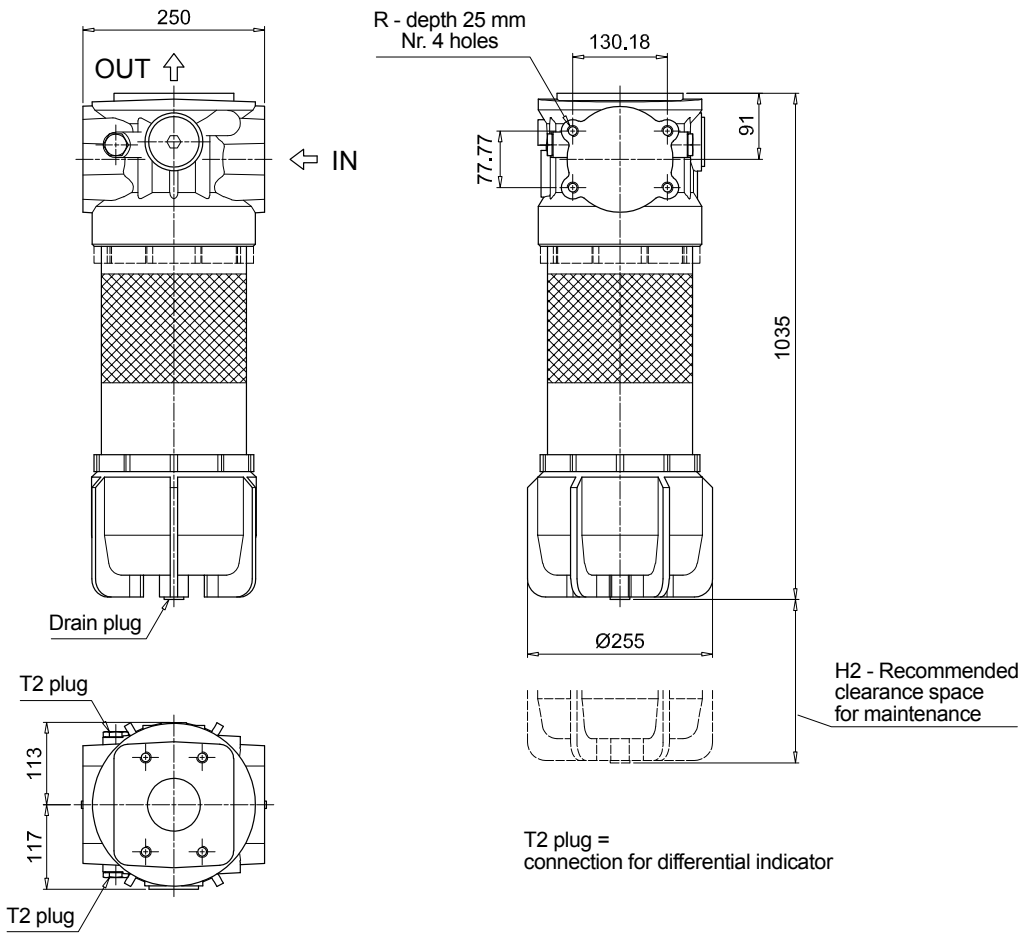
Connections	R
F1 - F3	M16
F2 - F4	5/8" UNC

LMP 900-901 Filter element according to DIN 24550

Dimensions



LMP901	
Length 1	
Connections	**R**
F1 - F3	M16
F2 - F4	5/8" UNC

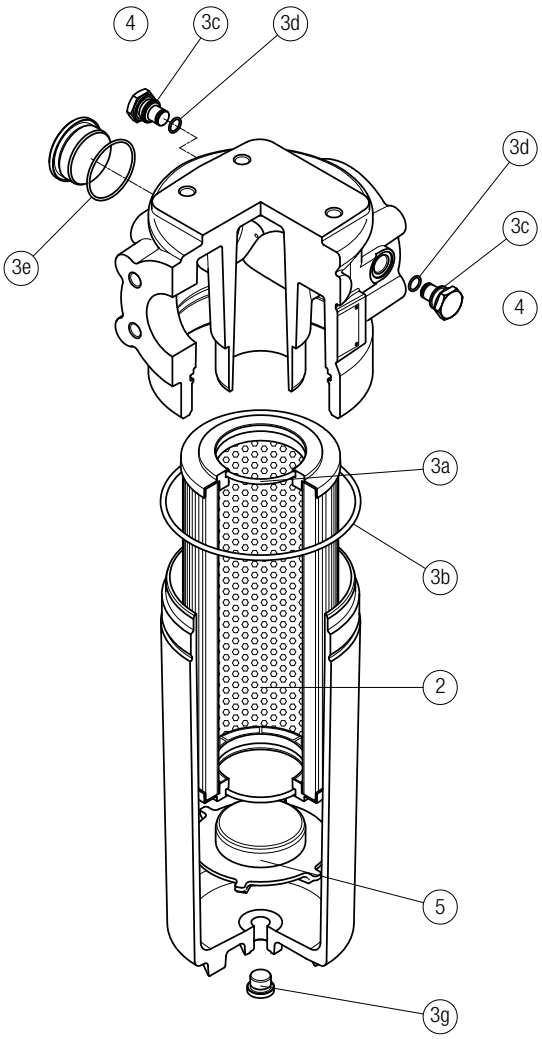


LMP901	
Length 2	
Execution	**H2 [mm]**
P01	130
P02	800

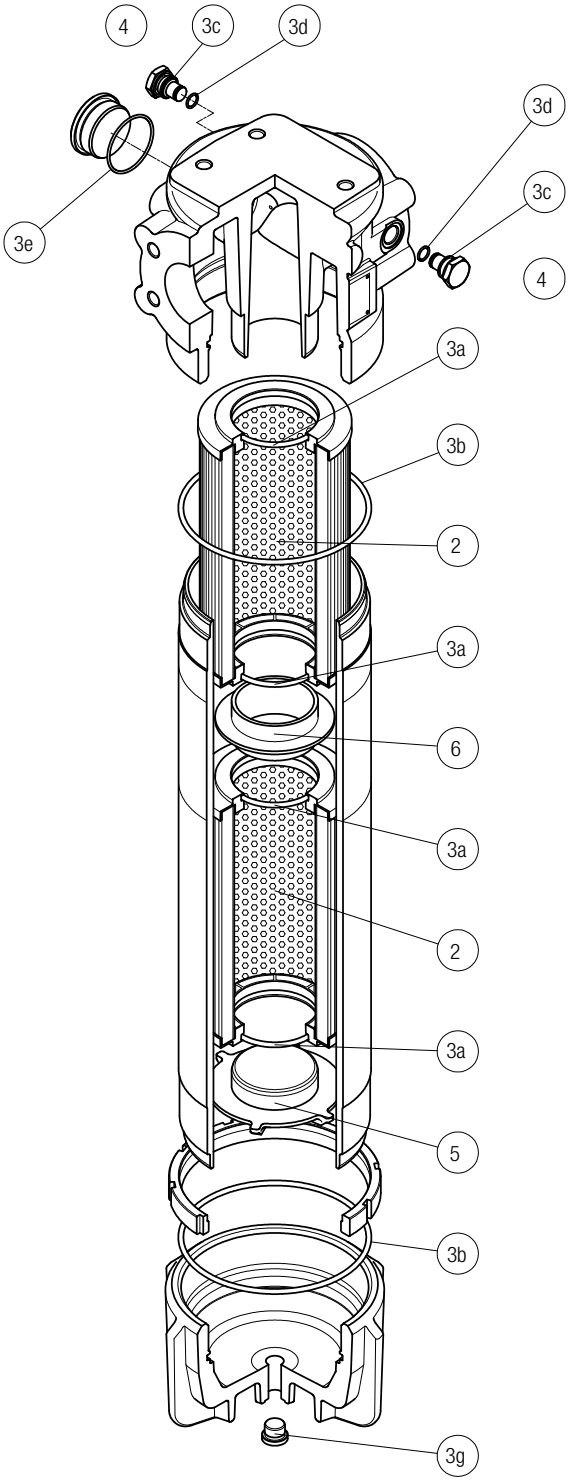
Connections	**R**
F1 - F3	M16
F2 - F4	5/8" UNC

Order number for spare parts

LMP 900 - 901
length 1



LMP 900 - 901
length 2



Item:	2		3 (3a ÷ 3g)			4			5		6	
Filter series	Filter element Q.ty		Seal Kit code number Q.ty	NBR	FPM	Indicator connection plug Q.ty	NBR	FPM	Housing spigot Q.ty		Coupling spigot Q.ty	
LMP 900-901 length 1	1 pc.	See order table	1 pc.	02050363	02050364	2 pcs.	T2H	T2V	1 pc.	01044104	-	01044099
LMP 900-901 length 2	2 pcs.		1 pc.	02050365	02050366	2 pcs.			1 pc.		1 pc.	

LMP 902-903 series

Filter element according to DIN 24550

Maximum working pressure up to 2 MPa (20 bar) - Flow rate up to 3000 l/min

LMP 902-903 GENERAL INFORMATION

Filter element according to DIN 24550

Description

Low & Medium Pressure filters

Maximum working pressure up to 2 MPa (20 bar)
Flow rate up to 3000 l/min

LMP902 and LMP903 are ranges of low pressure filter with large filtration surface mainly suitable for lubrication, off-line filtration of the reservoirs and filtration equipment.
Multiple LMP950 filters are connected to a manifold to reduce the pressure drop caused by the filter media and to increase the life time of the filter element.
They are directly connected to the lines of the system through the hydraulic fittings.

Available features:
- 4" flanged connections, for a maximum flow rate of 3000 l/min
- Filter element designed in accordance with DIN 24550 regulation
- Fine filtration rating, to get a good cleanliness level into the system
- Water removal elements, to remove the free water from the hydraulic fluid
- Bypass valve, to relieve excessive pressure drop across the filter media
- Vent ports, to avoid air trapped into the filter going into the system
- Drain ports, to remove the fluid from the housing prior the maintenance work
- Visual, electrical and electronic differential clogging indicators

Common applications:
- Off-line filtration of reservoirs
- Filtration systems

Technical data

Filter housing materials
- Head: Anodized Aluminium
- Housing: Anodized Aluminium
- Manifolds: Welded - Phosphatized Steel
- Bypass valve: Steel
- Size 1000 filter elements complying with DIN 24550 standard

Pressure
- Test pressure: 3.5 MPa (35 bar)

Bypass valve
- Opening pressure 350 kPa (3.5 bar) ±10%
- Other opening pressures on request.

Number of filter elements
LMP 902: 4 filter elements CU900
LMP 903: 6 filter elements CU900

Filter elements
Filter element according to DIN 24550
Size: 1000

Δp element type
- Microfibre filter elements - series N: 20 bar
- Fluid flow through the filter element from OUT to IN

Connections
LMP 902-903: In-line Inlet/Outlet

Seals
- Standard NBR series A
- Optional FPM series V

Temperature
From -25 °C to +110 °C

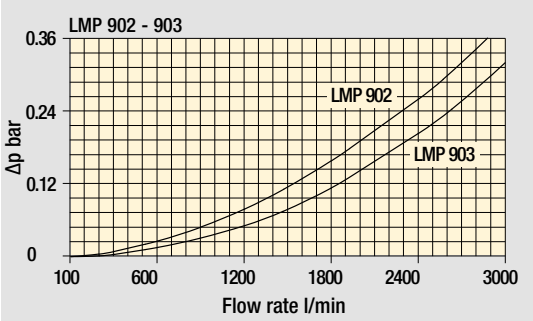
Note
LMP 902 - 903 filters are provided for vertical mounting

Weights [kg] and volumes [dm³]

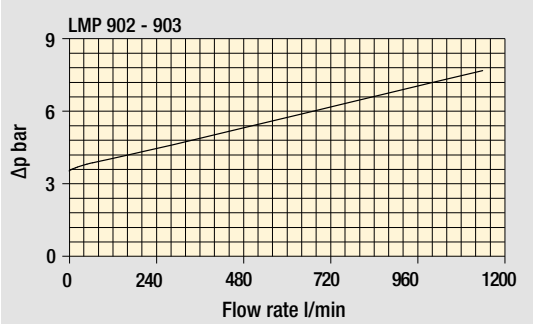
Filter series	Weights [kg]	Volumes [dm³]
	Length 2	Length 2
LMP 902	89.6	58
LMP 903	129.2	87

Filter element according to DIN 24550

Pressure drop



Filter housings Δp pressure drop



Bypass valve pressure drop

The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968.
Δp varies proportionally with density.

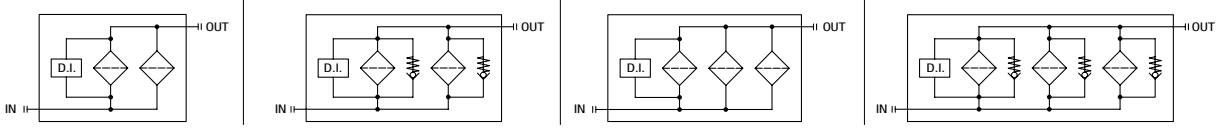
Flow rates [l/min]

		Filter element design - N Series					
Filter series	Length	A03	A06	A10	A16	A25	M25 M60 M90 M250
LMP 902	**2**	2217	2576	3241	3282	3506	3987
LMP 903	**2**	2838	3170	3720	3755	3926	4278

Maximum flow rate for a complete low and medium pressure filter with a pressure drop Δp = 0.7 bar.
The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.
For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.
Please, contact our Sales Department for further additional information.

Hydraulic symbols

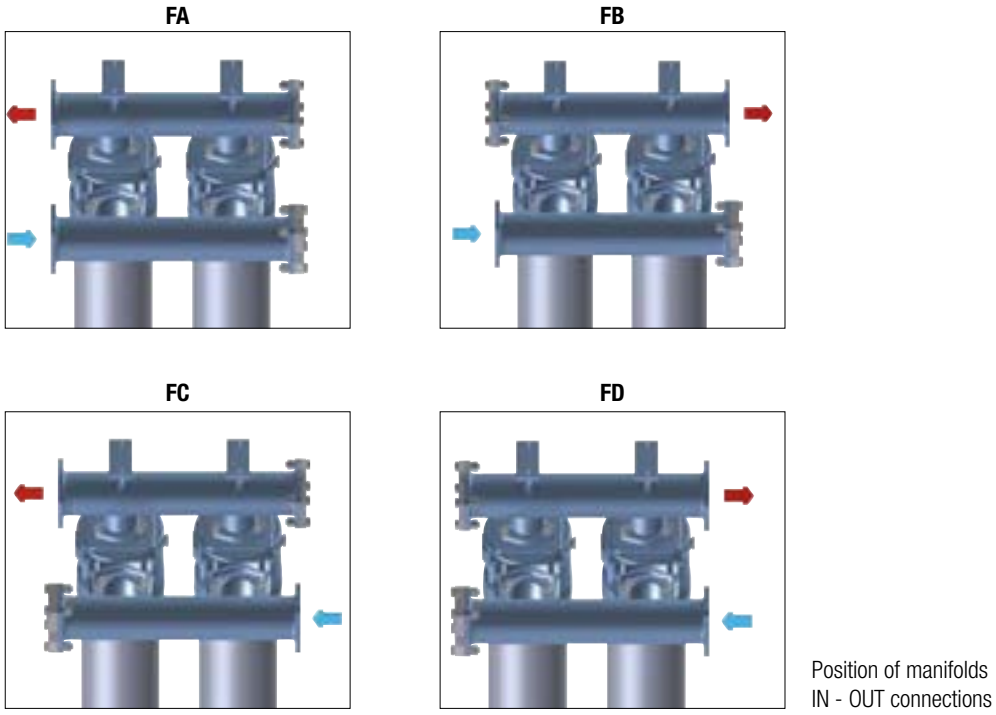
Filter series	Execution S	Execution B	Execution S	Execution B
LMP 902	•	•		
LMP 903			•	•



LMP 902-903 GENERAL INFORMATION

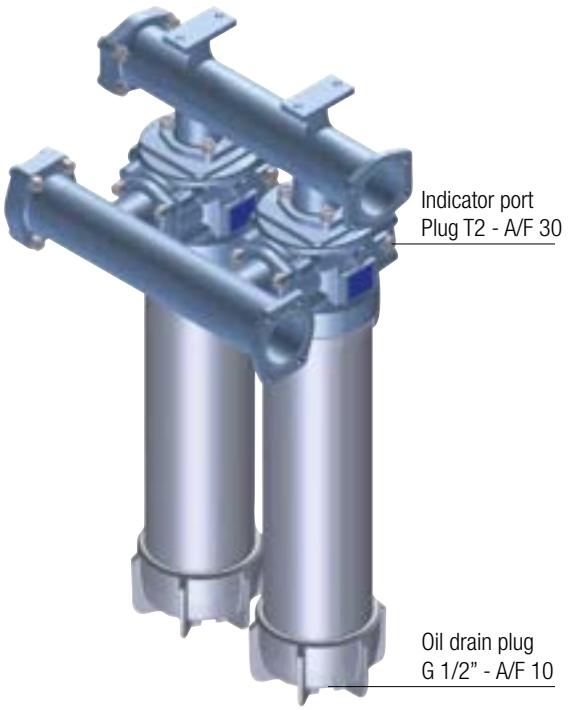
Filter element according to DIN 24550

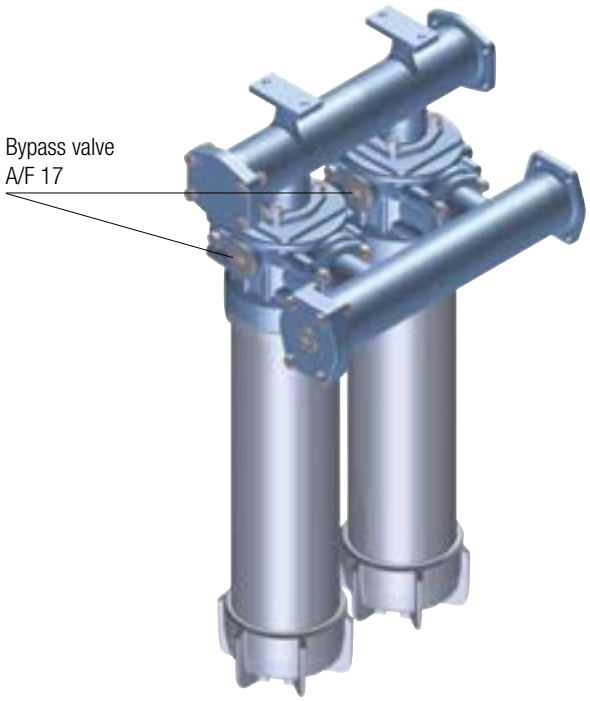
Manifolds



Position of manifolds
IN - OUT connections

Focus on





LMP 902-903 Filter element according to DIN 24550

Designation & Ordering code

COMPLETE FILTER

Configuration example: LMP902 | 2 | B | A | FA | A10 | N | P01

Series and size
LMP902 | **LMP903**

Length
2

Bypass valve
S Without bypass
B 3.5 bar

Seals and treatments
A NBR
V FPM

Connections	IN	OUT
FA 4" SAE 3000 psi	left	left
FB 4" SAE 3000 psi	left	right
FC 4" SAE 3000 psi	right	left
FD 4" SAE 3000 psi	right	right

Filtration rating (filter media)
A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm
M25 Wire mesh 25 µm
M60 Wire mesh 60 µm
M90 Wire mesh 90 µm

WA025 Water absorber inorganic microfiber 25 µm

Element Δp
N 20 bar

Execution
P01 MP Filtri standard
Pxx Customized

FILTER ELEMENT

Configuration example: CU900 | A10 | A | N | P01

Element series and size
CU900

Filter series and size
LMP902 Nr. 4 filter elements
LMP903 Nr. 6 filter elements

Filtration rating (filter media)
A03 Inorganic microfiber 3 µm
A06 Inorganic microfiber 6 µm
A10 Inorganic microfiber 10 µm
A16 Inorganic microfiber 16 µm
A25 Inorganic microfiber 25 µm
M25 Wire mesh 25 µm
M60 Wire mesh 60 µm
M90 Wire mesh 90 µm

WA025 Water absorber inorganic microfiber 25 µm

Seals
A NBR
V FPM

Element Δp
N 20 bar

Execution
P01 MP Filtri standard
Pxx Customized

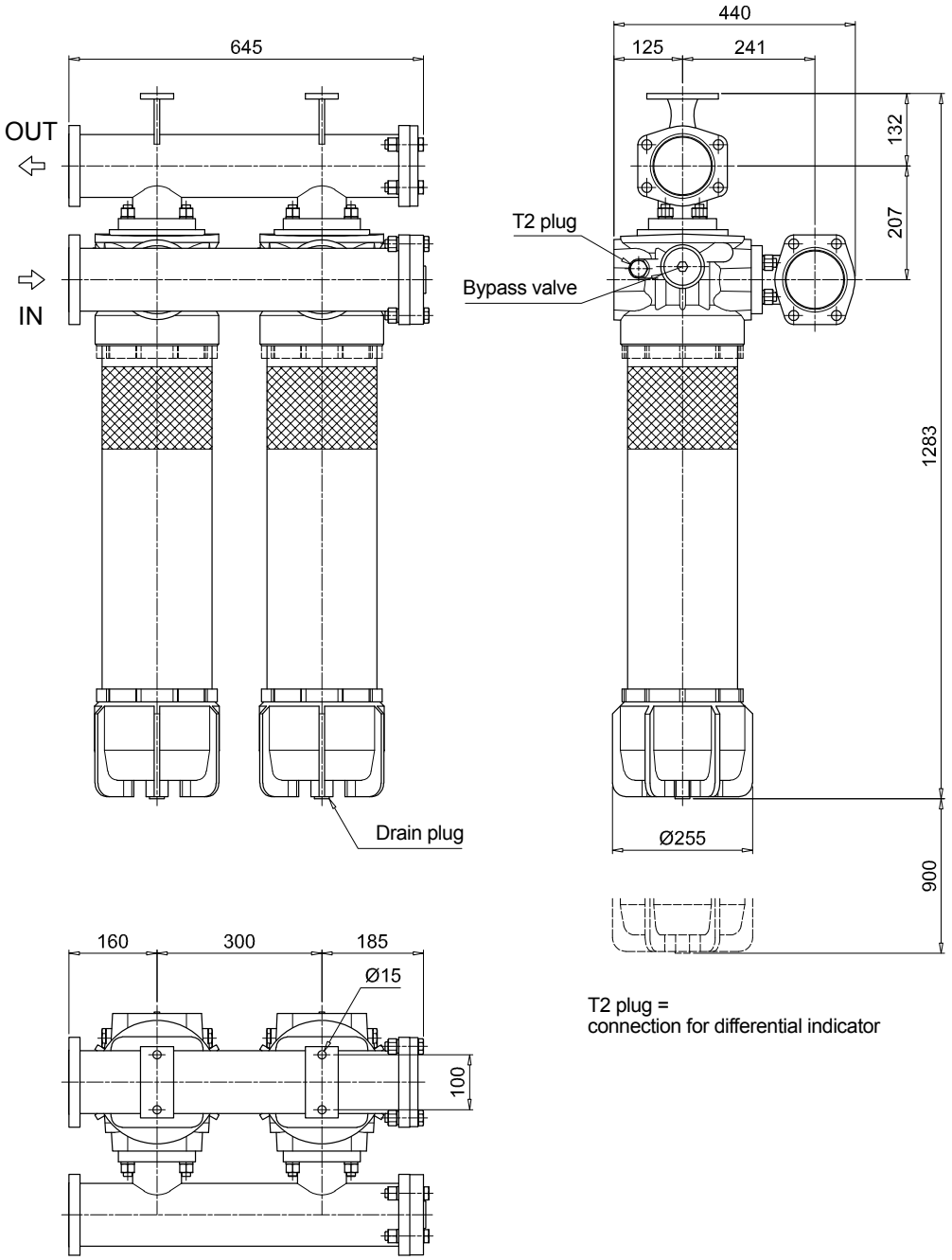
ACCESSORIES

Differential indicators		page
DEA	Electrical differential indicator	445
DEM	Electrical differential indicator	445-446
DLA	Electrical / visual differential indicator	446-447
DLE	Electrical / visual differential indicator	447
DTA	Electronic differential indicator	448
DVA	Visual differential indicator	448
DVM	Visual differential indicator	448

Additional features		page
T2	Plug	449

Dimensions

LMP902

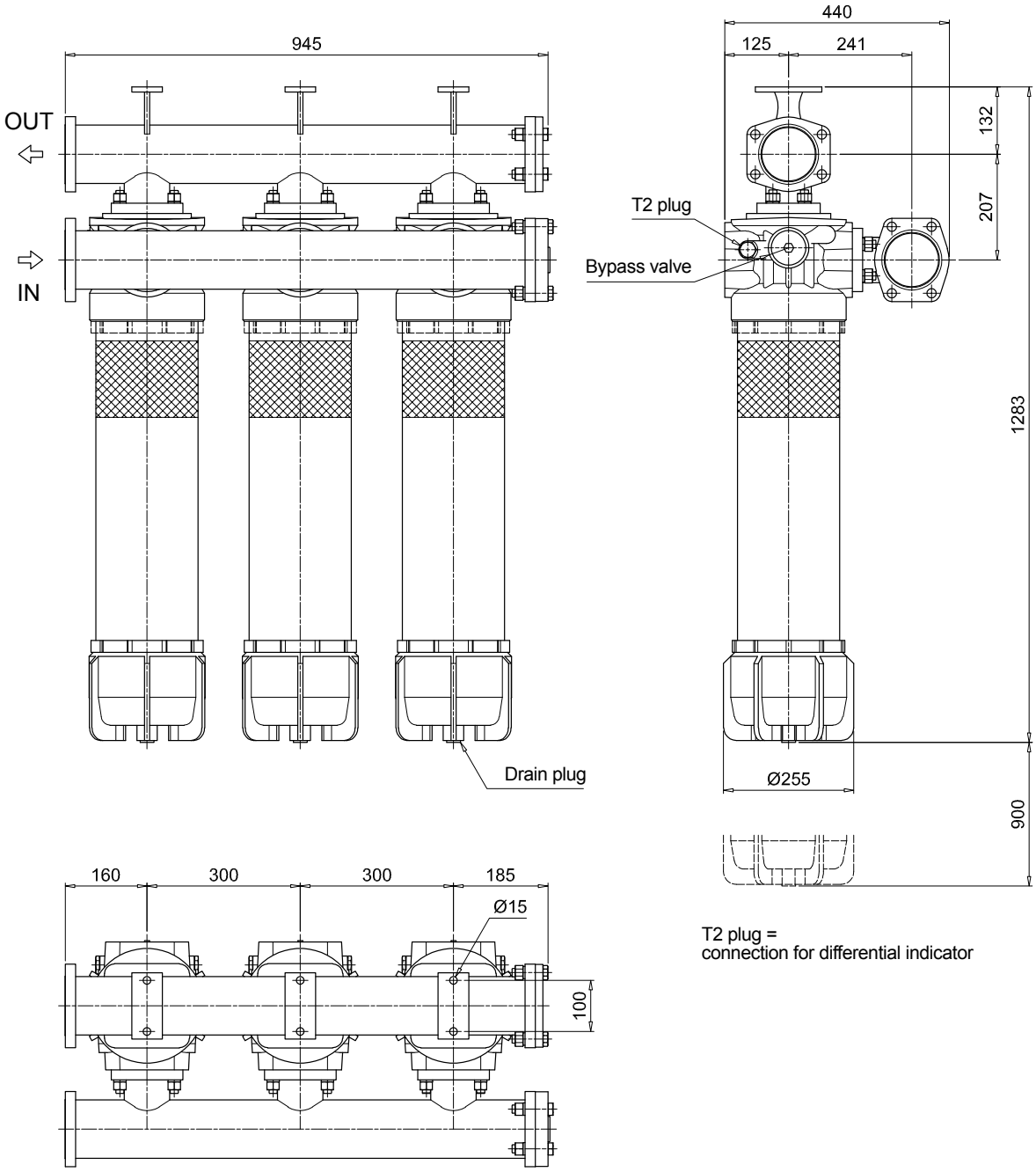


T2 plug =
connection for differential indicator

LMP 902-903 Filter element according to DIN 24550

Dimensions

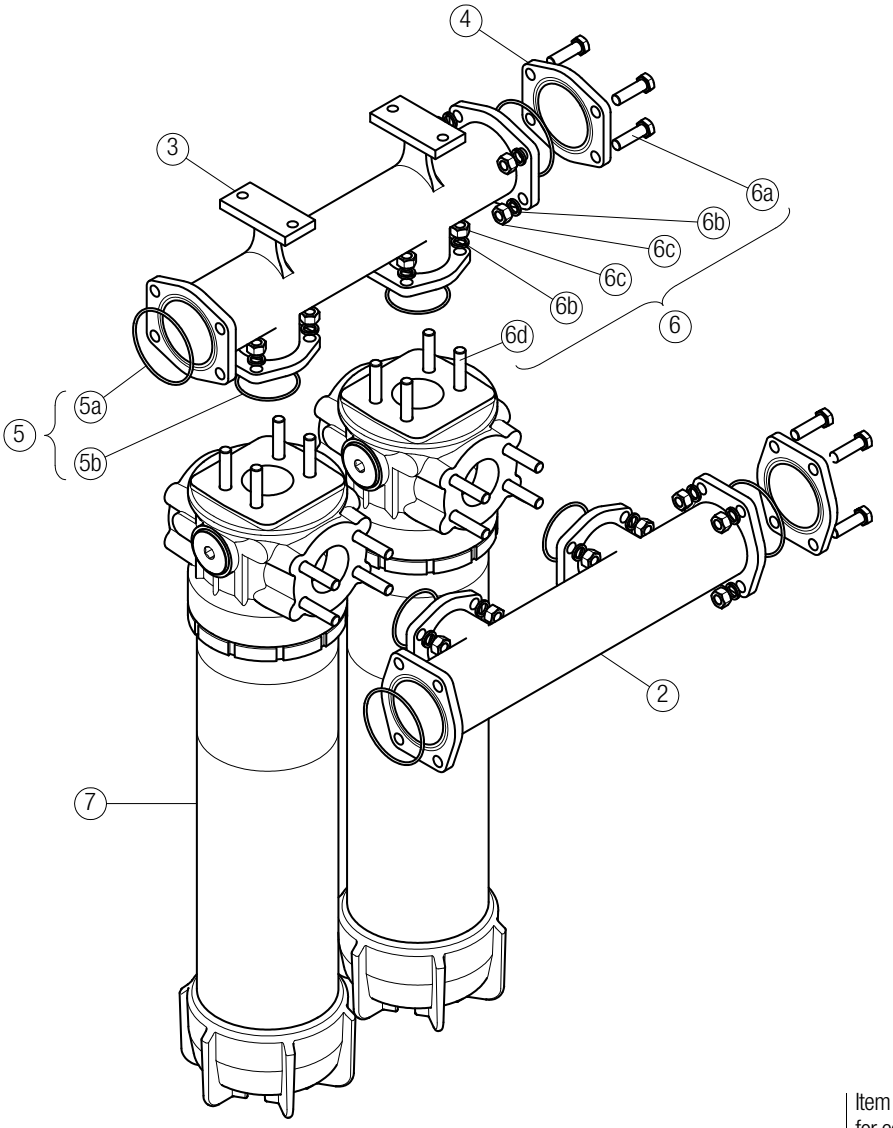
LMP903



T2 plug =
connection for differential indicator

Order number for spare parts

LMP 902 - 903



Item 7:
for complete filter code and spare parts, see LMP 900 - 901 series chapter

Quantity:
- filter spare parts:
LMP 902 - 2 pcs.
LMP 903 - 3 pcs.

- filter seal kit:
LMP 902 - 2 pcs.
LMP 903 - 3 pcs.

Item:	2	3		4		5 (5a-5b)			6 (6a ÷ 6d)		7	
Filter series	Manifold Q.ty	IN	OUT	4" SAE 3000 psi plugged flange Q.ty		Manifolds seal kit Q.ty	NBR	FPM	Threaded fasteners kit Q.ty		Filter Q.ty	
LMP 902	1 pc.	01039270	01039271	2 pcs.	01042012	1 pc.	02050404	02050405	1 pc.	02049051	2 pcs.	LMP9012xxF1xxxNP02
LMP 903	1 pc.	01039337	01039338	2 pcs.		1 pc.	02050404	02050405	1 pc.	02049052	3 pcs.	

Clogging indicators

Differential indicators

Introduction

Filter elements are efficient only if their Dirt Holding Capacity is fully exploited.
This is achieved by using filter housings equipped with clogging indicators.

These devices trip when the clogging of the filter element causes an increase in pressure drop across the filter element.

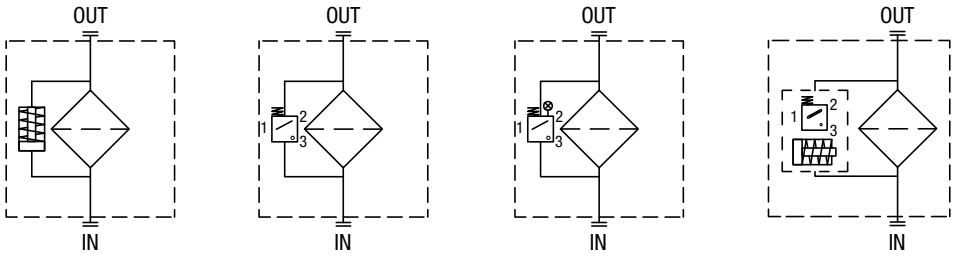
The indicator is set to alarm before the element becomes fully clogged.

MP Filtri can supply differential pressure indicators with a visual, electrical or both signals.

Suitable indicator types

DIFFERENTIAL INDICATORS

Differential indicators are used on the Pressure line to check the efficiency of the filter element.
They measure the pressure upstream and downstream of the filter element (differential pressure).
Standard items are produced with special connection G 1/2" size.
Also available in Stainless Steel models.



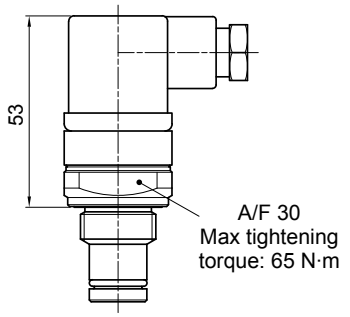
Quick reference guide

	Filter series	Visual indicator	Electrical indicator	Electrical / Visual indicator	Electronic indicator
With bypass valve	LMP 110 - 112 - 116 - 118 - 119 MULTIPORT LMP 120 - 122 - 123 MULTIPORT LMP 210 - 211 - LDP LMP 400 - 401 & 430 - 431 LMP 900 - 901 LMP 902 - 903 LMP 950 - 951 LMP 952 - 953 - 954 LMD 211 - 400 - 401 - 431 - 951 - LDD	DVA20xP01 DVM20xP01	DEA20xA50P01 DEM20xAxxP01	DLA20xA51P01 DLA20xA52P01 DLA20xA71P01 DLE20xA50P01 DLE20xF50P01	DTA20xF70P01
Without bypass valve	LMP 110 - 112 - 116 - 118 - 119 MULTIPORT LMP 120 - 122 - 123 MULTIPORT LMP 210 - 211 - LDP LMP 400 - 401 & 430 - 431 LMP 900 - 901 LMP 902 - 903 LMP 950 - 951 LMP 952 - 953 - 954 LMD 211 - 400 - 401 - 431 - 951 - LDD	DVA50xP01 DVM50xP01	DEA50xA50P01 DEM50xAxxP01	DLA50xA51P01 DLA50xA52P01 DLA50xA71P01 DLE50xA50P01 DLE50xF50P01	DTA50xF70P01

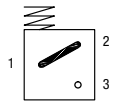
DEA*50

Electrical Differential Indicator

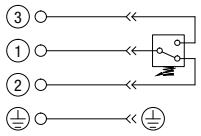
Settings	Ordering code
2 bar ±10%	DE A 20 x A 50 P01
5 bar ±10%	DE A 50 x A 50 P01



Hydraulic symbol



Electrical symbol



Materials
- Body: Brass
- Base: Black Nylon
- Contacts: Silver
- Seal: HNBR - FPM

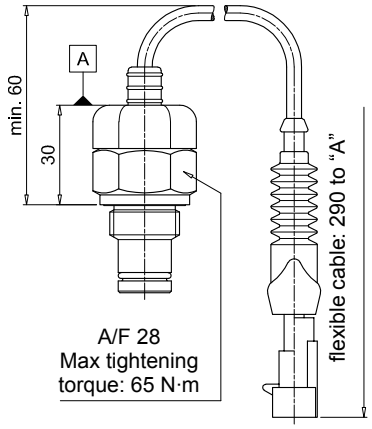
Technical data
- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529 IP69K according to ISO 20653

Electrical data
- Electrical connection: EN 175301-803
- Resistive load: 0.2 A / 115 Vdc

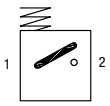
DEM*10

Electrical Differential Indicator

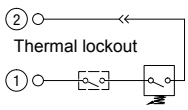
Settings	Ordering code
2 bar ±10%	DE M 20 x x 10 P01
5 bar ±10%	DE M 50 x x 10 P01



Hydraulic symbol



Electrical symbol



Materials
- Body: Brass
- Base: Black Nylon
- Contacts: Silver
- Seal: HNBR - FPM

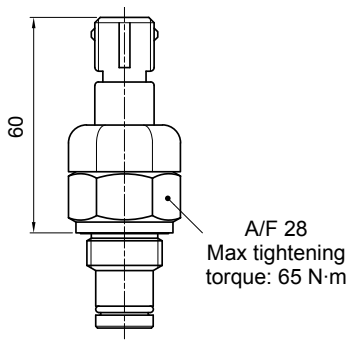
Technical data
- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529

Electrical data
- Electrical connection: AMP Superseal series 1.5
- Resistive load: 0.2 A / 115 Vdc
- Switching type: Normally open contacts (NC on request)
- Thermal lockout: Normally open up to 30 °C (option "F")

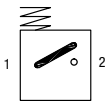
DEM*20

Electrical Differential Indicator

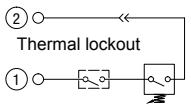
Settings	Ordering code
2 bar ±10%	DE M 20 x x 20 P01
5 bar ±10%	DE M 50 x x 20 P01



Hydraulic symbol



Electrical symbol



Materials
- Body: Brass
- Base: Black Nylon
- Contacts: Silver
- Seal: HNBR - FPM

Technical data
- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529

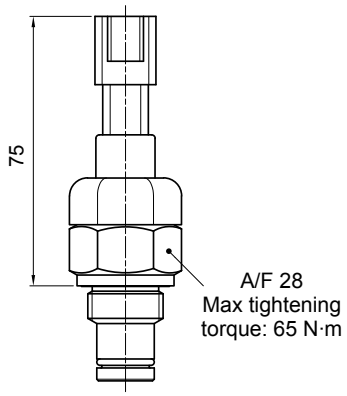
Electrical data
- Electrical connection: AMP Time junior
- Resistive load: 0.2 A / 115 Vdc
- Switching type: Normally open contacts (NC on request)
- Thermal lockout: Normally open up to 30 °C (option "F")

Dimensions

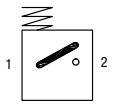
DEM*30

Electrical Differential Indicator

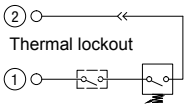
Settings	Ordering code
2 bar ±10%	DE M 20 x x 30 P01
5 bar ±10%	DE M 50 x x 30 P01



Hydraulic symbol



Electrical symbol



Materials
- Body: Brass
- Base: Black Nylon
- Contacts: Silver
- Seal: HNBR - FPM

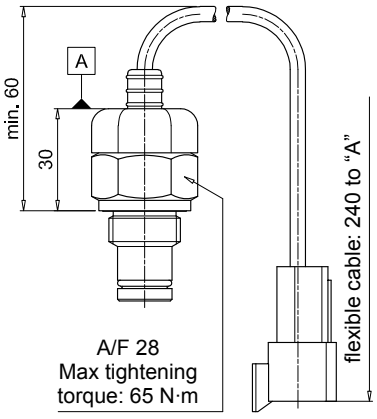
Technical data
- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529

Electrical data
- Electrical connection: Deutsch DT-04-2-P
- Resistive load: 0.2 A / 115 Vdc
- Switching type: Normally open contacts (NC on request)
- Thermal lockout: Normally open up to 30 °C (option “F”)

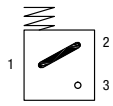
DEM*35

Electrical Differential Indicator

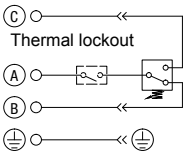
Settings	Ordering code
2 bar ±10%	DE M 20 x x 35 P01
5 bar ±10%	DE M 50 x x 35 P01



Hydraulic symbol



Electrical symbol



Materials
- Body: Brass
- Base: Black Nylon
- Contacts: Silver
- Seal: HNBR - FPM

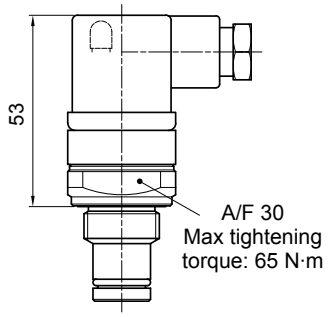
Technical data
- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529

Electrical data
- Electrical connection: Deutsch DT-04-3-P
- Resistive load: 0.2 A / 115 Vdc
- Switching type: SPDT contact
- Thermal lockout: Normally open up to 30 °C (option “F”)

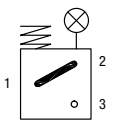
DLA*51 - DLA*52

Electrical/Visual Differential Indicator

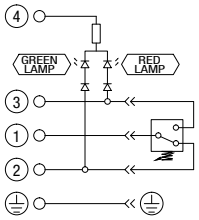
Settings	Ordering code
2 bar ±10%	DL A 20 x A x x P01
5 bar ±10%	DL A 50 x A x x P01



Hydraulic symbol



Electrical symbol



Materials
- Body: Brass
- Base: Transparent Nylon
- Contacts: Silver
- Seal: HNBR - FPM

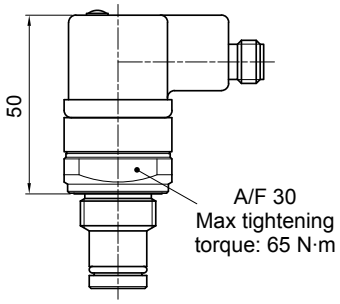
Technical data
- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943
- Degree protection: IP66 according to EN 60529 IP69K according to ISO 20653

Electrical data
- Electrical connection: EN 175301-803
- Type: 51 / 52
- Lamps: 24 Vdc / 110 Vdc
- Resistive load: 1 A / 24 Vdc / 1 A / 110 Vdc

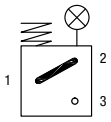
DLA*71

Electrical/Visual Differential Indicator

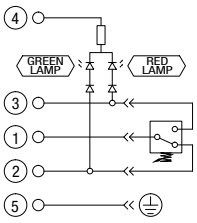
Settings	Ordering code
2 bar ±10%	DL A 20 x A 71 P01
5 bar ±10%	DL A 50 x A 71 P01



Hydraulic symbol



Electrical symbol



Materials
- Body: Brass
- Base: Black Nylon
- Contacts: Silver
- Seal: HNBR - FPM

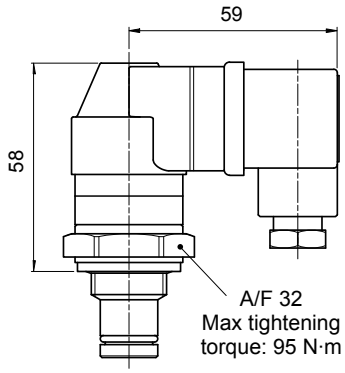
Technical data
- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943
- Degree protection: IP65 according to EN 60529 IP69K according to ISO 20653

Electrical data
- Electrical connection: IEC 61076-2-101 D (M12)
- Lamps 24 Vdc
- Resistive load: 0.4 A / 24 Vdc

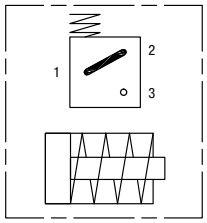
DLE*A50

Electrical/Visual Differential Indicator

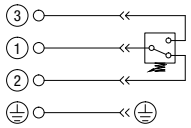
Settings	Ordering code
2 bar ±10%	DL E 20 x A 50 P01
5 bar ±10%	DL E 50 x A 50 P01



Hydraulic symbol



Electrical symbol



Materials
- Body: Brass
- Base: Black Nylon
- Contacts: Silver
- Seal: HNBR - FPM

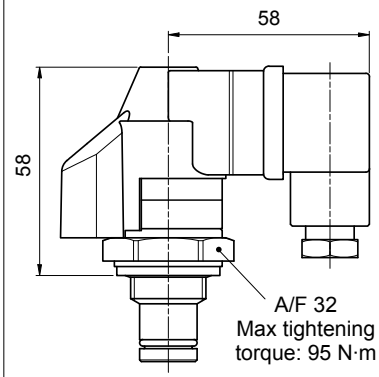
Technical data
- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943
- Degree protection: IP65 according to EN 60529

Electrical data
- Electrical connections: EN 175301-803
- Resistive load: 5 A / 250 Vac
- Available the connector with lamps

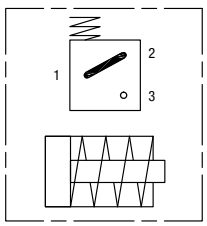
DLE*F50

Electrical/Visual Differential Indicator

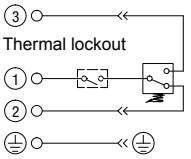
Settings	Ordering code
2 bar ±10%	DL E 20 x F 50 P01
5 bar ±10%	DL E 50 x F 50 P01



Hydraulic symbol



Electrical symbol



Materials
- Body: Brass
- Base: Black Nylon
- Contacts: Silver
- Seal: HNBR - FPM

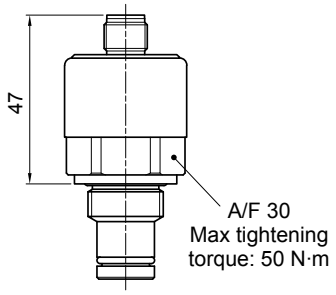
Technical data
- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943
- Degree protection: IP65 according to EN 60529

Electrical data
- Electrical connections: EN 175301-803
- Resistive load: 5 A / 250 Vac
- Thermal lockout setting: +30 °C

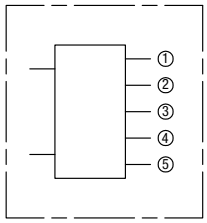
DTA*70

Electronic Differential Indicator

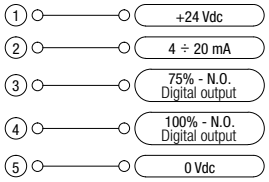
Settings	Ordering code
2 bar ±10%	DT A 20 x x 70 P01
5 bar ±10%	DT A 50 x x 70 P01



Hydraulic symbol



Electrical symbol



Materials

- Body: Brass
- Internal parts: Brass - Nylon
- Contacts: Silver
- Seal: HNBR - FPM

Industry 4.0 READY

Technical data

- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943
- Degree protection: IP67 according to EN 60529

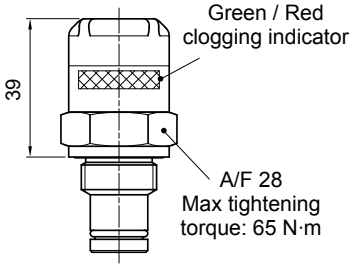
Electrical data

- Electrical connection: IEC 61076-2-101 D (M12)
- Power supply: 24 Vdc
- Analogue output: From 4 to 20 mA
- Thermal lockout: 30 °C (all output signals stalled up to 30 °C)

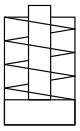
DVA

Visual Differential Indicator

Settings	Ordering code
2 bar ±10%	DV A 20 x P01
5 bar ±10%	DV A 50 x P01



Hydraulic symbol



Materials

- Body: Brass
- Internal parts: Brass - Nylon
- Contacts: Silver
- Seal: HNBR - FPM

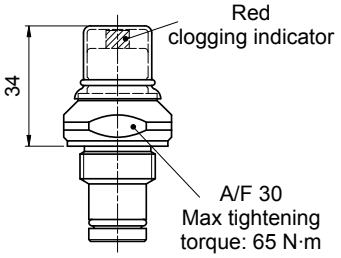
Technical data

- Reset: Automatic reset
- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943
- Degree protection: IP65 according to EN 60529

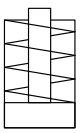
DVM

Visual Differential Indicator

Settings	Ordering code
2 bar ±10%	DV M 20 x P01
5 bar ±10%	DV M 50 x P01



Hydraulic symbol



Materials

- Body: Brass
- Internal parts: Brass - Nylon
- Contacts: Silver
- Seal: HNBR - FPM

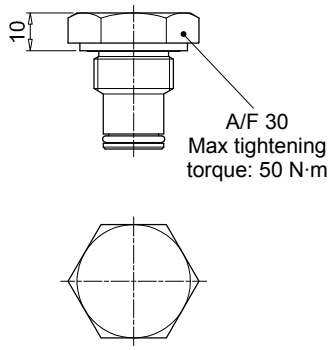
Technical data

- Reset: Manual reset
- Max working pressure: 420 bar
- Proof pressure: 630 bar
- Burst pressure: 1260 bar
- Working temperature: From -25 °C to +110 °C
- Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943
- Degree protection: IP65 according to EN 60529

T2

Indicator plug

Seal	Ordering code
HNBR	T2 H
FPM	T2 V



Materials

- Body: Phosphatized steel
- Seal: HNBR / FPM

DESIGNATION & ORDERING CODE - DIFFERENTIAL INDICATORS

Configuration example 1:	DE	M	20	H	F	50	P01
Configuration example 2:	DL	E	50	V	A	71	P01
Configuration example 3:	DT	A	20	H	F	70	P01
Configuration example 4:	DV	M	50	V			P01

Series

- **DE** Electrical differential indicator
- **DL** Electrical/Visual differential indicator
- **DT** Electronic differential indicator
- **DV** Visual differential indicator

Type	DE	DL	DT	DV
A Standard type	•	•	•	**A** With automatic reset
M With wired electrical connection	•			**M** With manual reset
E For high power supply		•		

Pressure setting

- **20** 2 bar
- **50** 5 bar

Seals

- **H** HNBR
- **V** FPM

Thermostat	DEA	DEM	DLA	DLE	DT	DV
A Without	•	•	•	•		
F With thermostat		•		•	•	

Electrical connections	DEA	DEM	DLA	DLE	DT	DV
10 Connection AMP Superseal series 1.5		•				
20 Connection AMP Timer Junior		•				
30 Connection Deutsch DT-04-2-P		•				
35 Connection Deutsch DT-04-3-P		•				
50 Connection EN 175301-803	•			•		
51 Connection EN 175301-803, transparent base with lamps 24 Vdc			•			
52 Connection EN 175301-803, transparent base with lamps 110 Vdc			•			
70 Connection IEC 61076-2-101 D (M12)					•	
71 Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc			•			

Option

- **P01** MP Filtri standard
- **Pxx** Customized

DESIGNATION & ORDERING CODE - DIFFERENTIAL INDICATOR PLUG

Configuration example	T2	H

Series

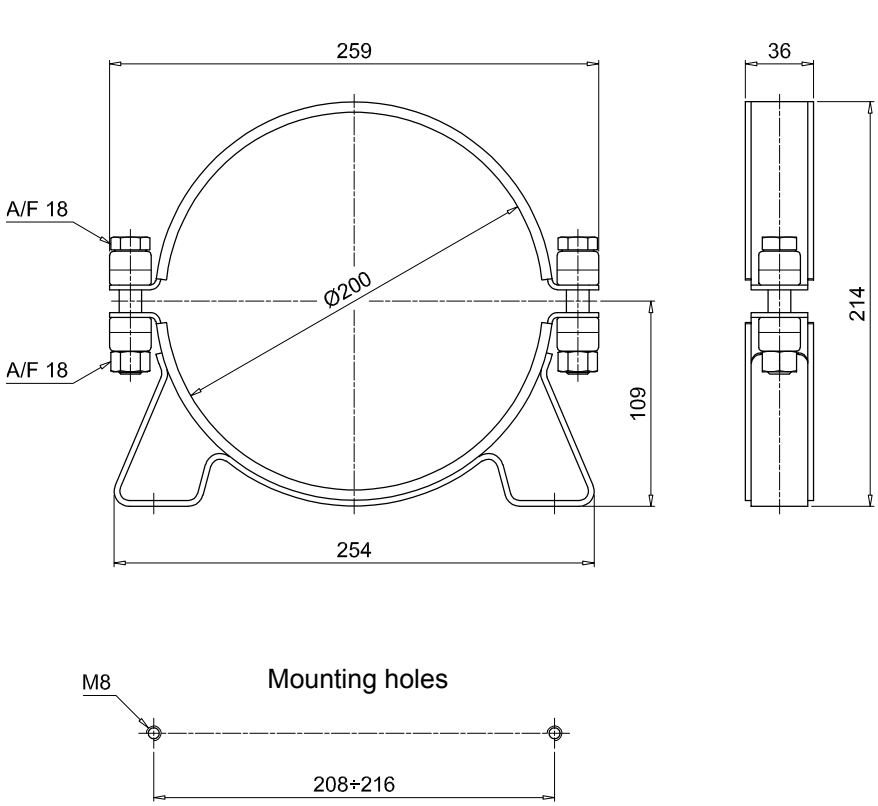
- **T2** Indicator plug

Seals

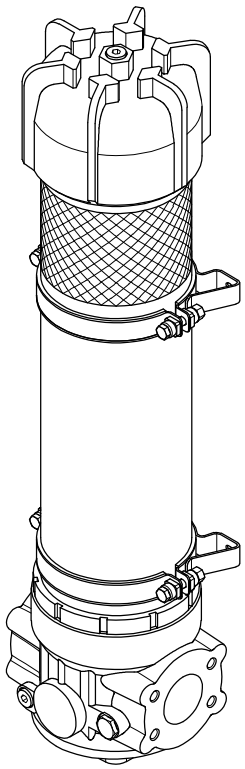
- **H** HNBR
- **V** FPM

Accessories

RETAINING CLAMP



example
LMP950



Configuration example: CFA | 20 | M | P01

Series
CFA Retaining clamp

Size
20

Screw
M Metric

Execution
P01 MP Filtri standard

Clogging indicators are devices that check the life time of the filter elements.
They measure the pressure drop through the filter element directly connected to the filter housing.
These devices trip when the clogging of the filter element causes a pressure drop increasing across the filter element.
Filter elements are efficient only if their Dirt Holding Capacity is fully exploited.
This is achieved by using filter housings equipped with clogging indicators.
The indicator is set to alarm before the element becomes fully clogged.

MP Filtri can supply indicators of the following designs:

- **Vacuum switches and gauges**
- **Pressure switches and gauges**
- **Differential pressure indicators**

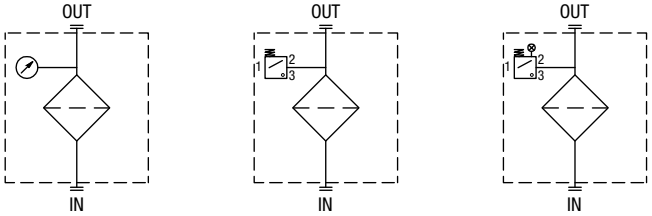
These type of devices can be provided with a visual, electrical or both signals.
The electronic differential pressure clogging indicator is also available.
It provides both analogical 4-20 mA output and digital warning (75% of clogging) and alarm (clogging) outputs.

Clogging Indicators

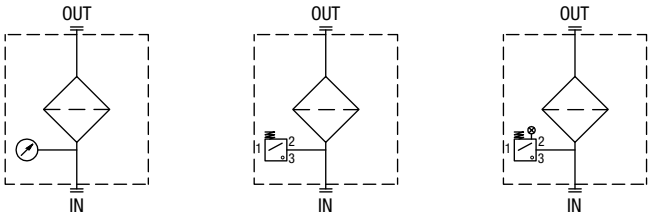
Clogging indicators

Suitable indicator types

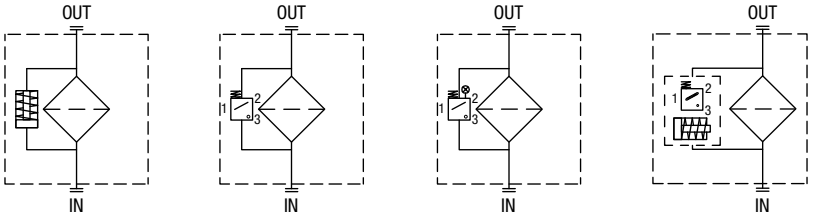
VACUUM INDICATORS
Vacuum indicators are used on the Suction line to check the efficiency of the filter element.
They measure the pressure downstream of the filter element.
Standard items are produced with R 1/4" EN 10226 connection.
Available products with R 1/8" EN 10226 to be fitted on MPS series.



BAROMETRIC INDICATORS
Pressure indicators are used on the Return line to check the efficiency of the filter element.
They measure the pressure upstream of the filter element.
Standard items are produced with R 1/8" EN 10226 connection.



DIFFERENTIAL INDICATORS
Differential indicators are used on the Pressure line to check the efficiency of the filter element.
They measure the pressure upstream and downstream of the filter element (differential pressure).
Standard items are produced with special connection G 1/2" size.
Also available in Stainless Steel models.



CLOGGING INDICATORS

QUICK REFERENCE GUIDE

Filter family	Filter series		Visual indicator	Electrical indicator	Electrical / Visual indicator	Electronic indicator	Hazardous area electronic indicator
SUCTION FILTERS	SF2 250 - 350 SF2 500 - 501 - 503 - 504 - 505 SF2 510 - 535 - 540		VVA16P01 VVR16P01	VEA21AA50P01	VLA21AA51P01 VLA21AA52P01 VLA21AA53P01 VLA21AA71P01		
RETURN FILTERS	MPFX-MPTX-MPF-MPT with bypass 1.75 bar MPH with bypass 1.75 bar		BVA14P01 BVR14P01 BVP20HP01 BVQ20HP01	BEA15HA50P01 BEM15HA41P01	BLA15HA51P01 BLA15HA52P01 BLA15HA53P01 BLA15HA71P01		
	MPFX-MPTX-MPF-MPT with bypass 3 bar MPH with bypass 2.5 bar FRI 255		BVA25P01 BVR25P01 BVP20HP01 BVQ20HP01	BEA20HA50P01 BEM20HA41P01	BLA20HA51P01 BLA20HA52P01 BLA20HA53P01 BLA20HA71P01		
	MPLX FRI 025 - 040 - 100 - 250 - 630 - 850		DVA20xP01 DVM20xP01	DEA20xA50P01 DEM20xAxxP01	DLA20xA51P01 DLA20xA52P01 DLA20xA71P01 DLE20xA50P01 DLE20xF50P01	DTA20xF70P01	
RETURN / SUCTION FILTERS	Suction line	MRSX 116 - 165 - 166	VVB16P01 VVS16P01	VEB21AA50P01	VLB21AA51P01 VLB21AA52P01 VLB21AA53P01 VLB21AA71P01		
	Return line	MRSX 116 - 165 - 166 LMP 124 MULTIPORT	BVA25P01 BVR25P01 BVP20HP01 BVQ20HP01	BEA25HA50P01 BEM25HA41P01 BET25HF10P01 BET25HF30P01 BET25HF50P01	BLA25HA51P01 BLA25HA52P01 BLA25HA53P01 BLA25HA71P01		
SPIN-ON FILTERS	Suction line	MPS 050 - 070 - 100 - 150 MPS 200 - 250 - 300 - 350	VVB16P01 VVS16P01	VEB21AA50P01	VLB21AA51P01 VLB21AA52P01 VLB21AA53P01 VLB21AA71P01		
	Return line	MPS 050 - 070 - 100 - 150 MPS 200 - 250 - 300 - 350	BVA14P01 BVR14P01 BVP20HP01 BVQ20HP01	BEA15HA50P01 BEM15HA41P01	BLA15HA51P01 BLA15HA52P01 BLA15HA53P01 BLA15HA71P01		
	In-line	MPS 051 - 071 - 101 - 151 MPS 301 - 351 MSH 050 - 070 - 100 - 150	DVA12xP01 DVM12xP01	DEA12xA50P01 DEM12xAxxP01	DLA12xA51P01 DLA12xA52P01 DLA12xA71P01 DLE12xA50P01 DLE12xF50P01		
LOW & MEDIUM PRESSURE FILTERS	With bypass valve	LMP 110 - 112 - 116 - 118 - 119 MULTIPORT LMP 120 - 122 - 123 MULTIPORT LMP 210 - 211 - LDP LMP 400 - 401 & 430 - 431 LMP 900 - 901 LMP 902 - 903 LMP 950 - 951 LMP 952 - 953 - 954 LMD 211 - 400 - 401 - 431 - 951 - LDD	DVA20xP01 DVM20xP01	DEA20xA50P01 DEM20xAxxP01	DLA20xA51P01 DLA20xA52P01 DLA20xA71P01 DLE20xA50P01 DLE20xF50P01	DTA20xF70P01	
	Without bypass valve	LMP 110 - 112 - 116 - 118 - 119 MULTIPORT LMP 120 - 122 - 123 MULTIPORT LMP 210 - 211 - LDP LMP 400 - 401 & 430 - 431 LMP 900 - 901 LMP 902 - 903 LMP 950 - 951 LMP 952 - 953 - 954 LMD 211 - 400 - 401 - 431 - 951 - LDD	DVA50xP01 DVM50xP01	DEA50xA50P01 DEM50xAxxP01	DLA50xA51P01 DLA50xA52P01 DLA50xA71P01 DLE50xA50P01 DLE50xF50P01	DTA50xF70P01	
HIGH PRESSURE FILTERS	With bypass valve	FMP 039 - 065 - 135 - 320 FHP 010 - 011 - 065 - 135 - 320 - 500 FMM 050 - 150 FHA 051 FHM 006 - 007 - 010 - 050 - 065 - 135 - 320 - 500 FHB 050 - 135 - 320 FHF 325 FHD 021 - 051 - 326 - 333	DVA50xP01 DVM50xP01	DEA50xA50P01 DEM50xAxxP01	DLA50xA51P01 DLA50xA52P01 DLA50xA71P01 DLE50xA50P01 DLE50xF50P01	DTA50xF70P01	DEH50xA48P01 DEH50xA49P01 DEH50xA70P01 DEH70xA48P01 DEH70xA49P01 DEH70xA70P01
	Without bypass valve	FMP 039 - 065 - 135 - 320 FHP 010 - 011 - 065 - 135 - 320 - 500 FMM 050 - 150 FHA 051 FHM 006 - 007 - 010 - 050 - 065 - 135 - 320 - 500 FHB 050 - 135 - 320 FHF 325 FHD 021 - 051 - 326 - 333	DVA70xP01 DVM70xP01	DEA70xA50P01 DEM70xAxxP01	DLA70xA51P01 DLA70xA52P01 DLA70xA71P01 DLE70xA50P01 DLE70xF50P01	DTA70xF70P01	DEH50xA48P01 DEH50xA49P01 DEH50xA70P01 DEH70xA48P01 DEH70xA49P01 DEH70xA70P01
STAINLESS STEEL HIGH PRESSURE FILTERS	With bypass valve	FZH 010 - 011 - 039 FZP 039 - 136 FZX 011 FZB 039 FZM 039 FZD 051	DVX50xP01 DVY50xP01	DEX50xA50P01	DLX50xA51P01 DLX50xA52P01		DEH50xA48P01 DEH50xA49P01 DEH50xA70P01 DEH70xA48P01 DEH70xA49P01 DEH70xA70P01
	Without bypass valve	FZH 010 - 011 - 039 FZP 039 - 136 FZB 039 FZM 039 FZD 010 - 021 - 051	DVX70xP01 DVY70xP01	DEX70xA50P01	DLX70xA51P01 DLX70xA52P01		DEH50xA48P01 DEH50xA49P01 DEH50xA70P01 DEH70xA48P01 DEH70xA49P01 DEH70xA70P01

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